

- Characteristic Strength $\rightarrow$ below which at most 5% of tests fail.

$$f_k = \text{Mean strength} - 1.64 * \text{Standard Deviation}$$

- Characteristic Load

$$f_k = \text{Mean Load} + 1.64 * \text{Standard Deviation}$$

- Ductility

$\rightarrow$ Ability of Material to change shape (capacity to undergo large inelastic deformation) without fracture (w/o significant loss of strength or stiffness)

$\hookrightarrow$ Gauge Length = $5.65 \sqrt{A_0}$

$\hookrightarrow$ % elongation = $\frac{(\text{Final elongated gauge length} - \text{Initial gauge length})}{\text{Initial gauge length}} \times 100$

Home assignment

(Q.1) Please classify steel sections according to their local buckling behaviour.

→ 1. Plastic cross-sections (Class 1)

↳ cross-sections which can develop plastic hinges, can attain full plastic moment M_p , and can undergo large inelastic rotation required for failure of structure by formation of a plastic mechanism.

↳ allows re-distribution of moments

↳ only sections used in indeterminate frames forming plastic collapse mechanism.

2. Compact (Class 2)

↳ develop plastic hinge and attain full plastic moment

↳ but have inadequate plastic hinge rotation capacity for formation of a plastic mechanism before buckling. (not adequate ductility)

↳ stress-distributions $\rightarrow$ rectangular

3. Semi-compact (Class 3)

↳ extreme fibers in compression can reach yield stress (assuming an elastic distribution of stress), but cannot develop plastic moment of resistance due to local buckling.

↳ not capable of reaching a fully plastic stress distribution

↳ stress-distributions $\rightarrow$ triangular.

4. Slender (Class 4)

↳ elements buckle locally even before attainment of yield stress; at moment less than yield moment

↳ such sections used in cold-formed members

(Q.2) Why limit state method is better than working stress method?

WSD $\rightarrow$ Working Stress Design.

LSD $\rightarrow$ Limit State Design

→ Reasons:

(i) In WSD, failure mode (ductile/brittle) of structure cannot be visualized. Unlike LSD

(ii) In WSD approach, the stress-strain behaviour of the material is considered to be linear and structure is assumed to behave linearly in an elastic manner, leading to reserve strength beyond elastic limit until they reach their ultimate strength and lead to uneconomical design.

(iii) LSD is recently developed approach based on probabilistic theory for designing steel structure while WSD is traditional approach based on elastic theory.

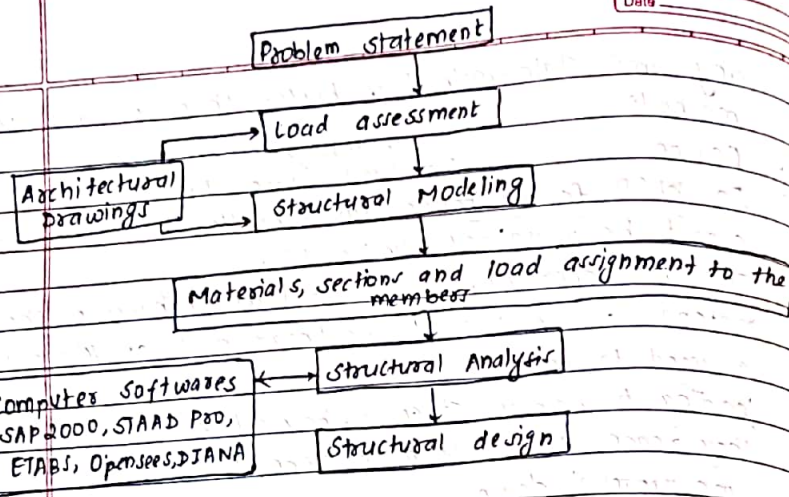
(iv) LSD leads to conservative design than WSD

(v) LSD is suitable for all types of structure while WSD is suitable only for determinate structure.

(vi) LSD makes use of partial safety factor applied to both loads and strength, calibrated using reliability methods while WSD uses factor of safety based on engineering judgement.

(Q.3) Write design process and basis of design of steel structure.

→ A structure should satisfactorily support the anticipated loads for the intended time for which the structure are designed and serve the useful function. Steel structures should be designed to satisfy design requirements for stability, strength, serviceability, brittle fracture, fire and durability.



(Q.4) What is structural steel? Explain classification of structural steel sections.

→ Structural steel possesses attributes such as strength, ductility, stiffness, and toughness that are most desirable in modern steel constructions.

Bureau of Indian standards classifies structural steel as:

Grade Designation	UTS (MPa)	Yield Strength (MPa)	Minimum % Elongation	Internal Bend Diameter Min (≤ 25)
Fe 410 (E 250)	410	250	23	2t
E 275*	430	265	22	2t
E 300 (Fe 440)	440	290	22	2t
E 350 (Fe 490)	490	330	22	2t
E 410 (Fe 540)	540	390	20	2t
E 450 (Fe 570)	570	430	20	2.5t
E 550*	650	530	12	3t
E 600*	730	580	12	3.5t
E 650*	780	630	12	4t

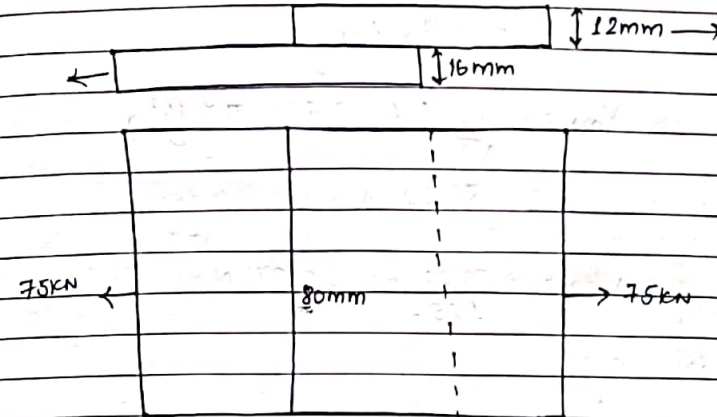
* → Grade designation not listed in IS: 800-2008

t → thickness of test piece

Connection in steel structures

$$A_{nb} = 0.78 A_{cb}$$

Q1) Design a Lap joint b/w two plates to transmit a factored load of 75 kN using Grade 4.6 M16 bolts and grade 410 steel plates



→ Solution,

For grade 4.6 bolts, $f_{ub} = 400 \text{ N/mm}^2$

For grade 410 plates: $f_u = 410 \text{ N/mm}^2$

(a) Check for shear (single shear)

No. of shear planes = 1

Nominal diameter of bolt = 16 mm (d)

Hole diameter, $d_h = 16 + 2 = 18 \text{ mm}$ (Table 19)

Clause: 10.3.3

Design strength of bolt in shear,

$$V_{dsb} = \frac{V_{srb}}{\gamma_{mb}}$$

$$V_{nsb} = \frac{f_{ub}}{\sqrt{3}} (n_s A_{nb} + n_r A_{rb})$$

Here, $n_r = 1$ (shear plane is through threaded portion, Assume) (better than assuming shear region)

$$n_s = 0$$

$$A_{nb} = 0.78 A_{rb}$$

$$V_{nsb} = \frac{400}{\sqrt{3}} \left[1 \times 0.78 \times \frac{\pi \times 16^2}{4} \right]$$

$$= 36.22 \text{ kN}$$

Table 5 (clause 5.4.1) $\downarrow$ $\gamma_{mb} = 1.25$

$$V_{dsb} = \frac{36.22}{1.25} = 28.97 \text{ kN}$$

(b) check for bearing: [clause 10.3.4]
Design bearing strength of bolt,

$$V_{dpb} = \frac{V_{npb}}{\gamma_{mb}}$$

$$V_{npb} = 2.5 k_b d t f_u \quad (\text{nominal value})$$

f_{ub}
ultimate tensile strength of bolt

$$k_b \text{ (minimum of:)} \quad (\text{clause 10.2.4.2})$$

$$(i) \frac{e}{3d_0} = \frac{(1.5 \times d_0)}{3d_0} = 0.5 \quad (p = 2.5d \Rightarrow 10.2.2)$$

$$(ii) \frac{p}{3d_0} = 0.25 = \frac{(2.5 \times 16)}{3 \times 18} = 0.25 = 0.49$$

f_u
of plate

$$(iii) \frac{f_{ub}}{f_u} = \frac{400}{410} = 0.97$$

$$(iv) 1.0$$

Adopt, minimum of above

$$i.e. k_b = 0.49 \quad \text{minimum}$$

$$V_{npb} = 2.5 \times 0.49 \times 16 \times 12 \times 410$$

$$= 96.432 \text{ kN}$$

$$V_{dpb} = \frac{96.432}{1.25} = 77.1 \text{ kN}$$

Thus,

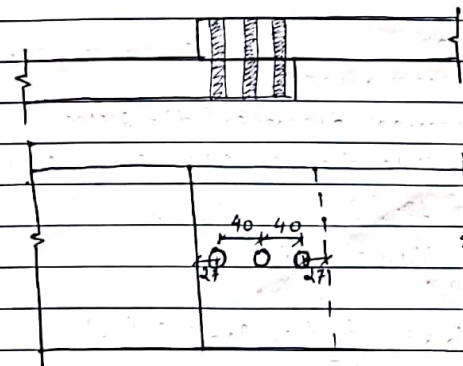
$$\text{Bolt value} = 28.97 \text{ kN} \leftarrow \text{Design strength (strength)}$$

$$\text{Required number of bolts} = \frac{\text{Factored load}}{\text{Bolt value}}$$

$$= \frac{75}{28.97}$$

$$= 2.5$$

$$\approx 3$$



Load $\rightarrow$ (per unit width)

Let's provide 3-M16 bolts of grade 4.6
with pitch, $p = 2.5 \times 16 = 40 \text{ mm}$ (C1.10.2.2)
end distance, $e = 1.5 \times 16 = 27 \text{ mm}$
(C1.10.2.4.2)

Q.2)

- (a) calculate the strength of a 20mm diameter bolt of grade 4.6 to join two main plates (Fe 415) 10mm thick with lap joint.
(b) calculate the strength of a 20mm dia. bolt of grade 4.6 to join two main plate (Fe 415) 10mm thick with single cover butt joint with the 8mm thick cover plate (Fe 415).
(c) calculate the strength of a 20mm dia. bolt of grade 4.6 to join two main plates (Fe 415) 10mm thick with double cover butt joint with the 6mm thick cover plate (Fe 415)

→ Solution,

- (a) $f_u = 415 \text{ MPa}$ (Fe 415)
 $f_{ub} = 400 \text{ MPa}$ (for 4.6 grade bolt)

For shear:



1 shear plane

Nominal diameter (d) = 20mm

Hole diameter (d_o) = $20 + 2 = 22 \text{ mm}$ [Table 19]

Clause 10.3.3

$$V_{dsb} = \frac{V_{nsb}}{\gamma_{mb}} \quad \text{nominal}$$

$$V_{nsb} = \frac{f_{ub} (n_n A_{nb} + n_s A_{sb})}{\sqrt{3}}$$

$$n_n = 1, n_s = 0$$

$$A_{nb} = 0.78 A_{sb}$$

$$V_{nsb} = \frac{400}{\sqrt{3}} \left(1 \times 0.78 \times \pi \times \frac{20^2}{4} \right)$$

$$= 245.044 = 56.590 \text{ kN}$$

From table 5, $\gamma_{mb} = 1.25$

Thus,

$$V_{dsb} = \frac{56.590}{1.25} = 45.272 \text{ kN}$$

For bearing:

Clause 10.3.4

$$V_{dpb} = \frac{V_{npb}}{\gamma_{mb}} \quad \gamma_{mb} = (1.25) \text{ — Table 5}$$

$$V_{npb} = 2.5 k_b d t f_u$$

$$= 2.5 \times 10.2 \times 4.2$$

(K_b)

$$\text{i) } \frac{e}{3d_o} = \frac{(1.5d_o)}{3d_o} = 0.5$$

$$\text{ii) } \frac{p}{3d_o} = 0.25 = \frac{(2.5 \times 20)}{3 \times 22} - 0.25 = 0.507$$

$$\text{iii) } \frac{f_{ub}}{f_u} = \frac{400}{415} = 0.964$$

iv) 1.0

Adopting, $K_b = 0.5$

$$d = 20, t = 10 \text{ mm}$$

$$V_{dpb} = \frac{2.5 \times 0.5 \times 20 \times 10 \times 415}{1.25}$$

$$= 83 \text{ kN}$$

So,

strength of bolt = bolt value = 45.272 kN.

(b) 8mm thick cover plate, single cover butt joint



For shear

$$V_{dsb} = \frac{V_{nsb}}{\gamma_{mb}} \quad (\text{clause 10.3.3})$$

$$= \frac{F_{ub}}{1.25} \times \frac{1}{1.25} \times \frac{f_{ub}}{\sqrt{3}} (n_n A_{nb} + n_s A_{sb})$$

$$= \frac{1}{1.25} \times \frac{400}{\sqrt{3}} (1 \times 0.78 \times \pi \times 20^2)$$

(taking $n_n = 1$ & $n_s = 0$) → both in single shear

$$= 45.272 \text{ kN}$$

For bearing: (clause 10.3.4)

$$V_{dph} = \frac{V_{nsb}}{\gamma_{mb}} = \frac{2.5 k_b d t f_u}{1.25} \quad \text{Table 5}$$

$$k_b = 0.5 \text{ (same as a)}$$

$$d = 20 \text{ mm}$$

$$d_o = 22 \text{ mm}$$

$$t = 8 \text{ mm (taking least)}$$

$$f_u = 415 \text{ MPa}$$

$$V_{dph} = \frac{2.5 \times 0.5 \times 20 \times 8 \times 415}{1.25} = 66.4 \text{ kN}$$

So,

$$\text{strength of bolt} = \text{bolt value} = 45.27 \text{ kN}$$

(c) double cover butt joint with 6mm thick cover plate

(double shear)



For shear:

$$V_{dsb} = \frac{1}{\gamma_{mb}} \times \frac{f_{ub}}{\sqrt{3}} (n_n A_{nb} + n_s A_{sb}) \quad (\text{clause 10.3.3})$$

$$[n_n = 2 \text{ \& } n_s = 0] \text{ two shear planes on threaded region only.}$$

$$= \frac{1}{1.25} \times \frac{400}{\sqrt{3}} (2 \times 0.78 \times \pi \times 20^2)$$

$$= 90.544 \text{ kN}$$

For bearing: (clause 10.3.4)

$$V_{dph} = \frac{V_{nsb}}{\gamma_{mb}} = \frac{1}{1.25} \times 2.5 \times k_b \times d \times t \times f_u$$

$$k_b = 0.5 \text{ (same as a)}$$

$$d = 20 \text{ mm}$$

$$t = 6 \text{ mm} : t = 10 \text{ mm (Strength is governed by 10mm thick main plate)}$$

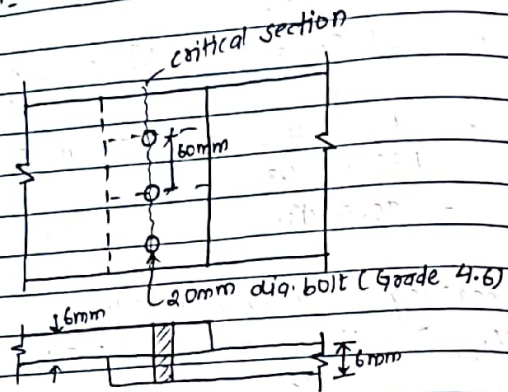
$$V_{dph} = \frac{2.5 \times 0.5 \times 20 \times 10 \times 415}{1.25} \text{ N}$$

$$= 83 \text{ kN}$$

$$\text{Strength of bolt} = \text{bolt value} = 83 \text{ kN}$$

(Q.3) Calculate the efficiency of the joints connecting plates (Grade 410) of 6mm thick using a single bolted lap joint with a 20mm diameter bolts (Grade 4.6) at 60mm pitch.

→ Solution:-



Bolt:

① Strength in single shear

$$V_{dsb} = \frac{V_{rbs}}{\gamma_{mb}} \quad (\text{Clause 10.3.3})$$

$$V_{rbs} = \frac{f_{ub}}{\sqrt{3}} (n A_{nb} + n_r A_{rb})$$

$$f_{ub} = 410 \text{ MPa} \quad = \frac{400}{\sqrt{3}} \left(1 \times 0.78 \times \pi \times \frac{20^2}{4} \right)$$

$$f_{ub} = 400 \text{ MPa} \quad (\text{for 4.6 grade})$$

$$= 56.59 \text{ kN}$$

Not from code.

$$\therefore V_{dsb} = \frac{56.59}{1.25} = 45.272 \text{ kN (for single bolt)}$$

② Strength in bearing (Clause 10.3.4.)

$$\text{Assume, } e = 1.5d_o = 33 \text{ mm [Cl. 10.2.4.2]}$$

$$p = 2.5d = 2.5 \times 20 = 50 \text{ mm [Cl. 10.2.2]}$$

$$k_b \rightarrow \frac{e}{3d_o} = 0.5$$

$$\rightarrow \frac{p}{3d_o} = 0.25 \quad \text{take } 0.5$$

$$\rightarrow \frac{f_{ub}}{f_u} = \frac{400}{410} = 0.96$$

$$\rightarrow 1$$

Adopt, 0.5. 6mm (main plate thickness)

$$V_{nph} = 2.5 k_b d f_u$$

$$= 2.5 \times 0.5 \times 20 \times 6 \times 410$$

$$= 61.5 \text{ kN}$$

$$V_{dph} = \frac{61.5}{1.25} = 49.2 \text{ kN (for single bolt)}$$

Thus,

Strength of bolt = Bolt value = 45.272 kN (per pitch length)

Plate: (No. overall width not given)
(Per pitch length) Here 1 hole per pitch length.

Strength of net section for pitch length

$$T_{dn} = \frac{0.9 A_n f_u}{\gamma_{m1}} \quad (\text{Cl. 6.3.1})$$

$$= \frac{0.9 \times [(60 - 22) \times 6] \times 410}{1.25}$$

$$= 67.3 \text{ kN}$$

$$A_n = [b - n d_h + \sum \frac{p_i^2}{4g_i}] t$$

comes into play only for zig-zag bolts.

→ Strength of joint (per pitch length) is governed by 45.27 kN (i.e. strength of bolt in single shear)

For efficiency compare with original strength of plate & no holes

Original strength of plate

$$= \frac{0.9 \times f_u \times A_n}{\gamma_{m1}}$$

$$= \frac{0.9 \times 410 \times 60 \times 6}{1.25}$$

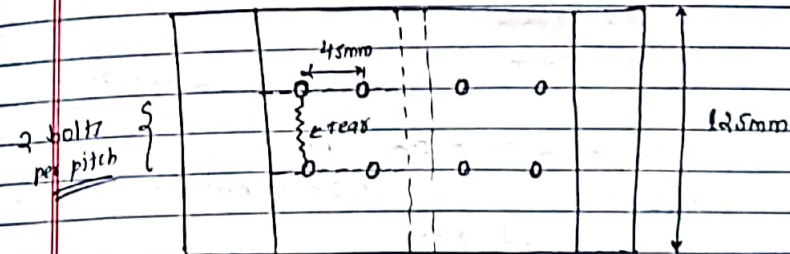
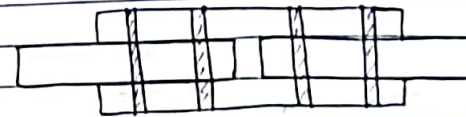
$$= 106.3 \text{ kN}$$

For joint efficiency → Bearing → bolt/plate
'or' strength of joint → Tearing → plate

Thus,

$$\text{Joint efficiency} = \frac{45.27}{106.3} \times 100 = 42.5\%$$

(Q.4) Figure below shows a double-cover butt joint connecting two plates 8mm thick with cover plates 6mm thick using 16mm diameter bolts of 4.6 Grade. Calculate the efficiency of joint per pitch length. Assume Fe410 steel plates



→ Solution:-

For shear: (Cl. 10.3.3.)
(double shear)

$$V_{dcb} = \frac{V_{rdb}}{\gamma_{mb}} = \frac{1}{\gamma_{mb}} \times \frac{f_{ub}}{\sqrt{3}} (n_s A_{nb} + n_c A_{cb})$$

$$= \frac{1}{1.25} \times \frac{400}{\sqrt{3}} (2 \times 0.78 \times \pi \times \frac{16^2}{4})$$

$$= 57.95 \text{ kN}$$

For bearing (1. 10.3.4.)

$$V_{dpt} = \frac{V_{npt}}{\gamma_m} = \frac{2.5 k_b d t f_u}{\gamma_m}$$

$$\frac{k_b}{3d_0} = \frac{1.5d_0}{3d_0} = 0.5$$

$$45 \text{ mm} \leftarrow \frac{P}{3d_0} - 0.25 = \frac{2.5 \times 16}{3 \times 18} - 0.25 = 0.983$$

$$\frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976$$

1.0

taking, $k_b = 0.5$

$d = 16 \text{ mm}$

$t = 8 \text{ mm}$

$$V_{dpt} = 2.5 \times 0.5 \times 16 \times 8 \times 410$$

(1.25) ← partial safety factor.

design = 52.48 kN

Bolt value = strength of bolt = 52.48 kN
(min of above)

In one pitch, length there are two bolts.

(6.3.1) Net tensile strength of ~~bolt~~ plate per pitch
length = $\frac{0.9 f_u A_n}{\gamma_m}$

$$A_n = (45 - 18) \times 8 = 216 \text{ mm}^2$$

(Minimum of 8mm or 2x6mm)

$$T_{dn} = \frac{0.9 \times 410 \times 216}{1.25} = 63.76 \text{ kN}$$

(solid) → strength of solid plate per pitch length

$$= \frac{0.9 \times 410 \times 45 \times 8}{1.25} = 106.27 \text{ kN}$$

Efficiency of joint = $\frac{63.7}{106.27} \times 100$
(per pitch length) = 59.9%

why 63.7?

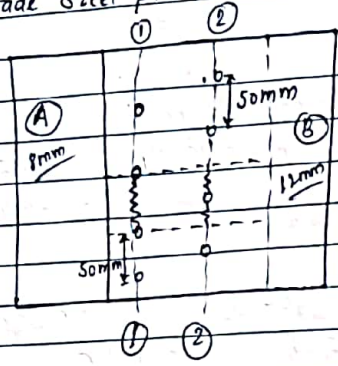
strength of joint is governed by — $\left\{ \begin{array}{l} 2 \times \text{Bolt value} \\ (2 \times 52.48) \\ T_{dn} = 63.7 \text{ kN} \end{array} \right.$
(as 2 bolts per pitch)
(Minimum of two)

Bolt value
↓
Always for single bolt

63.7 kN

SURENDRA SHARMA

(Q.5) Figure below shows a zigzag double-bolted lap joint connecting two plates 8mm thick using 16mm diameter bolts of 4.6 grade. Calculate the efficiency of joint. Assume Fe410 grade steel plates.



(A) → ① critical
 (B) → ② critical
 → Soln.

For 4.6 Grade bolt
 $f_{ub} = 400 \text{ MPa}$
 (Fe410) $f_u = 410 \text{ MPa}$

Bolt:
 (In single shear)

① Shear: $V_{dsb} = V_{nsb} \quad [Cl. 10.3.3]$
 γ_{mb}

$$V_{nsb} = \frac{f_{ub}}{\sqrt{3}} (n_s A_{nb} + n_s A_{nb})$$

$$= \frac{400}{\sqrt{3}} \left[1 \times 0.78 \times \pi \times \frac{16^2}{4} \right]$$

$$= 36.217 \text{ kN}$$

② Bearing: [Cl. 10.3.4]

$$V_{dps} = V_{nps} = 2.5 k_b d t f_u$$

[If $A = 8 \text{ mm}$
 $d = 12 \text{ mm}$
 8 mm becomes critical for bearing as taken

$$d_0 = 16 + 2 = 18 \text{ mm} \quad (\text{Table 19})$$

(K_b)

$$10-2-4.2$$

$$\frac{e}{3d_0} = \frac{1.5d_0}{3d_0} = 0.5$$

$$\frac{p - 0.25}{3d_0} = \frac{50 - 0.25}{3 \times 18} = 0.676$$

$$\frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976$$

1.0

Adopt, $k_b = 1.0$

$$V_{dps} = \frac{2.5 \times 0.5 \times 16 \times 8 \times 410}{1.25}$$

$$= 52.48 \text{ kN}$$

Thus, bolt value = $\frac{28.974 \text{ kN}}{\text{Li of single bolt}}$

(iii) Plate A (8mm thick)

For complete failure,

Line 2-2: Tearing of plate + 1 bolt of 1-1

'or' Line 1-1: Tearing of plate

[Cl. 6.3.1]

$$\text{Net strength of plate (A)} = \frac{0.9 \times A_n \times f_u}{\gamma_m}$$

(1.1) γ_m

not considering two

$$A_n = [b - nd_n + \sum \frac{p_i^2}{4s}] t$$

Per pitch,
 $b = 50 \text{ mm}$

b-

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Ajanta

$$A_n = [50 - 18 \times 1] \times 8 = 256 \text{ mm}^2$$

$$T_{dn} = \frac{0.9 \times 256 \times 410}{1.25}$$

$$= 75.57 \text{ kN (per pitch length)}$$

But, since per pitch length there are 2 bolts to need to compare with 2 * bolt value.

$$\text{Strength of 2 bolts} = 2 \times 28.974 = 57.948 \text{ kN (per pitch length)}$$

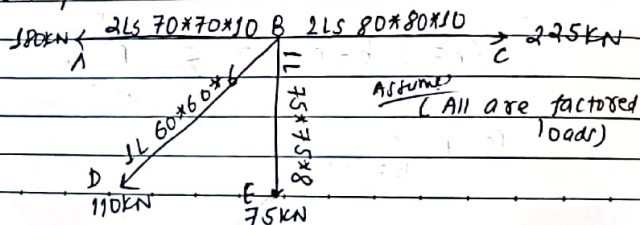
Thus, Strength of joint = 57.94 kN
(c) ϕ min = strength per pitch of plate

(iv) For efficiency,
Strength of solid plate = $\frac{0.9 \times 50 \times 8 \times 410}{1.25}$

$$= 118.08 \text{ kN}$$

$$\text{Efficiency} = \frac{57.94}{118.08} \times 100 = 49.06\%$$

(Ex-7) Design the joint B of the truss as shown in figure below. The members are connected with 20 mm diameter bolt (Grade 4.6) to the gusset plate 12 mm thick.



2LS → double angle section
1L → single angle section

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→ Solution:-

Assume, gusset plate strength Fe 410

s.o.

$$f_u = 410 \text{ MPa}$$

$$f_{ub} = 400 \text{ MPa (4.6 grade)}$$

Assume 20

$$p = 2.5d = 50 \text{ mm}$$

$$e = 1.5d_0 = 38 \text{ mm}$$

22

① Shear:

[Cl. 10-3.3]

For AB, & BC → double shear

For BD & BE → single shear

(AB)

$$V_{dsb} = \frac{V_{nsb}}{\gamma_m} = \frac{1}{\gamma_m} \times \frac{f_{ub} (n_u A_{nb} + n_s A_{ns})}{\sqrt{3}}$$

$$[n_u = 2 \text{ \& } n_s = 0]$$

$$V_{dsb} = \frac{1}{1.25} \times \frac{400 (2 \times 0.78 \times \pi \times 20^2)}{\sqrt{3}}$$

$$= 90.545 \text{ kN}$$

(BC)

$$V_{dsb} = \frac{1}{1.25} \times \frac{400 (2 \times 0.78 \times \pi \times 20^2)}{\sqrt{3}}$$

$$= 90.545 \text{ kN}$$

(BD & BE) → single shear, $n_u = 1$ & $n_s = 0$

$$V_{dsb} = \frac{1}{1.25} \times \frac{400 \times 0.78 \times \pi \times 20^2}{\sqrt{3}}$$

$$= 45.272 \text{ kN}$$

⑩ Bearing.
[C1-10.3.04]

$\left(\begin{array}{l} d = 20 \text{ mm} \\ d_0 = 22 \text{ mm} \end{array} \right) \rightarrow \text{Table 10}$

$$V_{dpb} = \frac{V_{npb}}{\gamma_{mb}} = \frac{2.5 K_b d t f_u}{\gamma_{mb}}$$

⑪

$$e = \frac{33}{3 \times 22} = 0.5$$

$$b = \frac{50}{3 \times 22} - 0.25 = 0.507$$

$$\frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976$$

1.0

Adopt, ⑫ $\rightarrow$ for all members.

[AB & BC] $\rightarrow t = 12 \text{ mm}$ governs strength.
($2 \times 10 > 12$).

20,

$$V_{dpb} = 2.5 \times 0.5 \times 20 \times 12 \times 410 = 98.4 \text{ kN.}$$

⑬ $\rightarrow$ tables

[BD] $\rightarrow t = 6 \text{ mm}$ governs strength.

$$V_{dpb} = \frac{2.5 \times 0.5 \times 20 \times 6 \times 410}{1.25} = 49.2 \text{ kN.}$$

[BE] $\rightarrow t = 8 \text{ mm}$ governs strength.

$$V_{dpb} = \frac{2.5 \times 0.5 \times 20 \times 8 \times 410}{1.25} = 65.6 \text{ kN}$$

IS 873:1994
(4th rev)

Steel table
IS 808:1923

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where
to keep hold

Bolt values

$$[AB] \rightarrow 82 \text{ kN } 88.4 \text{ } 90.54 \text{ kN}$$

$$[BC] \rightarrow 82 \text{ kN } 90.54 \text{ kN}$$

$$[BD] \rightarrow 45.272 \text{ kN}$$

$$[BE] \rightarrow 45.272 \text{ kN}$$

Since factored load given.

Number of bolts = Factored Load / Bolt values

$$[AB] \rightarrow \frac{180}{82} = 1.99 \approx 2$$

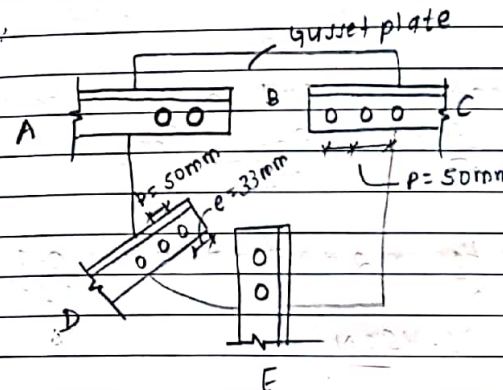
$$[BC] \rightarrow \frac{225}{82} = 2.48 \approx 3$$

$$[BD] \rightarrow \frac{110}{45.272} = 2.43 \approx 3$$

$$[BE] \rightarrow \frac{75}{45.272} = 1.66 \approx 2$$

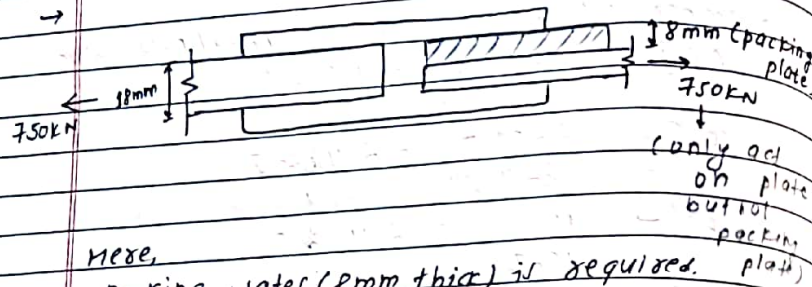
Total number of bolts = 10

Figure



(Cl. 10.3.3.3)
(packing plate needed)

[Q. 6] Design a double-cover butt joint to connect two plates 10mm and 18mm thick (Fe 410) using 4.6 Grade bolts of 20mm diameter. Use 8mm thick cover plates on both sides. The joint takes a factored design load of 750 kN.



Here, packing plates (8mm thick) is required.

[Cl. 10.3.3.3]

Strength of bolt will be reduced by a coefficient, $\phi_{prg} = 1 - 0.0125 \times t_{prg}$

$$= 0.9$$

① Shear strength of bolt in double shear,

$$V_{dsb} = \frac{f_{ub} (2 \times A_{nb})}{\sqrt{3} \gamma_{mb}} \times \phi_{prg}$$

$$= \frac{400 \times 2 \times 0.78 \times \pi \times 20^2}{\sqrt{3} \times 1.25} \times 0.9$$

$$= 81.49 \text{ kN}$$

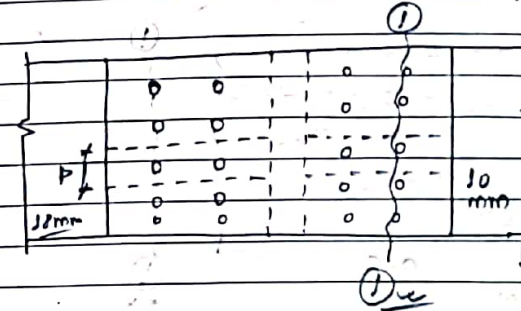
Assuming the strength of bolt is governed by shear

$$\text{Bolt value} = 81.5 \text{ kN}$$

$$\text{No. of bolts required} = \frac{750}{81.5} = 9.2 \approx 10$$

(in each plate)

(Arrange in two columns)
(10 on each side of joint)



Assuming two bolts per pitch length,
[Cl. 6.3.1]

$$\text{Net tensile strength of plate} = 0.9 \times (p - 22) \times 10 \times 410$$

1.25

Governed by 10mm thick plate.

$$0.9 \times (p - 22) \times 10 \times 410 = 2 \times \text{Bolt value}$$

1.25 (per pitch length)

$$81.5 \text{ kN} \times 1000$$

$$\Rightarrow p = \frac{2 \times 81.5 \times 1.25 \times 1000}{0.9 \times 10 \times 410} + 22$$

$$[p = 77.917 \text{ mm}]$$

From clause 10.2.2,
 $[P_{min} = 2.5d = 2.5 \times 20 = 50mm]$

Let's adopt, pitch, $p = 80mm$.

Edge distance, $e = 1.5d_0 = 1.5 \times 22 = 33mm$

for, $p = 80mm$, strength of plate will increase
 thus, will be safe in tension.

Now,

check on Bearing:

$$V_{dpb} = \frac{2.5 K_b d t f_u}{\gamma_{mb}}$$

(K_b)

$$e = 0.5$$

$$\frac{p}{3d_0}$$

$$p = 0.45 = \frac{80}{3 \times 22} = 0.45 = 0.962$$

$$\frac{f_u b}{f_u} = \frac{400}{410} = 0.976$$

1.0

Adopt $K_b = 0.5$.

$$d = 20mm$$

$$t = 10mm$$

$$f_u = 410KN$$

Thus,

$$V_{dpb} = \frac{2.5 \times 0.5 \times 20 \times 10 \times 410}{1.25}$$

$$= 82KN$$

$$[V_{dpb} = 82KN > 81.5KN]$$

If $V_{dpb} \leq 82KN$

Just change edge distance
 make it higher

as K_b governed by (e)

[easier approach]

But if (p) governs $\rightarrow$ redesign

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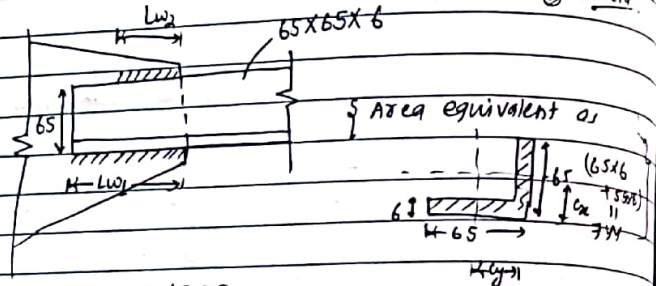
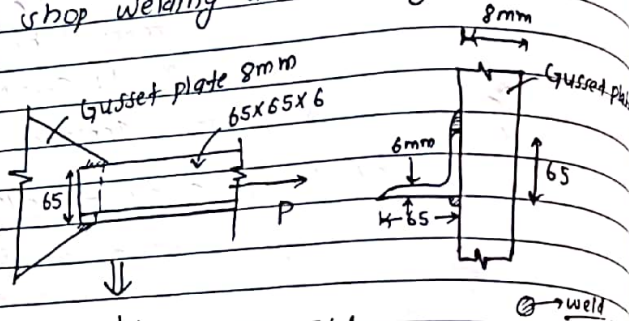
E250 $\equiv$ Fe410

Page No.
Date

Ajanta

Problem 1: A tie member of a truss section consists of an angle section ISA 65x65x6. The angle section is welded to a gusset plate 8mm thick. Design a weld (fillet) to transmit a load equal to the full strength of the member. Assume shop welding and E250 grade steel.

$\rightarrow$ Soln:



From IS 808: 1989,

$$A = 7.44 \times 10^2 \text{ mm}^2 = 7.44 \text{ cm}^2$$

Since, equal angle section,

$$C_x = C_y = 1.81 \text{ cm} = 18.1 \text{ mm}$$

For E250 (Fe410) steel grade,

$$f_u = 410 \text{ MPa}$$

$$f_y = 250 \text{ MPa}$$

For shop welding, $\gamma_{mw} = 1.25$ (Table 5)

Partial safety factor for yielding,

$$\gamma_m = 1.10 \text{ (Table 5)}$$

Full strength of member = (fully yield area plastic strain attain गर्ने क्षेत्रको)

= Design strength of member governed by yielding of gross-section

$$= \frac{A \times f_y}{1.1}$$

$$= \frac{744 \times 250}{1.1}$$

$$= 169.1 \text{ kN}$$

(यो strength angle-section को तलपट्टी र माथीपट्टी कति share हुनेछ? $\rightarrow$) $C_x = 18.1 \text{ mm}$ (nearest to lower plate)

Force resisted by the weld at lower side of angle (P_1),

$$P_1 \times 65 = 169.1 \times (65 - 18.1) \quad \left\{ \begin{array}{l} \text{Moment about upper part} \end{array} \right.$$

$$\Rightarrow [P_1 = 121.9 \text{ kN}]$$

Force resisted by weld at upper side of angle (P_2),

$$[P_2 = 169.1 - 121.9 = 47.2 \text{ kN}]$$

Size of weld: $\rightarrow$ (i) $> 3 \text{ mm}$ [Cl. 10.5.2.3]

$$\rightarrow$$
 (ii) $\leq 6 - 1.5 = 4.5 \text{ mm} \rightarrow$ square (1.5mm छान्ने)

$$\rightarrow$$
 (iii) $\frac{3}{4} \times 6 = 4.5 \text{ mm}$



Thus,

$$s = 4.5 \text{ mm},$$

$$\text{Throat thickness, } t = k \times s = 0.7 \times 4.5$$

$$= 3.15 \text{ mm}$$

Strength of weld at lower side

$$= (L_w \times t) \times \frac{f_u}{\sqrt{3}} \times \frac{1}{\gamma_{mw}}$$

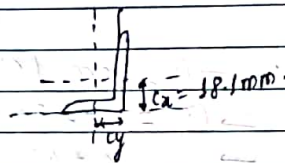
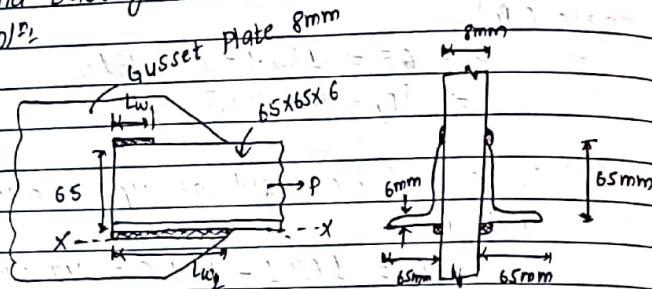
or, $121.9 \times 10^3 = L_w \times 3.15 \times \frac{410}{\sqrt{3}} \times \frac{1}{1.25}$

$\Rightarrow [L_w = 204.35 \text{ mm}]$

↑
Length of weld.

(Q2) A tie member of a truss consists of double angle section ISA 65*65*6. The angle sections are welded on opposite sides of a gusset plate 8mm thick. Design a weld (fillet) to transmit a factored tensile force of 200 kN. Assume shop welding (in workshop) and E250 grade steel.

→ Soln:



From IS 808:1989, (For 65x65x6 equal angle section)

$A = 7.44 \text{ cm}^2 = 744 \text{ mm}^2$

$C_x = C_y = 1.81 \text{ cm} = 18.1 \text{ mm}$

For E250 grade steel,

$f_u = 410 \text{ MPa}$

$f_y = 250 \text{ MPa}$

For shop welding, $\gamma_{mw} = 1.25$ (Table 5)

Partial safety factor for yielding,

$\gamma_m = 1.10$ (Table 5)

Let, length of weld at top and bottom of the angle sections be L_{w1} & L_{w2} , respectively.

total length of weld = $2 \times (L_{w1} + L_{w2})$

(Table 21)

→ Minimum size of weld = 3mm (For 8mm thick plate)

[Cl. 10.5.2.3]

→ Maximum size of weld = $6 - 1.5 = 4.5 \text{ mm}$ (on square edge)

$L = \frac{3}{4} \times 6 = 4.5 \text{ mm}$ (on round toe)

Thus,

Adopting, $s = 4.5 \text{ mm}$ (size of weld)

Effective throat thickness, $t_e = k s = 0.7 \times 4.5 = 3.15 \text{ mm}$

[$k = 0.7$ for $60^\circ - 90^\circ$ angle

blw fusion face

here 90°)

10.5.3.1

(Table 22)

Design strength of weld, (10.5.7.1.1.)

$$P_{dw} = l_w * t * f_u$$

Design strength of weld per mm length of weld,

$$= 1 \times 345 \times \frac{410}{\sqrt{3} \times 1.25}$$

$$= 596.52 \text{ N/mm}$$

(10.5.3.2.)

Equating design strength of weld to factored tensile force,

$$596.52 \times 2(l_{w1} + l_{w2}) = 200 \times 10^3 \quad (\text{factored tensile load})$$

$$\Rightarrow [l_{w1} + l_{w2} = 167.639 \text{ mm}]$$

taking moment about line x-x,

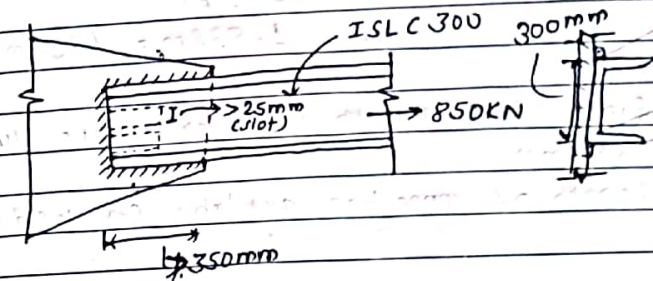
$$596.52 \times 2l_{w1} \times 65 = 200 \times 10^3 \times 18.1$$

$$\Rightarrow [l_{w1} = \frac{46.68}{2} = 23.34 \text{ mm}] \checkmark$$

$$[l_{w2} = \frac{120.960}{2} = 60.48 \text{ mm}] \checkmark$$

(93) An ISLC 300 member (Fe 410 grade) is to transfer a factored tensile force of 850 kN. The channel section is to be welded at the site to a gusset plate 12 mm thick. Design a fillet weld, if the overlap is limited to 350 mm.

→ Soln:-



(From table 4.1) ISLC 300: $A_g = 42.2 \text{ cm}^2 = 4220 \text{ mm}^2$
(gross sectional area)

$t_f = 11.6 \text{ mm}$ (thickness of flange)

$t_w = 6.7 \text{ mm}$ (thickness of web)

size of weld: $\begin{cases} > 5 \text{ mm (Table 2.1) (for } t = 12 \text{ mm)} \\ < 6.7 - 1.5 = 5.2 \text{ mm (for square edge) (10.5.8.1)} \end{cases}$

Adopt, size of weld, $s = 5 \text{ mm}$

Throat thickness (t) = $0.7s$ (for 90° connection)

$k = 0.7$ from table 2.2)

$$= 0.7 \times 5$$

$$= 3.5 \text{ mm.}$$

Design strength of weld,

$$P_d = \frac{f_u \times (l_w \times t)}{\sqrt{3} \times 1.05} \rightarrow 1.5 \quad \left(\begin{array}{l} \text{Table 5} \\ \text{for field} \\ \text{fabrication} \end{array} \right)$$

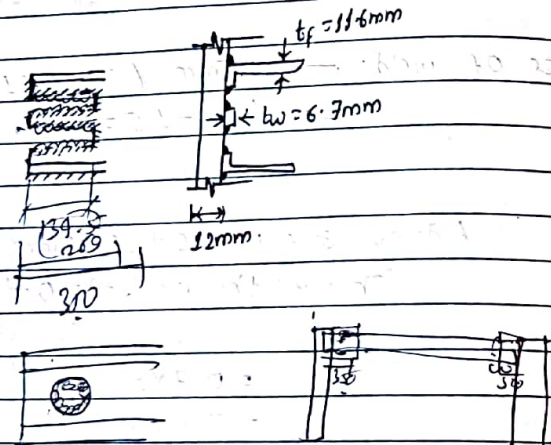
$$850 = \frac{410 \times l_w \times 3.5}{\sqrt{3} \times 1.05}$$

$$[l_w = 1.538m = 1538mm]$$

Since the length of overlap is limited to 350mm,
length of connection available for weld = $350 \times 2 + 300$

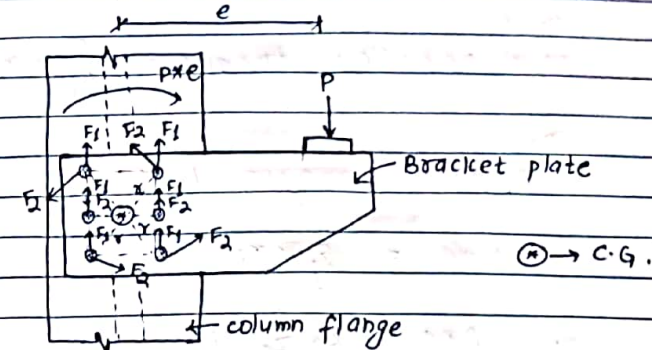
$$= 1000mm < 1538mm$$

Provide two slot welds of width 25mm
($> 8 \times t$)
and length = $(1538 - 1000) = 134.5mm$

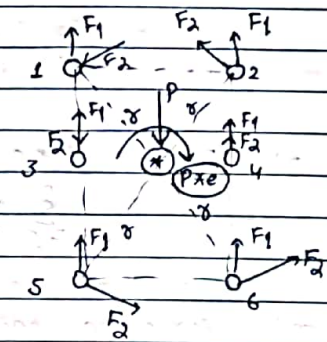


[Adopt $e = 135mm$]

Bracket connections



Enlarged



$F_2 \rightarrow$ for balancing moment $P \times e$
 $F_1 \rightarrow$ for balancing/resisting load on bolts

Thus

Force resisted by each bolt due to direct load,

$$F_1 = \frac{P}{n} \quad n \leftarrow \text{number of bolts}$$

Force in each bolt due to torque,

$$[F_2 \propto r_i \Rightarrow F_2 = K r_i] \quad [r_i \rightarrow \text{distance of respective bolt from C.G.}]$$

directly proportional

Torque about the center of rotation
(C.G.) of bolt group,

$$= F_2 \times r_i$$

$$= k r_i^2$$

Thus,
 Total resisting torque = $\sum_{i=1}^n k r_i^2$

Thus,
 Applied moment = $p \times e$

$$p \times e = \sum_{i=1}^n k r_i^2$$

$$\text{or, } p \times e = k \sum_{i=1}^n r_i^2$$

$$= F_2 \sum_{i=1}^n r_i^2$$

As we are formulating for particular bolt

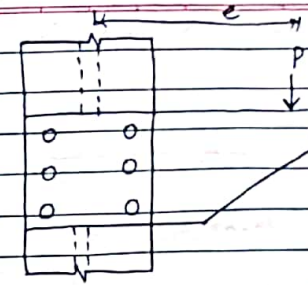
$$\Rightarrow F_{d1} = \frac{p \times e \times r_i}{\sum_{i=1}^n r_i^2} \quad \text{1th bolt}$$

Resultant force in each bolt

$$F_R = \sqrt{F_1^2 + F_2^2 + 2 F_1 F_2 \cos \theta}$$

(depends on ' θ ')

Just to find number of safe bolt (empirical formula)



Not in code

No. of bolts in each vertical line

$$n = \sqrt{\frac{6M}{n' p V_{sd}}}$$

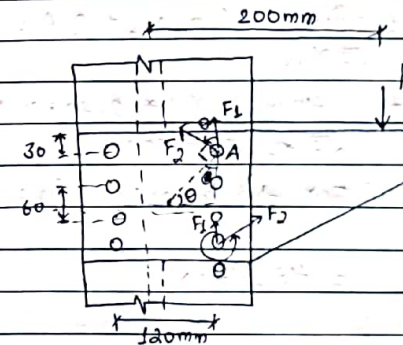
no. of vertical lines

V_{sd} = design strength of bolt

p = pitch

M = Applied moment = $p \times e$
(due to eccentric load)

(8)



[E 250
grade steel]

Determine safe load for the given connection.

Use M20 bolt of grade 4.6

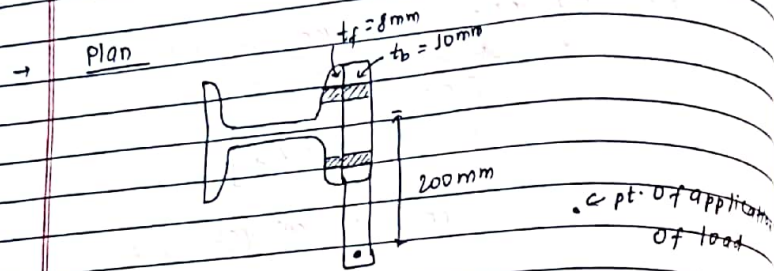
Rise bracket plate thickness = 10mm

Thickness of flange of I section = 8mm

③ → distance c.g. F_1 b/w F_1 & F_2 extreme stress → least angle θ (b/w F_1 & F_2)

$$[F_R = \sqrt{F_1^2 + F_2^2 + 2F_1 \cdot F_2 \cos \theta}]$$

in single shear.



Strength of bolt in single shear,
[Cl. 10.3.3]

$$V_{dsb} = \frac{f_{ub} \times (n_a A_{nb} + n_s A_{sb})}{\sqrt{3} \gamma_{mb}}$$

$$= \frac{400 \times (1 \times 0.78 \times \pi \times 20^2)}{\sqrt{3} \times 1.25} \leftarrow \text{Table 5}$$

[For 4.6 grade, $f_{ub} = 400 \text{ MPa}$]

$$= 45.272 \text{ kN}$$

Strength of bolt in bearing (at 8 mm thick flange)

$$V_{dpb} = 2.5 k_b d t \frac{f_u}{\gamma_{mb}}$$

(Cl. 10.3.4.)

$$e = 30 \text{ mm}, p = 60 \text{ mm}$$

$$\left. \begin{aligned} d_o &= 20 \text{ mm} \\ d_s &= 22 \text{ mm} \end{aligned} \right\} \text{ [Table 10.3.1]} \quad (16)$$

$$\frac{e}{3d_o} = \frac{30}{3 \times 22} = 0.455$$

$$\frac{p}{3d_o} = \frac{60}{3 \times 22} = 0.25 = 0.659$$

$$\frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976$$

$$\frac{1}{1}$$

Adopting, $(k_b = 0.455)$

Strength of bolt in bearing

$$V_{dpb} = \frac{2.5 \times 0.455 \times 20 \times 8 \times 410}{1.25}$$

$$= 5940.4 \text{ N} \approx 5.94 \text{ kN}$$

Thus

$$\text{Strength of bolt} = 45.27 \text{ kN}$$

Again, let, P be the factored load.

$$\text{Direct force in bolt, } F_1 = \frac{P}{n} \quad \text{No. of bolts}$$

$$\text{Force in bolt due to torque, } F_2 = \frac{P \times e \times r_i}{\sum r_i^2}$$

(extreme bolt)

$$r_A = \sqrt{60^2 + 90^2}$$

$$= 108.16 \text{ mm}$$

$$\sum r_i^2 = 4 \times 108.16^2 + 4 \times (\sqrt{30^2 + 60^2})^2$$

$$= 64800 \text{ mm}^2$$

F_2 (for extreme bolt A)

$$= \frac{P \times 200 \times 100.16}{64800} = 0.334P$$

$$\theta = \tan^{-1} \left(\frac{90}{60} \right) = 56.31^\circ$$

Resultant force on extreme bolt

$$F_R = \sqrt{F_1^2 + F_2^2 + 2F_1 \cdot F_2 \cdot \cos \theta}$$

$$= \sqrt{\left(\frac{P}{8}\right)^2 + (0.334P)^2 + 2 \times \frac{P}{8} \times 0.334P \times \cos 56.31^\circ}$$

$$= 0.416P$$

But,

$$\text{Resultant force, } F_R = 0.416P \leq 45.27$$

$$\therefore [P = 108.6 \text{ kN}]$$

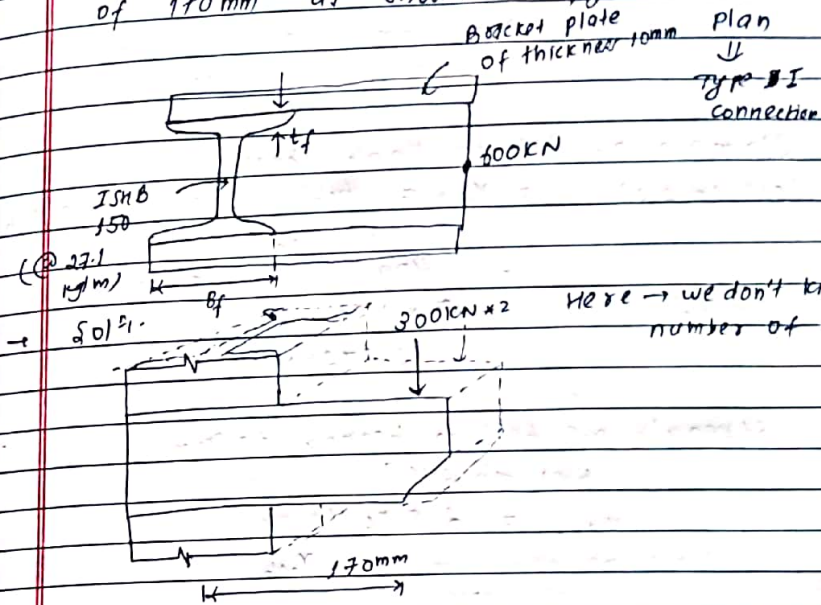
Thus,

$$\text{Safe load, } P_f = \frac{P}{\sqrt{3}} = 72.4 \text{ kN}$$

Partial safety factor for Load
(IS 875)
Table '4' for general loading

Steel Fe 410
(Bolt M20, grade 4.6)

(9) Design a bolted bracket connection to transfer a factored load of 600 kN with an eccentricity of 170 mm as shown in figure below.



For ISMB 150, (Table 3.1)

$$M = 27.1 \text{ kNm (Max)}$$

$$\text{Sectional area, } A = 34.5 \text{ cm}^2 = 3450 \text{ mm}^2$$

$$\text{Flange thickness} = 9 \text{ mm } (t_f)$$

$$\text{Flange width, } B_f = 150 \text{ mm}$$

Distance b/w two vertical lines of bolts,

$$g = 90 \text{ mm}$$

(Design aid)

$$\text{Diameter of bolt, } d = 20 \text{ mm}$$

$$\text{hole, } d_o = 20 + 2 = 22 \text{ mm}$$

(Table 1.9)

Pitch; $p_{min} = 2.5d = 50\text{mm}$ [C1.10.2.2.]
 edge distance, $e = 1.5d = 33\text{mm}$ (C1.10.2.4.2.)

say, Adopting, $p = 60\text{mm}$ } (getting more than minimum)
 $e = 35\text{mm}$

Strength of bolt in single shear,
 [C1.10.3.3] $= V_{dtb} = \frac{f_{ub}}{\sqrt{3} \gamma_{mb}} \times (n_b \times A_{nb} + n_s \times A_{sb})$
 $= \frac{400}{\sqrt{3} \times 1.25} \times (1 \times 0.78 \times \pi \times 20^2)$
 $= 45.272\text{KN}$

Strength of bolt in bearing ($t = 9\text{mm}$)
 [C1.10.3.4.]

$V_{dptb} = \frac{2.5 k_b d t f_u}{\gamma_{mb}}$

(K_b)

$\frac{e}{3d_0} = \frac{35}{3 \times 22} = 0.53$

$\frac{p}{3d_0} - 0.25 = \frac{60}{3 \times 22} - 0.25 = 0.66$

$\frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976$

1

Adopting $k_b = 0.53$

$V_{dptb} = 2.5 \times 0.53 \times 20 \times 9 \times 410$
 $= 78.23\text{KN}$

Strength of bolt = 45.272KN

Let us provide two vertical lines of bolts.
 Number of bolts required in each vertical

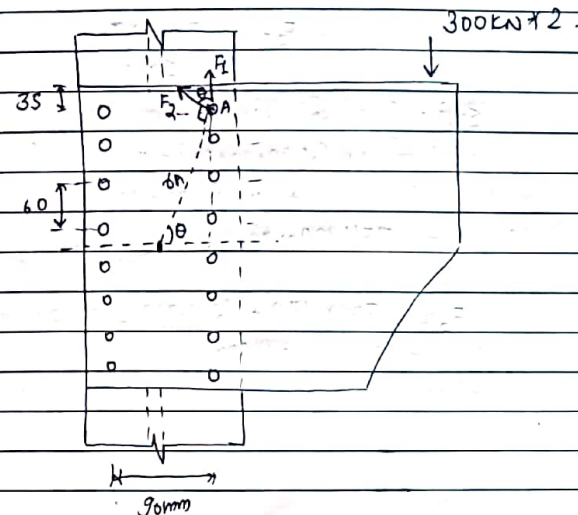
line,

$n = \sqrt{\frac{6M}{n' p V_{dt}}}$

$= \sqrt{\frac{6 \times 300 \times 30^3 \times 170}{2 \times 60 \times 45.2 \times 10^3}}$

$= 7.5 \approx 8$ (in each vertical lines)

Final figure,



Next check F_p for extreme bolt
 (F_p must be less than V_{sd})

i.e.
 F_p for extreme bolt $< V_{sd}$ (45.2 kN)

[if not, satisfy, increase number of bolts so that resultant force will be reduced].



Let P be the factored load.

Direct force on bolt, $F_1 = \frac{P}{16} = \frac{300}{16} = 18.75$

Force on bolt due to torque,
 (extreme bolt)

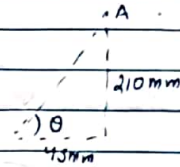
$$F_2 = \frac{P \times e \times r_A}{\sum r_i^2}$$

$$\begin{aligned} \sum r_i^2 &= 4 \{ (30+60+60+60)^2 + (45)^2 \} + \\ & 4 \{ (30+60+60)^2 + 45^2 \} + 4 \{ (30+60)^2 + 45^2 \} \\ & + 4 \{ 30^2 + 45^2 \} \\ &= 334800 \text{ mm}^2 \\ r_A &= \sqrt{210^2 + 45^2} = 214.767 \text{ mm} \end{aligned}$$

$$F_2 = \frac{300 \times 170 \times 214.767}{334800} = 32.715 \text{ kN}$$

$$\theta = \tan^{-1} \left(\frac{210}{45} \right)$$

$$= 77.90^\circ$$



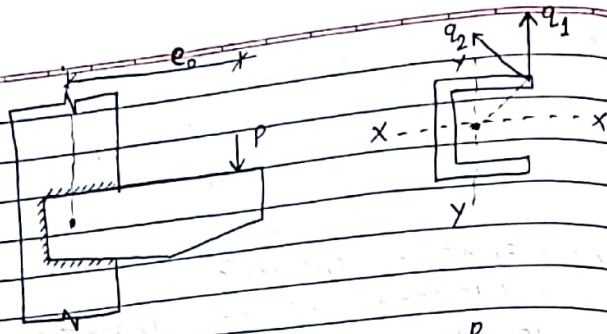
$$\begin{aligned} F_p &= \sqrt{F_1^2 + F_2^2 + 2 \times F_1 \times F_2 \times \cos \theta} \\ &= \sqrt{(18.75)^2 + (32.715)^2 + 2 \times 18.75 \times 32.715 \times \cos(77.90^\circ)} \\ &= 40.976 \text{ kN} \end{aligned}$$

Since,

$(F_p)_{\text{extreme bolt}} = 40.976 \text{ kN} < \text{Design strength of bolt } (V_{sd}) \text{ i.e. } 45.2 \text{ kN}$

Okay.

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Direct shear stress, $q_1 = \frac{P}{\text{Effective area of weld}}$

Torsion equation:

$$\frac{T}{I_p} = \frac{q_2}{r}$$

$$\text{or, } q_2 = \frac{T \cdot r}{I_p} = \frac{P \cdot e_0 \cdot r}{I_p}$$

Also,

Resultant stress in weld,

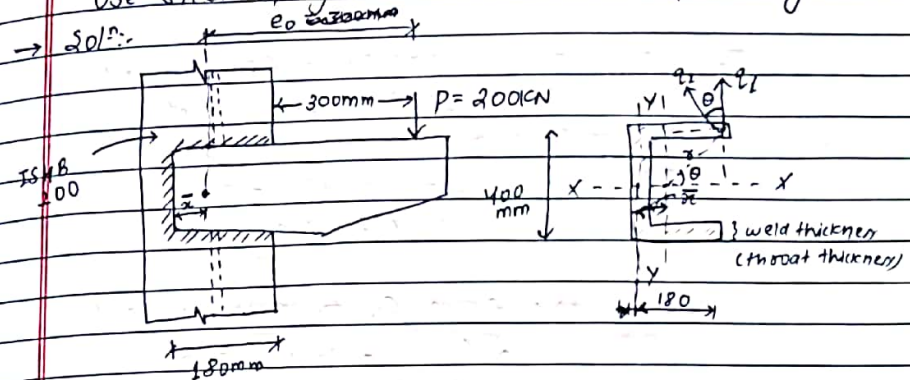
$$q_r = \sqrt{q_1^2 + q_2^2 + 2q_1q_2 \cos \theta}$$

From [CI. 10.5.7.1.1.]

$$q_r \leq f_{wd} (= \frac{f_{wn}}{\gamma_{mw}})$$

$$\text{Polar moment of inertia } (I_p) = I_{x-x} + I_{y-y}$$

(9) A 400mm deep beam bracket plate is welded to the flange of a column ISHB 200 as shown in figure below. It is subjected to an eccentric factored load of 200 kN at an eccentricity of 300mm from the face of column. Calculate the size of the weld required to support the load. Use steel of grade E250 and shop welding.



Let, $\bar{x}$ = distance of centroid of weld group from left edge of bracket plate.

$$\bar{x} * (400 + 2 * 180) * t_t = 2 * 180 * t_t * t_t + 400 * t_t * 0$$

$$\Rightarrow [\bar{x} = 42.63 \text{ mm}]$$

$$(t_t \rightarrow 0)$$

$$\bar{y} = 200 \text{ mm}$$

$$I_{x-x} = \frac{t_t \times 400^3}{12} + \left(\frac{180 \times t_t^3}{12} + 180 \times t_t \times 200^2 \right) \times 2$$

$$= 1973.3 \times 10^4 t_t \text{ mm}^4$$

$$I_{yy} = \left[\frac{180^3 \times t_t}{12} + 4 \times 180 \times (90 - 42.63)^2 \right] \times 2$$

$$+ \frac{t_t^3 \times 400}{12} + 400 \times t_t \times (42.63)^2$$

$$= 250.67 \times 10^4 \text{ mm}^4$$

$$I_p = I_{xx} + I_{yy} = (1973.3 t_t + 250.67 t_t) \times 10^4$$

$$= 2223.97 t_t \times 10^4 \text{ mm}^4$$

$$\text{Eccentricity, } e_0 = 300 + 180 - \bar{x}$$

$$= 437.97 \text{ mm}$$

$$x = \text{Distance from } C_g \text{ to extreme weld}$$

$$= \sqrt{(180 - 42.63)^2 + 200^2}$$

$$= 242.63 \text{ mm}$$

$$\theta = \tan^{-1} \left(\frac{200}{180 - 42.63} \right) = 55.52^\circ$$

$$\cos \theta = \cos(55.52^\circ) = 0.566$$

Now,

$$q_1 = \frac{P}{\text{Effective area of weld}}$$

$$= \frac{200}{t_t \times 400 + 2 \times 180 \times t_t}$$

$$= \frac{5}{19 t_t} \text{ kN/mm}^2$$

$$= \frac{263.157}{t_t} \text{ N/mm}^2$$

(Direct shear stress)

$$q_2 = \frac{P \times e_0 \times r}{I_p} \quad (\text{Due to twisting moment})$$

$$= \frac{200 \times 437.97 \times 242.63}{2223.97 \times 10^4 t_t}$$

$$= \frac{0.954}{t_t} \text{ kN/mm}^2$$

$$= \frac{954}{t_t} \text{ N/mm}^2$$

Resultant stress,

$$q_0 = \sqrt{q_1^2 + q_2^2 + 2 q_1 q_2 \cos \theta} \quad (\leq f_{wd})$$

$$= \sqrt{\left(\frac{263.157}{t_t} \right)^2 + \left(\frac{954}{t_t} \right)^2 + 2 \times \frac{263.157}{t_t} \times \frac{954}{t_t} \times 0.566}$$

$$= \frac{1124.08}{t_t} \text{ N/mm}^2$$

$$f_{wd} = \frac{f_{wn}}{\gamma_{mw}} = \frac{f_u}{\sqrt{3}} \times \frac{1}{\gamma_{mw}} \quad [C1.10.5.7.1.1.]$$

$$= \frac{410}{\sqrt{3}} \times \frac{1}{1.25} \quad \text{Table 5 (for shop weld)}$$

$$= 189.37 \text{ N/mm}^2$$

$$= 1.8937 \text{ N}$$

Thus,

$$[t_t = 5.936 \text{ mm}]$$

$$\text{Size of weld, } S = \frac{t_t}{0.7} = 8.48 \text{ mm}$$

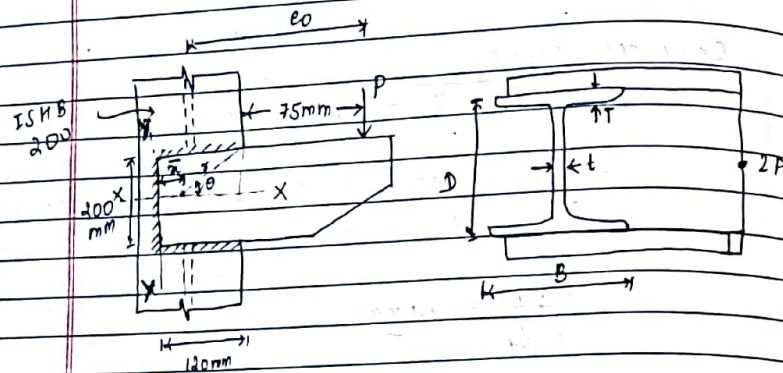
(C1.10.5.3.2.)

$$\text{Adopt size of weld} = 9 \text{ mm}$$

throat thickness

Q A bracket plate of depth 200 mm is used to transfer the reaction of beam to a column flange as shown in figure below.

Q A bracket plate is connected to the column flange of ISHB 200 by 6 mm fillet weld. Compute the maximum surface load that can be placed over bracket plate at a distance of 75 mm from flange of column.



→ Solⁿ:-

From table 3.1 (IS-808-1989)

For ISHB 200,

Mass, $M = 37.3 \text{ kg/m}$

Sectional area, $a = 47.5 \text{ cm}^2$

$D = 200 \text{ mm}$

$B = 200 \text{ mm}$

$t = 6.1 \text{ mm}$

$\tau = 9.0 \text{ mm}$

Let, P be factored load on each bracket plate

(i) Size of weld, $s = 6 \text{ mm}$

(ii) Effective throat thickness,

$$t_e = 0.7 \times 6 = 4.2 \text{ mm}$$

(for $60-90^\circ$)

• $\bar{x}$ = distance of centroid of weld group from left edge of bracket plate.

$$\begin{aligned}\bar{x} &= \frac{(120 \times 4.2 \times 2 \times 60 + 200 \times 4.2 \times 0)}{2 \times 120 \times 4.2 + 200 \times 4.2} \\ &= 32.73 \text{ mm}\end{aligned}$$

• Polar moment of inertia, I_p

$$\begin{aligned}I_x &= \frac{4.2 \times 200^3}{12} + 2 \times \left[\frac{4.2 \times 120^3}{12} + 120 \times 4.2 \times 100^2 \right] \\ &= 1288.15 \times 10^4 \text{ mm}^4\end{aligned}$$

$$\begin{aligned}I_y &= \frac{4.2^3 \times 200}{12} + 2 \times \left[\frac{120^3 \times 4.2}{12} + 120 \times 4.2 \times (60 - 32.73)^2 \right] \\ &= 286.02 \times 10^4 \text{ mm}^4\end{aligned}$$

$$I_p = I_x + I_y = 1574.17 \times 10^4 \text{ mm}^4$$

→ r = distance of extreme point of weld from CG of weld group.

$$\begin{aligned}r &= \sqrt{(100)^2 + (120 - 32.73)^2} \\ &= 132.72 \text{ mm}\end{aligned}$$

Direct shear stress, $\tau_s = \frac{P}{\text{effective area of weld}}$

$$\begin{aligned}&= \frac{P}{2 \times 120 \times 4.2 + 4.2 \times 200} \\ &= \frac{P}{1848} \text{ N/mm}^2\end{aligned}$$

• Stress due to twisting moment,

$$q_2 = \frac{P \cdot e \cdot x}{I_p} = \frac{P \cdot (120 - 32.73 + 75) \cdot 132.72}{1574.17 \times 10^4}$$

$$= 0.0013681 P \text{ N/mm}^2$$

• $\cos \theta = \frac{120 - 32.73}{132.72} = 0.657$

• Resulting shear stress,

$$q_p = \sqrt{q_1^2 + q_2^2 + 2q_1q_2 \cos \theta}$$

$$= \sqrt{\left(\frac{P}{1574.17}\right)^2 + (0.0013681P)^2 + 2 \times \frac{P}{1574.17} \times 0.0013681P \times 0.657}$$

$$= 0.0017712 P \text{ N/mm}^2$$

• Since, q_p should be $\leq \frac{f_u}{\sqrt{3} \gamma_{mw}}$

For shop weld, from Table 5, $\gamma_{mw} = 1.25$
 For Fe 410 Grade, $f_u = 410 \text{ MPa}$.

Thus,

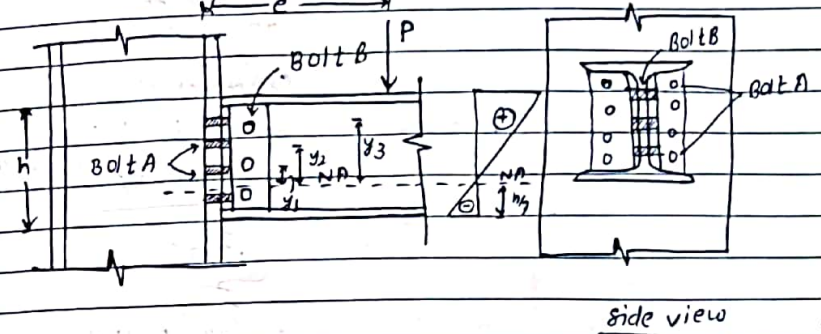
$$0.0017712 P \leq \frac{410}{\sqrt{3} \times 1.25}$$

$$\Rightarrow [P \leq 110.614 \text{ kN}]$$

• Service load, $= \frac{P}{\text{load factor}} = \frac{110.614}{1.5} = 73.74 \text{ kN}$

Maximum load on bracket connection $= 2 \times 73.74$
 $= 147.48 \text{ kN}$

Bracket connection at right angle to the flange of column (Type-II)
 [Load perpendicular to the plane of bolt]



Assumption :-

① Neutral Axis depth $= \frac{h}{7}$ (from the bottom of bracket)

NA above $\rightarrow$ Bolts in tension
 (usually bolts designed in tension)

Below NA $\rightarrow$ Bolts in compression.

• Factored moment $= P \cdot e$
 (should be resisted by tension developed in bolts above the NA)

• $T_1, T_2, T_3 =$ Tension in bolts at distance y_1, y_2 and y_3 from NA.

Thus,

$$2 \times (T_1 \cdot y_1 + T_2 \cdot y_2 + T_3 \cdot y_3) = P \cdot e \quad \text{--- (1)}$$

Also, $\frac{T_1}{y_1} = \frac{T_2}{y_2} = \frac{T_3}{y_3} = k \quad \text{--- (2)}$

$y_n \rightarrow$ for individual bolt (n)

- Tension developed in bolt, $T_b = \frac{P \times e \times y_n}{\sum_{i=1}^n y_i^2}$

when bolts
on both
sides.
(symmetric)

else, for asymmetric bolts:

$$T_b = \frac{P \times e \times y_n}{\sum_{i=1}^n y_i^2} \quad (\text{for all bolts})$$

→ For above case
by ② $2 \times \sum_{i=1}^n y_i^2$
or ③ $\sum_{i=1}^n y_i^2$

- Direct shear developed in each bolt

$$V_{sb} = \frac{P}{n}$$

[Cl. 10.3.6.]

Bolt subjected to combined shear & Tension:-

$$\left(\frac{V_{sb}}{V_{db}} \right)^2 + \left(\frac{T_b}{T_{db}} \right)^2 \leq 1.0$$

$V_{sb} \rightarrow$ factored shear force acting on bolt

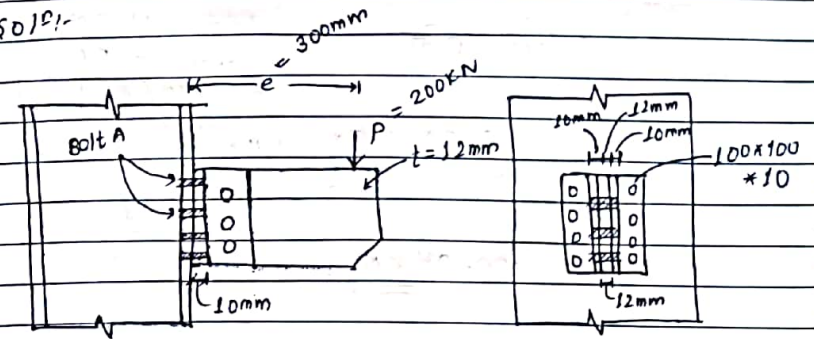
$V_{db} \rightarrow$ design shear capacity [Cl. 10.3.2.]

$T_b \rightarrow$ factored tensile force acting on the bolt

$T_{db} \rightarrow$ design tension capacity [Cl. 10.3.5.]

- ⑧ Design a bracket connection to carry a factored vertical load of 200 kN acting at an eccentricity of 300 mm from the face of the column. Steel is of grade E250 and use M20 bolts of grade 4.6. A 12 mm thick bracket plate is connected to column flange through double angle section (2 $\angle$ 100 $\times$ 100 $\times$ 10 mm).

→ Soln:-



Design of bolt group A (single shear)

① Bolt group A is subjected to single shear [Cl. 10.3.3]

$$V_{db} = \frac{f_{ub}}{\sqrt{3} \gamma_{mb}} * (n_n A_{nb} + n_s A_{sb})$$

$$V_{db} = \frac{400}{\sqrt{3} * 1.25} * (10.78 * \pi * 20^2 * 1) = 45.27 \text{ kN}$$

• Pitch, $p = 2.5d = 2.5 * 20 = 50 \text{ mm}$ [Cl. 10.2.2.]

Edge distance, $e = 1.5 * d_o = 1.5 * 22 = 33 \text{ mm}$ [Cl. 10.2.4.2.]

In bearing,

$$V_{dpb} = \frac{2.5 k_b d t f_u}{\gamma_{mb}} \quad [\text{Cl. 10.3.4}]$$

Adopt, $p = 60 \text{ mm}$ & $e = 40 \text{ mm}$

$$(K_b) \quad \frac{e}{3d_o} = \frac{40}{3 \times 22} = 0.61$$

$$(ii) \quad \frac{t}{3d_o} = \frac{0.25}{3 \times 22} = 0.25 = 0.66$$

$$(iii) \quad \frac{f_{ub}}{f_u} = \frac{400}{410}$$

(iv) 1

Adopt, (0.61)

Adopt 10mm
minimum of thickness
of angle section & flange
thickness of column

$$V_{dcb} = 2.5 \times 0.61 \times 20 \times 10 \times 410$$

$$= 100.04 \text{ kN}$$

Thus,
Design bolt $V_{db} = \text{Minimum of } V_{dcb} \text{ \& } V_{dcb} = 45.27 \text{ kN}$
(Design shear capacity)

$$\text{Next, } [T_{db} = \frac{T_{nb}}{\gamma_{mb}}]$$

$T_{db} = \text{design tension capacity}$

$$\text{nominal tensile capacity } \left\{ T_{nb} = \frac{0.9 \times f_{ub} \times A_n}{\gamma_{mb}} < \frac{f_{yb} \times A_g}{\gamma_{mb}} \right.$$

$$[A_n = \frac{(\pi \times d^2)}{4} = \frac{\pi \times 20^2}{4} \times 0.78 = 245.01$$

$$[0.9 \times 400 \times 245.01 = 88.203 \text{ kN}]$$

$$A_{sb} = \frac{\pi d^2}{4} = 314.16 \text{ mm}^2$$

$$f_{yb} \times A_{sb} \times \frac{\gamma_{mb}}{\gamma_{mo}} = 240 \times 314.16 \times \frac{1.25}{1.1} = 85.68 \text{ kN}$$

from table 5

Since,

$$88.203 \neq 85.68$$

$$\text{Take, } [85.68 \text{ kN}] = T_{nb}$$

* Design Tension capacity,

$$[T_{db} = \frac{T_{nb}}{\gamma_{mb}} = \frac{85.68}{1.25} = 68.54 \text{ kN}]$$

⇒ (No. of bolts??)

let's provide two vertical lines of bolt in each side of bracket,

$$\text{No. of bolts in each vertical line, } n = \sqrt{\frac{6M}{p \cdot n' \cdot V_{sd}}}$$

(give tentative number)

$$n = \sqrt{\frac{6 \times 200 \times 300}{60 \times 2 \times 45.27}} = 8.15 \approx 9$$

fig 2

Total depth of bracket plate, $h = 8 \times p + 2 \times e$
 $= 8 \times 60 + 2 \times 40$
 $= 560 \text{ mm}$

N.A. from bottom of bracket plate $= h/2$
 $= \frac{560}{2} = 280 \text{ mm}$

Direct shear in bolt, $V_{fb} = \frac{200 \times 10^3}{9 \times 2}$
 $= 11.11 \text{ kN}$

Tension developed in bolt, $T_b = \frac{P \times e \times y_n}{\sum y_i^2}$
 (extreme)

(Below NA
2 bolts are
in compression)
 $= \frac{200 \times 300 \times 440}{2 \times (20^2 + 80^2 + 140^2 + 200^2 + 260^2 + 320^2 + 380^2 + 440^2)}$
 $= 22.981 \text{ kN}$

Check (for combined shear & tension)
 From CI. 10.3.6.

$$\left(\frac{V_{fb}}{V_{db}} \right)^2 + \left(\frac{T_b}{T_{db}} \right)^2 \leq 1.0$$

$$V_{fb} = 11.11 \text{ kN}$$

$$V_{db} = 45.27 \text{ kN}$$

$$T_b = 22.981 \text{ kN}$$

$$T_{db} = 68.5 \text{ kN}$$

$$\Rightarrow (0.173 \leq 1.0)$$

OKay

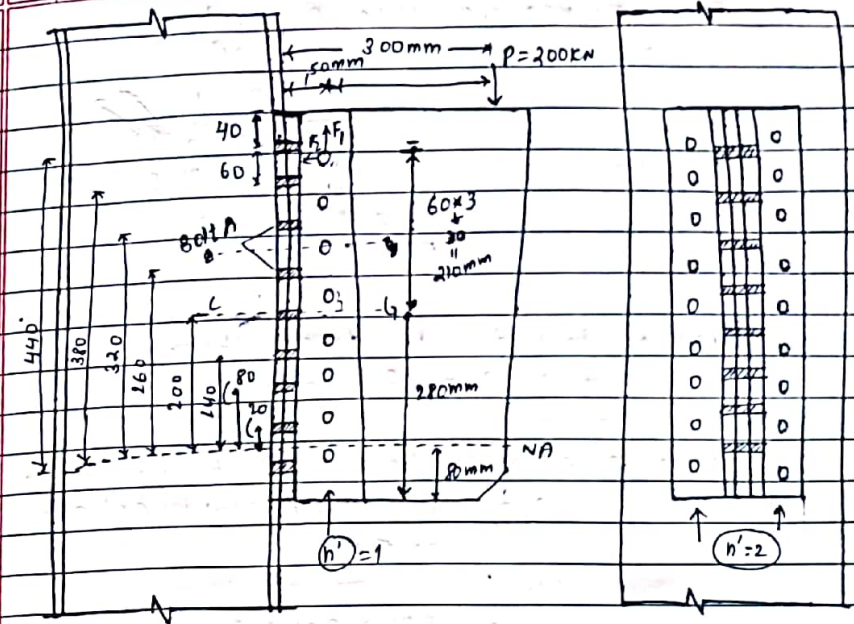


Fig. 1

Fig.

Fig. 2

Design of bolt group B

Bolts are subjected to double shear

→ Shear, $V_{dsb} = \frac{2 \times f_{ub}}{\sqrt{3} \times \gamma_{mb}} \times 1 \times 245.01 = 90.5 \text{ kN}$
 [CI. 10.3.3.]

→ Bearing, $V_{dph} = \frac{2.5 \times k_b \times d \times t}{\gamma_{nb}} \times f_u$ [CI. 10.3.4.]

Adopting same p & e as before $p = 60 \text{ mm}$ & $e = 40 \text{ mm}$

$$k_b = 0.61 \quad \left. \begin{array}{l} t = 12 \text{ mm} \\ d = 20 \text{ mm} \end{array} \right\} \begin{array}{l} 2 \times 10 < 12 \\ f_u = 410 \text{ kN} \end{array}$$

$$\Rightarrow [V_{dph} = 120.048 \text{ kN}]$$

Thus, $\rightarrow [V_{db} = 90.5 \text{ kN}]$

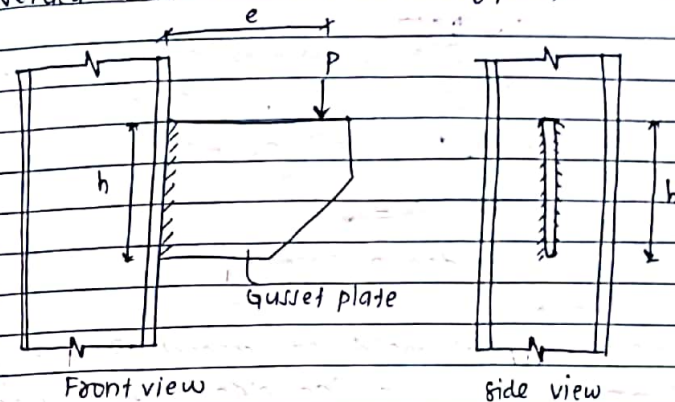
For one vertical line of bolt,
 NO. of bolts, $n = \sqrt{\frac{6M}{p n' V_{sd}}}$
 $= \sqrt{\frac{6 \times 200 \times 250}{60 \times (3) \times 90.5}}$
 $= 7.43$
 ≈ 8

Force on bolt due to direct shear,
 $P_1 = \frac{200}{8} = 25 \text{ kN}$

Force at extreme bolt due to twisting moment,
 $P_2 = \frac{P \times e \times (8) \text{ CG to extreme}}{\sum x_i^2}$
 $= \frac{200 \times 250 \times 210}{2 \times (210^2 + 150^2 + 90^2 + 30^2)}$
 $= 69.44 \text{ kN}$

Resultant force on bolt,
 $F_R = \sqrt{F_1^2 + F_2^2}$
 $= \sqrt{25^2 + 69.44^2}$
 $= 73.8 \text{ kN} \leq \text{Bolt value}$
 $\uparrow$
 90.5 kN
 OK

Welded Bracket connection (Type II)

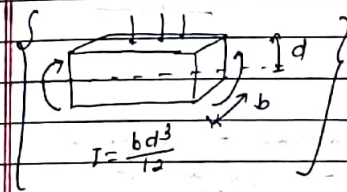


size of weld, s
 Throat thickness, t_t

(i) Direct shear stress, $q = \frac{P}{\text{Effective area of weld}} = \frac{P}{2 \times h \times t_t}$

(ii) Bending stress, $f_b = \frac{M}{Z} = \frac{P \times e}{\frac{t_t \times h^2}{6} \times 2}$ [C.I. 10.5.9.]

$f_b = \frac{3Pe}{t_t h^2}$ (weld on both sides of gusset plate)
 $Z \rightarrow \text{section Modulus}$



Resultant stress, $f_e = \sqrt{f_b^2 + 3q^2} \leq f_{wd}$
 [C.I. 10.5.10.1]

Design problem (weld depth, $h = ?$)

$$\left\{ h = \sqrt{\frac{3Pe}{t_{fw}}} \right\} \rightarrow \left\{ \text{for first trial for depth of weld} \right\}$$

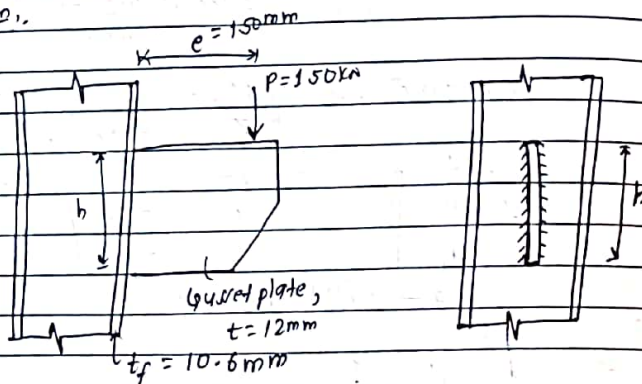
h = height or depth of weld

(ii) $t_f \Rightarrow f_{wd}$

$t_{wd} \rightarrow$ design strength of weld.

(Q) Design a fillet weld to connect Gouret plate of 12mm thickness with the flange of column section with flange thickness 10.6mm. The load 150kN is applied at an eccentricity of 150mm perpendicular to the plane of weld. Take steel of grade E250 and assume shop fabrication.

$\rightarrow$ Solⁿ:



(i) Size of weld:

Minimum value for (thickness of thicker part = 12mm)

$$s = 5 \text{ mm} \quad [\text{Cl. 10.5.2.3}]$$

Maximum value for $s = 10.6 - 1.5 = 9.1 \text{ mm}$

$$[\text{Cl. 10.5.8.1}]$$

Adopt size of weld, $s = 8 \text{ mm}$

Throat thickness, $t_t = k_s = 0.7 \times 8 = 5.6 \text{ mm}$
[Cl. 10.5.3.2.7]

Design strength of weld, $f_{wd} = \frac{f_u}{\sqrt{3} \gamma_{mw}}$ [Cl. 10.5.7.1.1]

$$= \frac{410}{\sqrt{3} \times 1.25}$$

$$= 189.37 \text{ N/mm}^2$$

(Table 5
for shop weld)

$$= 189.37 \text{ N/mm}^2$$

Now,

For h ,

$$h = \sqrt{\frac{3Pe}{t_{fw}}} = \sqrt{\frac{3 \times 150 \times 1000 \times 150}{5.6 \times 189.37}}$$

$$= 252.29 \text{ mm}$$

throat thickness

(take 10-15% larger than h to be in safe side)

Trial 1:

Now,

$$q = \frac{P}{2 \times b \times t_f} = \frac{150 \times 1000}{2 \times 255 \times 5.6} = 52.52 \text{ N/mm}^2$$

$$f_t = \frac{3Pe}{t_f^2} = \frac{3 \times 150 \times 1000 \times 150}{5.6^2 \times 255^2} = 185.37 \text{ N/mm}^2$$

Thus,

$$\text{Equivalent stress } \{ f_e = \sqrt{f_t^2 + 3q^2} = \sqrt{(185.37)^2 + 3 \times (52.52)^2}$$

$$= 206.49 \text{ N/mm}^2$$

$$> (f_{wd} = 189.37 \text{ N/mm}^2)$$

Not safe

Q.2: Adopt, $h = 285\text{mm}$

$$q = \frac{P}{2 \times h \times t_f} = \frac{150 \times 1000}{2 \times 285 \times 5.6} = 46.99 \text{ N/mm}^2$$

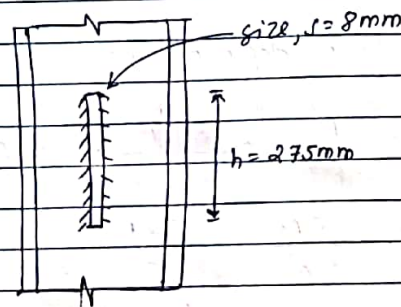
$$f_a = \frac{3 P_e}{t_f h^2} = \frac{3 \times 150 \times 1000 \times 150}{5.6 \times 285^2} = 148.40 \text{ N/mm}^2$$

$$\text{Thus, } f_e = \sqrt{f_a^2 + 3q^2} = \sqrt{(148.40)^2 + 3 \times 46.99^2} = 169.25 \text{ N/mm}^2$$

$$[\leq f_{wd} = 189.37 \text{ N/mm}^2]$$

Thus,
Design is safe.

Thus,
size of weld, $s = 8\text{mm}$
depth of weld, $h = 285\text{mm}$
throat thickness, $t_f = 5.6\text{mm}$.



Seat angle connections:-

It may be unstiffened or stiffened

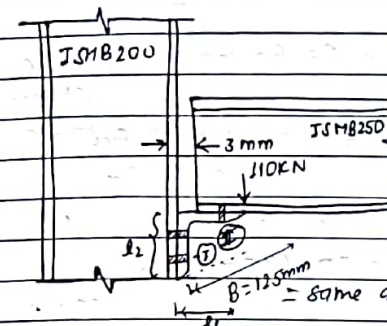


Beam & column
not stiffened
(3-10mm)
if it is not fluted

(Q) Design a seat connection for a factored beam end reaction of 110kN. Beam section ISMB 250 is connected to a flange of column section ISHB 200 using bolted connection. Use steel of grade E250 and bolts of grade 4.6

→ Sol:-

(I) → no need to design ISMB 250 section seat angle & its strength determined by (I) bolt.



(usually l_2 double of l_1 taken)

For ISMB 250: (T) $t_f = 12.5\text{mm}$

(B) $b_f = 125\text{mm}$ ← width of flange

(t) $t_w = 6.9\text{mm}$

$r_f = 13\text{mm}$

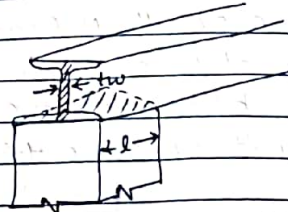
For ISHB 200: $t_f = 9\text{mm}$ ← thickness of flange

$b_f = 200\text{mm}$ ← width of flange

$t_w = 6.1\text{mm}$ ← thickness of web

Members $\rightarrow$ yield
Bolt $\rightarrow$ ultimate

Length of seat angle, $B = 125\text{mm}$ (2)
Bearing area for seat angle = length of bearing
* Thickness of web
(ISM 8250)



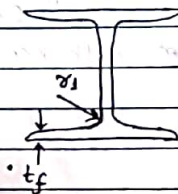
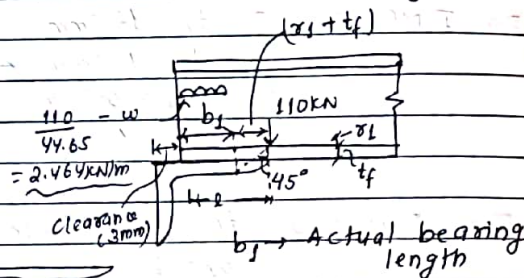
(tw) ले मात्र load transfer गरिने हुने
as flange माथि र मुनीको portion
मा मात्र छ। member

End reaction load, $P = \text{Bearing area} \times \text{Design Yield stress}$

$$110 \times 10^3 = (l \times tw) \times \frac{f_y}{\gamma_{mo}} \quad \frac{250}{1.1}$$

6.9 1.1

$[l = 70.145\text{mm}]$ not a actual length.



(a) $\rightarrow$ flange माथि आउने
curve i.e. γ को
portion एउटा load
disperse हुने ठाउँ

(b) $\rightarrow$ position मा 110kN load
dal to term of
uniformly load
transfer हुने

point load $\rightarrow$ disperse to udl on seat angle

Actual length of bearing on seat angle

$$b_1 = l - (t_f + r_1) = 70.14 - (12.5 + 13) = 44.64\text{mm}$$

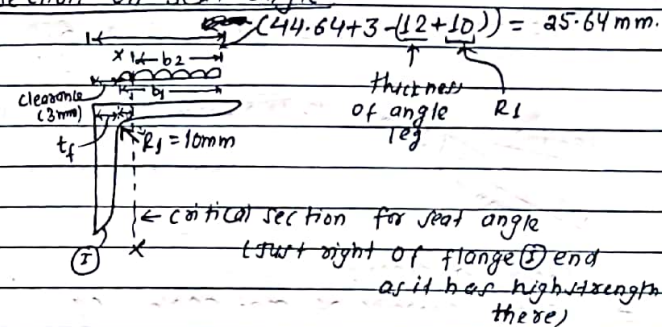
But, ultimately we need size of seat angle.

Provide a clearance of 3mm between beam & column.

Length of seat angle resting beam = $70.14 + 3 = 73.14\text{mm}$

Thus, (ISO)
Select seat angle section of ISA 150 $\times$ 75 $\times$ 12mm

• critical section on seat angle:

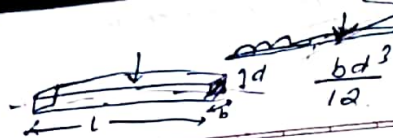


$$b_2 = \text{Distance of critical section X-X for seat angle leg.}$$

$$= 44.64 + 3 - (12 + 10)$$

$$= 25.64\text{mm}$$

(as हमले critical moment निकाले छु, so, we computed b_2)



• Moment at critical section x-x,
 $M = w * b * \frac{b^2}{2}$

$$= \frac{110}{44.64} * 25.64 * \frac{25.64}{2}$$

$$= 809.98 \text{ kN-mm}$$

But,

• Moment capacity of seat angle leg connected to beam

$$= \frac{1.2 Z_e f_y}{\gamma_{m0}}$$

[Cl. 9.2.2.]

$Z_e \rightarrow$ section modulus
 $f_y \rightarrow$ yield stress

$$= 1.2 * \frac{125 * 12^2}{6} * \frac{250}{1.1}$$

$$= 88.1 \text{ kN-mm} > 809.98 \text{ kN-mm}$$

(Thru, okay)

Check for shear:

• Shear capacity of seat angle leg

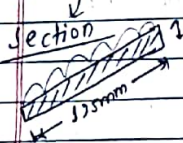
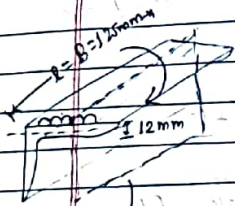
$$= \frac{(125 * 12) * f_y}{\sqrt{3} \gamma_{m0}}$$

$$= \frac{125 * 12 * 250}{\sqrt{3} * 1.1}$$

$$= 196.82 \text{ kN} > 110 \text{ kN}$$

shear capacity applied shear

okay



Bolt

Let's use 20mm dia M20 grade 4.6 bolt.

Strength of bolt in shear, $V_{dbs} = \frac{f_{ub} (n_s A_{nb})}{\sqrt{3} \gamma_{mb}}$
 [Cl. 10.3.3.]

$$= \frac{400 * 0.78 * \pi * 20^2}{\sqrt{3} * 1.25}$$

$$= 45.27 \text{ kN}$$

Strength in bearing, $V_{dbb} = \frac{2.5 k_b d t f_u}{\gamma_{mb}}$
 [Cl. 10.3.4.]

Adopt, $p = 60 \text{ mm}$, $e = 40 \text{ mm}$

$$k_b = \frac{e}{3d_0} = \frac{40}{3 * 22} = 0.61$$

$$p = 0.25 = \frac{60}{3 * 22} = 0.66$$

$$\frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976$$

Adopt, $k_b = 0.61$

(of 75+8-200)

$$V_{dbb} = \frac{2.5 * 0.61 * 20 * 9 * 410}{1.25}$$

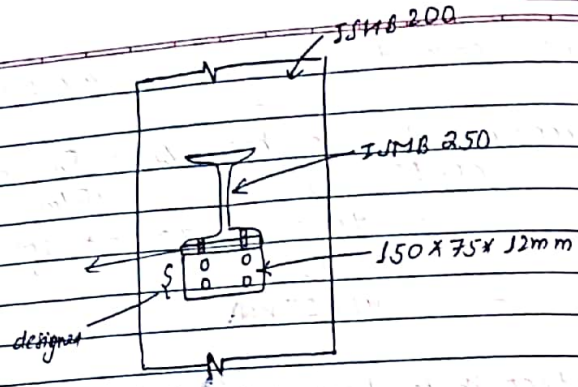
$$= 90.036 \text{ kN}$$

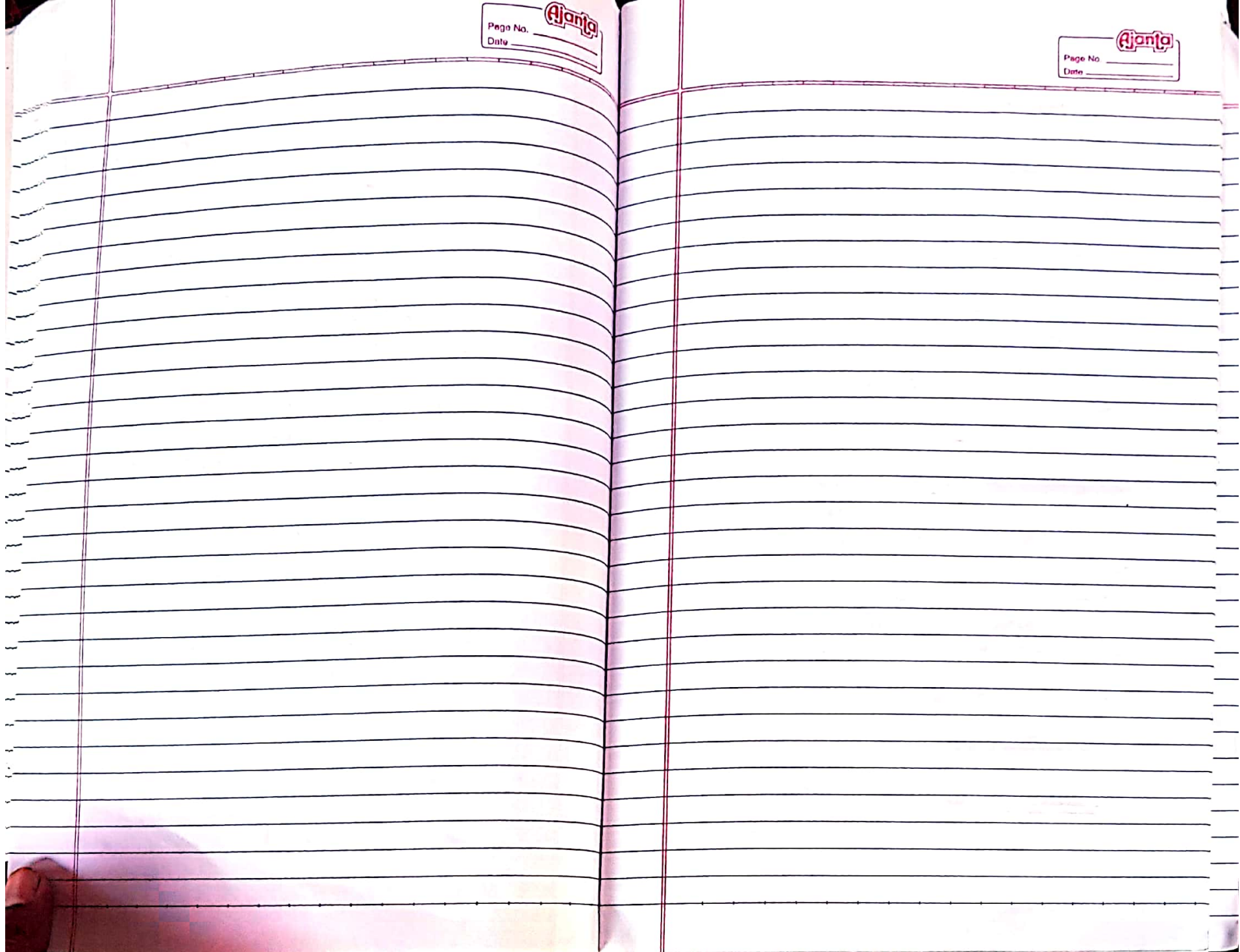
Thw, [Bolt value = 45.27 kN]

$$\text{Number of bolts} = \frac{110}{45.27} = 2.43 \approx 4$$

⇒ Provide 20mm dia. bolt of 4 nos in two vertical lines.

⇒ Provide cleat angle of nominal size 150x75x12mm





Tension Members

(Section 6) + (Clause of connections)

- × suspenders (tension-only members)
- × Tie members (works in tension only)
- × stay cables in cable-stayed bridge

→ Member sections may be single or built-up

Design strength → 6.2, 6.3, 6.4

6.4.1 (Block shear failure)

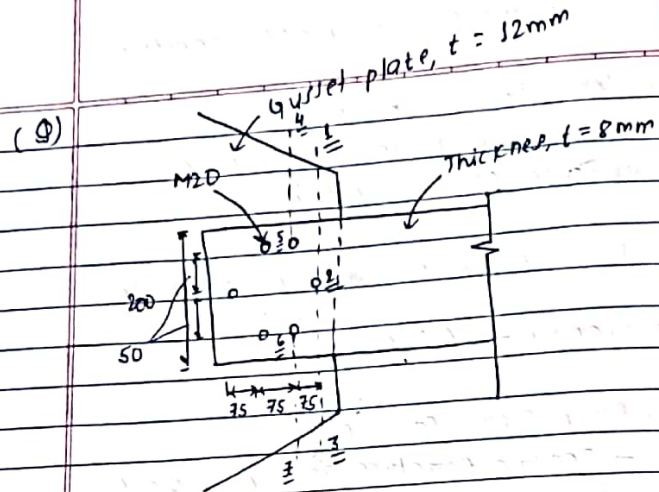
① → Tension fracture and shear yield

② → Tension yield and shear fracture

of a minimum take it for design.

Ultimate → net area

Yield → gross area.



→ Hole diameter, $d_o = 20 + 2 = 22 \text{ mm}$

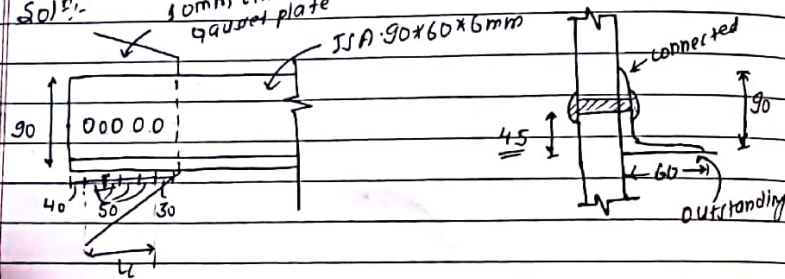
Now,

$$A_n(1-2-3) = (200 - 1 \times 22) \times 8 =$$

$$A_n(4-5-2-3) = (200 - 2 \times 22 + \frac{75^2}{4 \times 50}) \times 8$$

(Q) An unequal angle section $90 \times 60 \times 6 \text{ mm}$ is connected to a 10mm gusset plate with 16mm dia bolt as shown in figure below to transfer tension. Determine the design tensile strength of the angle using steel of grade E250.

→ Sol:- 10mm thick gusset plate



No. of bolts given

(i) Design strength due to yielding of gross section [C1.6.2.7]

$$T_{dg} = A_g f_y / \gamma_{m0}$$

$$A_g = 8.65 \text{ cm}^2 \text{ (Steel table)}$$

$$A \left\{ \begin{array}{l} \text{'OP' Rel.} \\ \text{Table 5} \end{array} \right. A_g = (90 - \frac{6}{2} + 60 - \frac{6}{2}) \times 6 = 864 \text{ mm}^2$$

$$T_{dg} = \frac{865 \times 250}{1.1} = 195.59 \text{ kN}$$

(ii) Design strength due to rupture of critical section. [C1.6.3.5]

$$T_{dn} = 0.9 A_{nc} \frac{f_u}{\gamma_{m1}} + B A_{go} \frac{f_y}{\gamma_{m0}}$$

A_{nc} = Net area of connected leg (with reference to A)

$$= (90 - \frac{6}{2} - 18) \times 6$$

$$= 414 \text{ mm}^2 \text{ for net area. (connected & outstanding leg 55 mm thick here } t/2 \text{ & } t/2 \text{ at joint)}$$

A_{go} = Gross area of outstanding leg

$$= (60 - \frac{6}{2}) \times 6$$

$$= 342 \text{ mm}^2$$

$$B = 1.4 - 0.076 (w/t) (f_y/f_u) (b_s/L_c) \left\{ \begin{array}{l} \leq 0.9 (f_u \gamma_{m0} / f_y \gamma_{m1}) \\ \geq 0.7 \end{array} \right.$$

w = outstanding leg width = 60 mm

b_s = shear lag width = $w + w_f - t = 60 + 45 - 6 = 99 \text{ mm}$

L_c = length of end connection = 50 x 4 = 200 mm
Distance b/w extreme bolts in dir. of tension

$$t = 6 \text{ mm}$$

$$\beta = 1.4 - 0.076 \left(\frac{60}{6} \right) \left(\frac{250}{410} \right) \left(\frac{99}{200} \right)$$

$$= 1.17 \quad \left\{ \begin{array}{l} \leq 0.9 \times \frac{410 \times 1.1}{250 \times 1.25} = 1.29 \\ \geq 0.7 \end{array} \right.$$

OKAY

Thus, adopt

[$\beta = 1.17$]

$$\phi_t T_{dn} = 0.9 \times \frac{414 \times 410}{1.25} + 1.17 \times 342 \times \frac{250}{1.1}$$

$$= 213.153 \text{ kN}$$

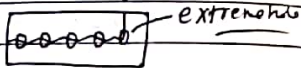
(ii) Design strength due to Block shear [C1-6-4]

$$T_{db1} = \frac{A_{gv} f_y}{\sqrt{3} \gamma_{m0}} + \frac{0.9 A_{tn} f_u}{\gamma_{m1}}$$

$$T_{db2} = \frac{0.9 A_{vn} f_u}{\sqrt{3} \gamma_{m1}} + \frac{A_{tg} f_y}{\gamma_{m0}}$$

A_{gv} = Min^m gross area in shear along bolt line // to external force

$$= (40 + 5 \times 4) \times 6 = 1440 \text{ mm}^2$$



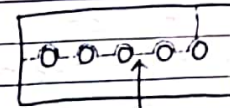
A_{vn} = Net area

($d_o = 16 + 2 = 18 \text{ mm}$)

$$= (40 + 5 \times 4 - 4.5 \times 18) \times 6$$

$$= 954 \text{ mm}^2$$

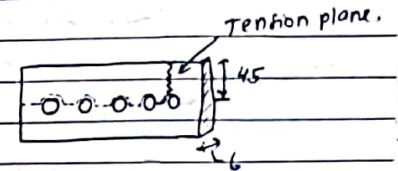
extreme hole is after past the full 1/3 of 80, 0.5



shear plane

A_{tg} = Minimum gross area in tension from the bolt hole to the toe of the angle, end bolt line, perpendicular to the line of force.

$$= 45 \times 6 = 270 \text{ mm}^2$$



$$A_{tn} = (45 - 0.5 \times 18) \times 6 = 216 \text{ mm}^2$$

Thus,

$$T_{db1} = \frac{1440 \times 250}{\sqrt{3} \times 1.1} + \frac{0.9 \times 216 \times 410}{1.25} = 252.714 \text{ kN}$$

$$T_{db2} = \frac{0.9 \times 954 \times 410}{\sqrt{3} \times 1.25} + \frac{270 \times 250}{1.1} = 223.957 \text{ kN}$$

Thus,

$$[T_{db} = 223.957 \text{ kN}] \text{ Taking minimum}$$

$\Rightarrow$ Design strength of tension member (T_d)

= Minimum of 3 cases

$$= \underline{196.59 \text{ kN}}$$

Design section and connection for tension member

a. Design a bridge-torsion diagonal subjected to factored tensile load of 275 kN. The length of the diagonal member is 3m. The member is connected to a gusset plate 16mm thick with single line of 20mm diameter sub-bolt of grade 4.6. Assume E250 grade steel.

→ Solⁿ:

Try 1: (Trial section)

[C1.6.3.3] Required net area of member based on rupture strength,

$$T_{dn} = \frac{\alpha A_n f_u}{\gamma_{m1}}$$

$$\Rightarrow A_n = \frac{T_{dn} \times \gamma_{m1}}{\alpha \times f_u}$$

{ Let's assume more than 4 bolts are required.
 $\alpha = 0.8$ }

steel table

$$A_n = \frac{275 \times 10^3 \times 1.25}{0.8 \times 410}$$

gross area

net area

[for E250]

$$[A_n = 1048.02 \text{ mm}^2]$$

net area of member section

[Normally, Gross area

$$A_g = 1.5 \times A_n]$$

1.5 to 1.20

(Increasing net area by 15% or 20%)

Thus,

$$\text{Gross area } (A_g) = 1.5 \times A_n = 1572.03 \text{ mm}^2$$

(Also, Gross-area can be assumed on the basis of yielding)

Required gross area of member based on gross-section yielding, [C1.6.2.2]

$$A_g = \frac{T_{dg} \times \gamma_{m0}}{f_y} = \frac{275 \times 10^3 \times 1.1}{250} = 1210 \text{ mm}^2$$

{ Gross-area taken greater of A_{g1} & A_{g2} → safety }

[From IS 808: 1989] (Steel table)

taking sectional area a bit greater than 12.1 cm²
i.e. 13 cm²

i.e. equal angle section of 70x70x10

Try angle section: 70x70x10 mm

$$A_g = 13 \text{ cm}^2 = 1300 \text{ mm}^2$$

check

• Design of connection: (Bolt design)

6.2

6.3

For 6.3.3

No of

bolt

required

In

prior

$$d_o = 22 \text{ mm}$$

Table 19

$$[C10.3.3] V_{dtb} = \frac{f_{ub} \times A_{nb}}{\sqrt{3} \times 1.25} \times \gamma_{mb}$$

$$= \frac{400 \times 245}{\sqrt{3} \times 1.25}$$

$$= 45.26 \text{ kN}$$

$$[C10.3.4] V_{dtb} = 2.5 k_b d_t f_u$$

$$10.2 \times 42 \times \gamma_{mb}$$

$$E_b \rightarrow \frac{1.5}{3 d_o} = 0.5$$

$$2.5 d - 0.25 = 0.51$$

$$\frac{f_u}{f_{ub}} = 0.975$$

Adopt $k_b = 0.5$

Gusset plate



70x70x10

16mm

t=10mm

Gusset pl.

$$V_{dph} = \frac{2.5 \times 0.5 \times 20 \times 10 \times 410}{1.25}$$

$$= 82 \text{ kN}$$

Thus, Bolt value = 45.27 kN

{Tension capacity of bolt → not used
($T_{dnb} = 0.9 A_{nb} f_u$)}

$$\text{No. of bolts required} = \frac{275}{45.27} = 6.07 \approx 7$$

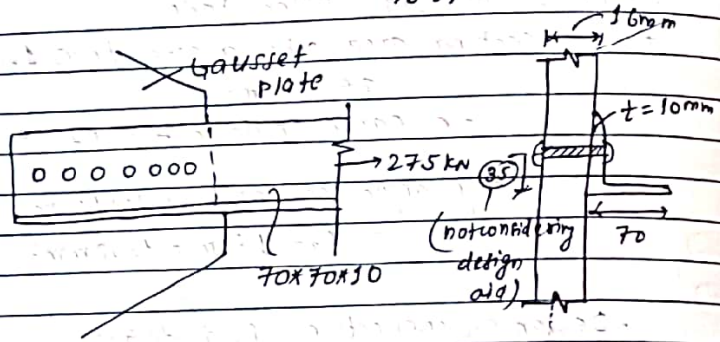


Fig 1

Check:

① Design strength due to yielding of gross section

[Cl-6-2] $T_{dg} = \frac{A_g f_y}{\gamma_{m0}} = \frac{1300 \times 250}{1.1} = 295.45 \text{ kN}$

$> 275 \text{ kN}$

safe

② Design strength due to rupture of critical section

[Cl-6-3.3] $T_{dn} = \frac{0.9 A_{nv} f_u}{\gamma_{m1}} + \frac{0.9 A_{nc} f_u}{\gamma_{m1}} + \frac{\beta A_{g0} f_y}{\gamma_{m0}}$

≥ 0.9

$A_{nc} = (70 - \frac{10}{2} - 20) \times 10$

$= 430 \text{ mm}^2$

$A_{g0} = (70 - \frac{10}{2}) \times 10 = 650 \text{ mm}^2$

$\beta = 1.4 - 0.076 \left(\frac{w}{t} \right) \left(\frac{f_y}{f_u} \right) \left(\frac{b_s}{L_c} \right) \leq \frac{f_y \gamma_{m0}}{f_u \gamma_{m1}}$

≥ 0.7

$w = 70 \text{ mm}$

$t = 10 \text{ mm}$

$L_c = (2.5 \times 20) \times 6 = 300 \text{ mm}$

$b_s = w + w_f - t = 70 + 35 - 10 = 95 \text{ mm}$

$\beta = 1.4 - 0.076 \times \left(\frac{70}{10} \right) \left(\frac{250}{410} \right) \left(\frac{95}{300} \right) = 1.297$

$\leq \frac{f_y \gamma_{m0}}{f_u \gamma_{m1}} = \frac{410 \times 1.1}{250 \times 1.25} = 1.44$

≥ 0.7

okay

$\beta = 1.297$

$T_{dn} = 0.9 \times 430 \times \frac{410}{1.25} + 1.297 \times 650 \times \frac{250}{1.1}$

$= 318.54 \text{ kN} (> 275 \text{ kN})$

okay

(III) Design strength due to block shear
[C1.6.4.7].

$$T_{db1} = \left[\frac{A_{vg} f_y}{\sqrt{3} \gamma_{m0}} \right] + \left[\frac{0.9 A_{tn} f_u}{\gamma_{m1}} \right]$$

$$T_{db2} = \left[\frac{0.9 A_{vn} f_u}{\sqrt{3} \gamma_{m1}} \right] + \left[\frac{A_{tg} f_y}{\gamma_{m0}} \right]$$

$$A_{vn} = (33 + 50 \times 6 - 6.5 \times 22) \times 10 = 1900 \text{ mm}^2$$

$$A_{vg} = (33 + 50 \times 6) \times 10 = 3330 \text{ mm}^2$$

$$A_{tg} = (35 - 0.5 \times 22) \times 10 = 240 \text{ mm}^2$$

$$A_{tn} = (35) \times 10 = 350 \text{ mm}^2$$

$$T_{db1} = \frac{3330 \times 250}{\sqrt{3} \times 1.1} + \frac{0.9 \times 350 \times 410}{1.25} = 840.23 \text{ kN}$$

$$T_{db2} = \frac{0.9 \times 1900 \times 410}{\sqrt{3} \times 1.25} + \frac{240 \times 250}{1.1} = 403.37 \text{ kN}$$

$$(T_{db1} > T_{db2} > 275 \text{ kN})$$

okay

(For tension-only member → slenderness ratio is also to be checked)
(If length given)

length of diagonal member given

Table 3

(IV) Check for slenderness

$$L = 3 \text{ m}$$

$$\text{radius of gyration} = r = r_x = r_y = 21 \text{ mm}$$

effective length

(Steel table for 70 x 70 x 10)

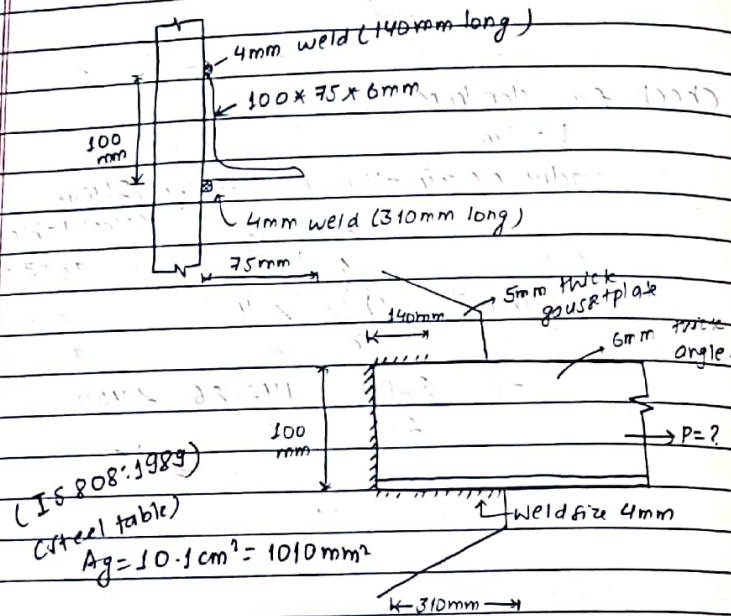
Table 3

$$KL < 400$$

$$\Rightarrow \frac{3000}{21} = 142.86 < 400$$

okay

- (9) Design the tensile strength of roof truss diagonal $100 \times 75 \times 6$ mm of E250 grade steel connected to the gusset plate 5 mm thick by 4 mm weld as shown in figure below.



Soln:-

- (i) Design strength due to yielding of gross-section.
[Cl. 6.2.]

$$T_{dg} = \frac{A_g f_y}{\gamma_{m0}} = \frac{1010 \times 250}{1.1}$$

1.1
Table

$$= 229.54 \text{ kN}$$

- (ii) Design strength due to rupture of critical section
(weld lag effect for angle section) $\Rightarrow$ 6.3.2

Cl. 6.3.3

$$T_{dn} = \frac{0.9 A_{nc} f_u}{\gamma_{m1}} + \frac{0.6 A_{gv} f_y}{\gamma_{m0}}$$

$$\beta = 1.4 - 0.076 \left(\frac{w}{t} \right) \left(\frac{f_y}{f_u} \right) \left(\frac{b_f}{l_c} \right) \leq \left(\frac{f_u \gamma_{m0}}{f_y \gamma_{m1}} \right)$$

$$\geq 0.7$$

where,

$$w = 75 \text{ mm (outstanding leg)}$$

$$t = 6 \text{ mm}$$

$$f_y = 250 \text{ MPa}$$

$$f_u = 410 \text{ MPa}$$

$$b_f = w + w_1 - t$$

$$= w = 75 \text{ mm}$$

$$l_c = \text{weld to weld distance. (along load direction)}$$

$$= \frac{140 + 310}{2}$$

$$= 225 \text{ mm}$$

If both way 310 mm
 $l_c = 310 \text{ mm}$, but
not in these case,
100 mm weld $\Rightarrow$ not in
load direction.

$$A_{nc} = (100 - \frac{6}{2}) \times 6 = 582 \text{ mm}^2$$

(no bolt)

$$A_{gv} = (75 - \frac{6}{2}) \times 6 = 432 \text{ mm}^2$$

$$\gamma_{m1} = 1.25 \text{ (Table 5)}$$

$$\gamma_{m0} = 1.10 \text{ (Table 5)}$$

$$\beta = 1.4 - 0.076 \times \left(\frac{75}{6} \right) \left(\frac{250}{410} \right) \left(\frac{75}{225} \right)$$

$$= 1.2087 \quad (\leq \frac{410 \times 1.1}{250 \times 1.25} = 1.443)$$

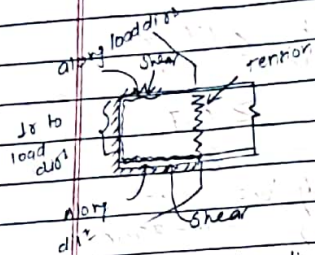
$$(\geq 0.7)$$

Adopt, $\beta = 1.209$

$$\text{Thus, } T_{dn} = \frac{0.9 \times 582 \times 410}{1.25} + \frac{1.209 \times 432 \times 250}{1.1}$$

$$= 290.31 \text{ kN}$$

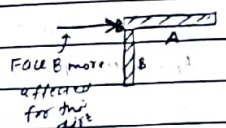
- ③ Strength in block shear (cl. 6.4.2)
 & angle section फुटके/युटिलिजेशन
 & can be angle यूटिलिजेशन गैरवेल्ड
 फुटके or weld फुटके
 & Min. weld $\Rightarrow 4\text{mm} \leftarrow \text{size}$
 & Throat thickness $(t_p) = 0.7 \times 4\text{mm}$



& in plane / load-direction is
 shear off $\Rightarrow$ weld fit
 design plate

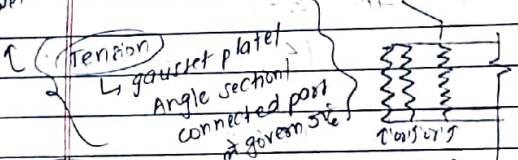
& out-plane $\Rightarrow$ not designed
 its strength
 not considered
 (i.e. it is not
 activated)

eg: In earthquake inplane wall is
 more affected rather
 so, while designing primary direction
 all load participate in wall i.e.
 out plane more affected



$\Rightarrow$ Tension को लगी Gusset plate रचावले बिल्लि
 चितो. compromised $\Rightarrow$ their 5mm govern
 block shear in tension

& Gusset plate de separate $\Rightarrow$ $\Rightarrow$ $\Rightarrow$



(Shear) $\Rightarrow$ out-of-plane weld $\Rightarrow$ दिवद $\Rightarrow$ $\Rightarrow$ to be
 In safe part
 (out-of plane weld को मतलब $\Rightarrow$ $\Rightarrow$)

$$A_{vn} = A_{vg} = (310 + 140) \times 4 \times 0.7 = 1260\text{mm}^2$$

$$A_{tg} = A_{th} = 100 \times 5 = 500\text{mm}^2$$

$$T_{db1} = \frac{A_{vg} f_y}{\sqrt{3} \gamma_{m0}} + \frac{0.9 \times f_u \times A_{tn}}{\gamma_{m1}}$$

$$= \frac{1260 \times 250}{\sqrt{3} \times 1.1} + \frac{0.9 \times 410 \times 500}{1.25}$$

$$= 258.33\text{KN} \quad 312.93\text{KN}$$

$$T_{db2} = \frac{0.9 A_{vn} f_u}{\sqrt{3} \gamma_{m1}} + \frac{A_{tg} f_y}{\gamma_{m0}}$$

$$= \frac{0.9 \times 1260 \times 410}{\sqrt{3} \times 1.25} + \frac{500 \times 250}{1.1}$$

$$= 328.38\text{KN}$$

Thus, Design strength = 229.5KN

$$\text{Safe load} = \frac{229.5}{1.5}$$

$$= 153\text{KN}$$

Though stated maximum, check the load must be factored.

300kN → safe load tension member

[Thus, factored load = 1.5 × 300 = 450kN]
Generally angle section

(9) A diagonal member of a roof truss carries a maximum pull of 300kN - Design the section and its connection with a 16mm thick gusset plate.

↳ The length of the connection is limited to 340mm. Design the lug angles if required. Use steel of grade E250 and 20mm dia bolts of grade 4.6.

→ Solution:

• Designing Defining size:-

Factored load = 1.5 × 300 = 450kN

[C1. 6.3.2]

Required net area of member based on ruptured strength

$$T_{dn} = \frac{0.8}{\gamma_{m1}} A_n f_u \quad (\text{For more than 4 bolts}) \quad \alpha = 0.8$$

$$\text{or, } 450 \times 1000 = \frac{0.8 \times A_n \times 410}{1.25}$$

$$\Rightarrow A_n = 1524.39 \text{ mm}^2 \rightarrow 1714.94 \text{ mm}^2$$

$$A_g = 1.15 \times \frac{1714.94}{1.1} = 1753.05 \text{ mm}^2$$

(ii) Design strength due to yielding of gross section:
[C1. 6.2.7]

$$T_{dy} = \frac{A_g f_y}{\gamma_{m0}}$$

$$\text{or, } 450 \times 1000 = \frac{A_g \times 250}{1.1}$$

$$\Rightarrow A_g = 1980 \text{ mm}^2$$

Normally gusset plate taken thicker

2 { & Normally thicker angle section design

Thus,

From IS 808: 1989

Adopt, For $\angle 90 \times 90 \times 12 \text{ mm}$,

$$A_g = 20.2 \text{ cm}^2 = 2020 \text{ mm}^2$$

• Design of connection (Bolt design)

(i) Shear capacity

[C1. 10.3.3]

$$V_{dsb} = \frac{f_{ub}}{\sqrt{3} \gamma_{m1}} (A_{nb} n_n + n_s A_{sb})$$

Single shear:

$$= \frac{400}{\sqrt{3} \times 1.25} \left(1 \times 0.78 \times \pi \times 20^2 \right)$$

$$= 45.27 \text{ kN}$$

(ii) Bearing capacity:

[C1. 10.3.4.7]

$$V_{dps} = \frac{2.5 k_b d t f_u}{\gamma_{m1}}$$

$$\text{Adopt } \left\{ \begin{array}{l} e = 1.5 d_b = 1.5 \times 22 = 33 \text{ mm} \quad (10.2.4.2.) \\ p = 2.5 \times d = 2.5 \times 20 = 50 \text{ mm} \quad (10.2.2.) \end{array} \right.$$

$$\frac{e}{3 d_b} = 0.5$$

$$\frac{p}{3 d_b} = 0.25 = 0.51$$

$$\frac{f_{ub}}{f_y} = \frac{400}{410} = 0.976$$

1

$$\text{Adopt, } k_b = 0.5$$

Ajanta

को बाजी design

Design of lug angle for $1.2 \times F_b = 1.2 \times 225$
 $= 270 \text{ kN}$

[Cl. 6.2.]

Approximate area required for lug angle.

(Gross)

$$A_g = \frac{270 \times 10^3}{250} \times 1.1 = 1188 \text{ mm}^2$$

$$\begin{matrix} 250 \\ \uparrow \\ f_y \end{matrix} \quad \begin{matrix} \uparrow \\ \gamma_{m0} \end{matrix}$$

$$\left[T_d = \frac{A_g f_y}{\gamma_{m0}} \right]$$

[Use thickness $< 12 \text{ mm}$

& angle length $< 90 \text{ mm}$]

But, to be on safe side

take A_g around 1200 mm^2 .

JS 808:
1989

Try, Angle section of $80 \times 80 \times 8 \text{ mm}$
with $A_g = 1220 \text{ mm}^2$

Thus,

① Design of bolt connecting main angle with
Gusset plate: (A)

$$F_c = 225 \text{ kN}$$

$$\text{No. of bolts required} = \frac{225}{45.27} = 4.95 \approx 5$$

Length of connection,

$$2 \times 33 + 4 \times 50 = 266 \text{ mm} (< 340 \text{ mm})$$

okay

[If length comes $> 340 \text{ mm}$,

take angle s.t. $A_0 > A_c$]

②

Design of connection between lug angle and
Gusset plate: (C)

$\therefore$ NO. of bolts required (N_b) =

Thus,

For lug angle, Bolts to be designed for $1.2 F_0$ i.e. 270 kN .

(Bolt value may depend on thickness or

thinner plate, but since here G.V

governed by shear we need not

check for bearing]

Bolts value governed by shear, $V_{dsb} = 45.27 \text{ kN}$

(as previous)

$$\text{Bolt value governed by bearing, } V_{dcb} = \frac{2.5 \times 0.5 \times 20 \times 8}{1.25} \times \frac{410}{1.25}$$

$$= 65.6 \text{ kN}$$

$$BV = 45.27 \text{ kN}$$

Thus,

$$N_b = \text{of bolts required} = \frac{270}{45.27} = 5.96 \approx 6$$

$$\text{Length of connection} = 33 \times 2 + 5 \times 50 = 316 \text{ mm} (< 340 \text{ mm})$$

OK

[Cl. 6.2.]

Approximate area required for lug angle.

(6800)

$$A_g = 270 \times 10^3 \times 1.1 = 1182 \text{ mm}^2$$

250

 f_y
 γ_{m0}

$$\left[T_{ag} = \frac{A_g f_y}{\gamma_{m0}} \right]$$

[use thickness $< 12 \text{ mm}$

& angle length $< 90 \text{ mm}$]

But, to be on safe side

take A_g around 1200 mm^2 .

IS 808:
1983

Try, Angle section of $80 \times 80 \times 8 \text{ mm}$
with $A_g = 1220 \text{ mm}^2$

Thus,

(I) Design of bolt connecting main angle with
Gusset plate: (A)

$$F_t = 225 \text{ kN}$$

$$\text{No. of bolts required} = \frac{225}{45.27} = 4.95 \approx 5$$

Length of connection,

$$2 \times 33 + 4 \times 50 = 266 \text{ mm} (< 340 \text{ mm})$$

okay

[If length comes $> 340 \text{ mm}$,

take angle s.t. $A_0 > A_c$]

(II)

Design of connection between lug angle and
Gusset plate: (C)

 $\therefore$ NO. of bolts required (N_b) = ?

Thus,

For lug angle, Bolts to be designed for $1.2 F_t$ i.e. 270 kN .

(Bolt value may depend on thickness of

thinner plate, but since here B.V

governed by shear we need not

check for bearing)

Bolts value governed by shear, $V_{dcb} = 45.27 \text{ kN}$

(as previous)

$$\text{Bolt value governed by bearing, } V_{dcb} = \frac{2.5 \times 0.5 \times 20 \times 8}{1.29}$$

$$= 65.6 \text{ kN}$$

$$B.V = 45.27 \text{ kN}$$

Thus,

$$N_b = \text{of bolts required} = \frac{270}{45.27} = 5.96 \approx 6$$

$$\text{Length of connection} = 33 \times 2 + 5 \times 50 = 316 \text{ mm} < 340 \text{ mm}$$

OK

4 corner se connect krne bolt $\leq 340 \text{ mm}$
 But main 2 lagani $\leq 148 \text{ mm}$

Problem **Ajanta**
 Page No. _____
 Date _____

③ Design of connection b/w lug angle & main angle
(B)

Form clause 10.12.2.

TO be designed for $1.4F_o = 1.4 \times 225 = 315 \text{ kN}$

For Bolt value (Taking 20mm bolt as before)

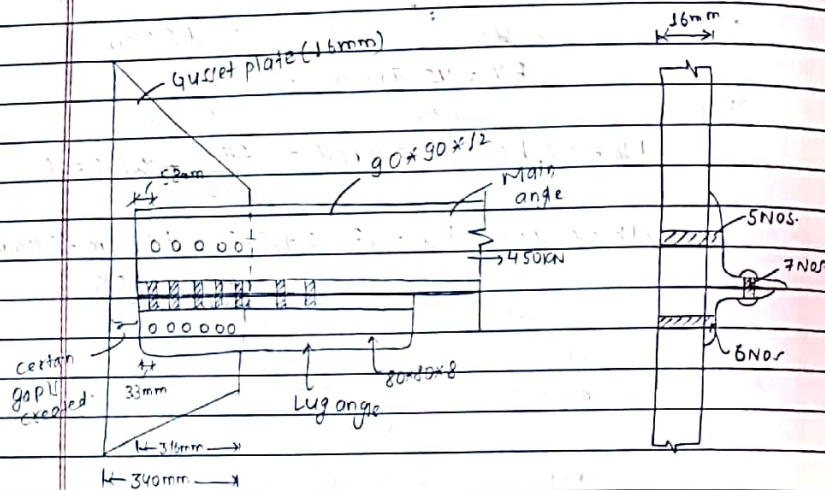
$$V_{dgb} = 45.27 \text{ kN}$$

$$V_{dpb} = 65.6 \text{ kN}$$

$$\text{No. of bolls required} = \frac{315}{45.27} = 6.9 \approx 7$$

(lug angle & main angle connect जर्न लाई length की limitation दें)

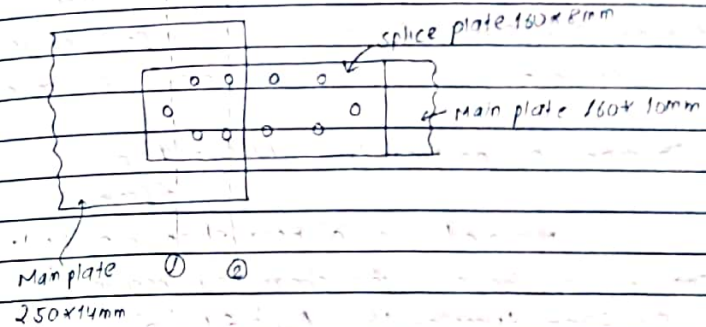
↳ length limitation $\rightarrow$ only for angle connecting
Gusset plate.



Gen. connected plate of greater length is taken
i.e. unequal angle is taken $\Rightarrow$ In that case more bolts
will be seen in Main angle and less bolts on
lug angle

Tension Splices

(Q) Design a splice for joining tension member sections $160 \times 10\text{mm}$ and $250 \times 14\text{mm}$. The member is subjected to a factored tensile load of 300kN . Assume Fe410 grade of steel. Provide 20mm diameter bolts of grade 4.6 for making the connections.



→ Soln:-

For E250 grade of steel: $f_u = 410 \text{ MPa}$, $f_y = 250 \text{ MPa}$

For bolt of grade 4.6, $f_{ub} = 400 \text{ MPa}$

Diameter of bolthole; $d_h = 22\text{mm}$ (Table 19)

Splice plate will be provided one on each side of the tension member section. The width of splice plate will be equal to width of the main plate & then thickness can be calculated.

- Design tensile strength of the member

Due to gross section yielding

$$T_{ag} = A_g \frac{f_y}{\gamma_{mo}} = (1.60 \times 10) \times \frac{250 \times 10^{-3}}{1.1} = 363.63 \text{ kN}$$

Due to net section rupture

$$T_{dn} = 0.9 * A_n \frac{f_u}{\gamma_{m1}}$$

Assuming the section to be weakened by one bolt hole
(since the number and arrangements of bolts is not
still known)

$$A_n = (b - d_h)t = (160 - 22) \times 10 = 1380 \text{ mm}^2$$

$$T_{dn} = 0.9 \times 1380 \times \frac{410}{1.25} = 407.37 \text{ kN}$$

Hence, design ^{tensile} strength of member is 363.63 kN.

The splice connection for tension members are designed for $0.3 \times 363.63 = 109 \text{ kN}$ or the factored tensile load (design action) of 300 kN whichever is ~~less~~ more.

Thickness of packing, $t_{pg} = 14 - 10 = 4 \text{ mm}$
($< 6 \text{ mm}$)

No, reduction in shear strength of bolt required

The bolts will be in double shear and bearing,

For 20mm diameter bolt: $A_{nb} = 245 \text{ mm}^2$

Strength of bolt in double shear,

$$V_{dsb} = \frac{2 \times A_{nb} \times f_{ub}}{\sqrt{3} \gamma_{mb}} \quad (10-3-3)$$

$$= \frac{2 \times 245 \times 400}{\sqrt{3} \times 1.25} = 90.52 \text{ kN}$$

Strength of bolt in bearing

$$V_{dps} = \frac{2.5 K_b d t f_u}{\gamma_{mb}} \quad (10-3-4)$$

$$= \frac{2.5 \times 1 \times 20 \times 10 \times 410}{1.25}$$

$$= 164 \text{ kN}$$

(Assuming $K_b = 1$ and aggregate thickness of splice plates to be more than the minimum thickness of sections (10mm and 14mm to be spliced))

Hence,

strength of bolt = 90.52 kN

$$\text{Number of bolts required } n = \frac{\text{design force}}{\text{strength of bolt}} = \frac{300}{90.52}$$

$$= 3.31$$

$$\approx 5$$

Provide 5, 20mm ϕ bolts and arrange them as shown in figure.

Size of splice plate (S_p)

Width of S_p = Width of main plate = 160mm

Critical section for main plate will be 1-1 and for splice plate will be 2-2.

For thickness of splice plate, equate design action at section 2-2 to be design tensile strength.

$$300 = \frac{0.9 A_n f_u}{\gamma_{m1}} = \frac{0.9 \times (160 - 2 \times 22) \times 2 t_{sp} \times 410 \times 10^{-3}}{1.25}$$

$$t_{sp} = 4.38 \text{ mm} \approx 6 \text{ mm}$$

The aggregate thickness of splice plates should not be less than max^m thickness of main connected plate. Hence, provide 8mm thick splice plates.

Let us provide bolts at a pitch of $2.5 \times 20 = 50 \text{ mm}$

Edge distance = 35mm $\approx 35 \text{ mm}$

$$\text{Length of splice plate} = 4 \times (50 + 35) = 340 \text{ mm}$$

Hence, provide two splice plates $340 \times 160 \times 8 \text{ mm}$, one on each side of main plate as shown.

(Q) Calculate the design compressive load for ISHB 300 @ 58.8 kg/m, calculate the design 5m height. The column is fixed in position but not in direction at both ends. Use steel of grade E250.

→ Solution:-

From IS 808:1989,

For ISHB 300 @ 58.8 kg/m

$$A = 74.8 \text{ cm}^2$$

$$D = 300 \text{ mm}$$

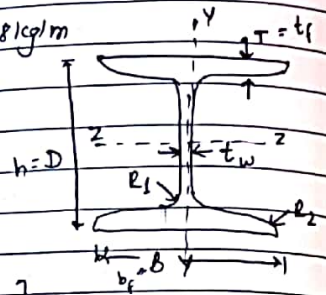
$$B = 250 \text{ mm}$$

$$t = 7.6 \text{ mm}$$

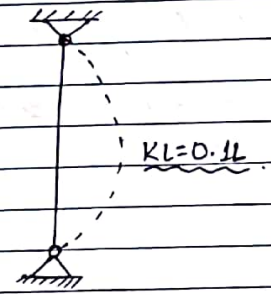
$$T = 10.6 \text{ mm}$$

$$r_{xx} = 13 \text{ cm}$$

$$r_{yy} = 5.41 \text{ cm}$$



For column fixed in position but not in direction at both ends,



For Buckling class Identification, Table 10 [Cl. 7.1.2.2.]

$$\frac{h}{b_f} = \frac{D}{B} = \frac{300}{250} = 1.2 \quad (\leq 1.2)$$

$$t_f = T = 10.6 \text{ mm} \quad (\leq 100 \text{ mm})$$

Thus, buckling about axis : Z-Z → Buckling class → b
 " " : Y-Y → " " → c

(Q) Calculate the design compressive load for ISHB 300 @ 58.8 kg/m, calculate the design 5m height. The column is fixed in position but not in direction at both ends. Use steel of grade E250.

→ Solution:

From IS 808:1989,

For ISHB 300 @ 58.8 kg/m

$$a = 74.8 \text{ cm}^2$$

$$D = 300 \text{ mm}$$

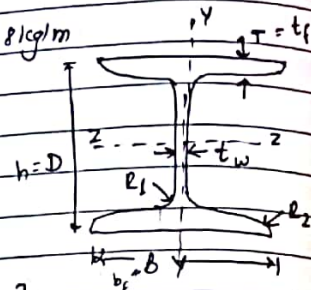
$$B = 250 \text{ mm}$$

$$t = 7.6 \text{ mm}$$

$$T = 10.6 \text{ mm}$$

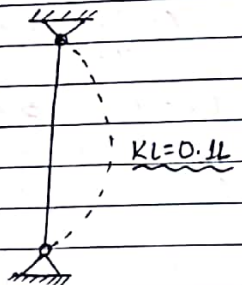
$$r_{xx} = 13 \text{ cm}$$

$$r_{yy} = 5.41 \text{ cm}$$



$$r_{min} = 5.41 \text{ cm}$$

For column fixed in position but not in direction at both ends,

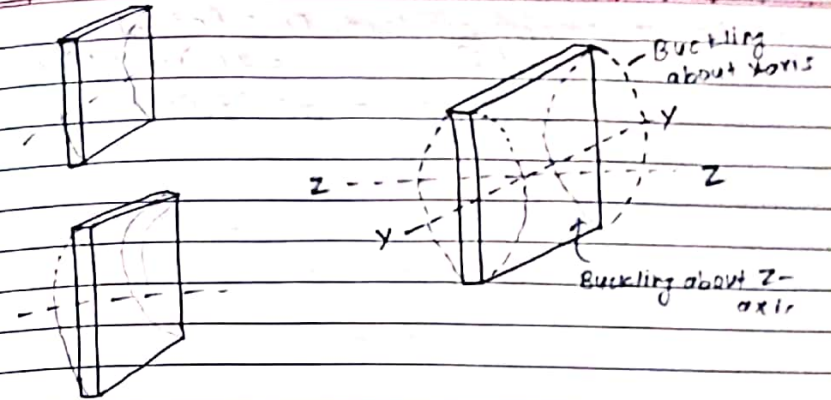


For Buckling class Identification, Table 10 [Cl. 7.1.2.2.]

$$\frac{h}{b_f} = \frac{D}{B} = \frac{300}{250} = 1.2 \quad (\leq 1.2)$$

$$t_f = T = 10.6 \text{ mm} \quad (\leq 100 \text{ mm})$$

Thus, buckling about axis : z-z → Buckling class → b
 " " : y-y → " " → c



As, class c is lower class than class b.

∴ critical class is class 'c'

To get design compressive load, select class (c) Table 90.

$$\begin{aligned} \rightarrow \text{Slenderness ratio} &= \frac{KL}{r_{min}} = \frac{5000 \times 1.0}{5.41} \\ &= 92.42 < 180 \\ &\quad \text{(Table 5)} \\ &\quad \text{OKay.} \end{aligned}$$

$$\begin{aligned} \rightarrow f_{cd} &= 117.6 \text{ N/mm}^2 \\ \text{Design compressive stress} &\quad \text{Table 90} \\ \left\{ \begin{array}{l} 90 \rightarrow 121 \\ 100 \rightarrow 107 \end{array} \right\} &\quad 92.42 \rightarrow 117.612 \text{ N/mm}^2 \\ &\quad \text{OKay.} \end{aligned}$$

$$\begin{aligned} f_{cd} &= 117.6 \text{ N/mm}^2 \leq \frac{f_y}{\gamma_{mo}} \\ &\quad \frac{250}{1.1} = 227.27 \text{ N/mm}^2 \\ &\quad \text{OKay.} \end{aligned}$$

class a → b → c → d
superior → inferior

Design compressive load, $P_d = A_e \times f_{cd}$
[Cl. 7.1.2] $= 74.8 \times 10^3 \times 117.61$
 $= 87.91 \text{ kN}$

(9) A single Angle discontinuous member $130 \times 130 \times 10$ with simple bolted connection is 3m long, and the ends are hinged. Calculate design compressive strength of the section using steel of grade E250.

[Cl. 7.5.1] → Single Angle strut

But except for single angle strut use table 9(c), 9(d), 9(e), 9(f).

u. cl. 7.5.2 → amendment

$$\lambda_{vv} = \left(\frac{l}{r_{vv}} \right)$$

$$\lambda_{\phi} = \frac{(b_1 + b_2)/2t}{\sqrt{\frac{\pi^2 E}{250}}}$$

$$\text{and } \frac{E \sqrt{\frac{\pi^2 E}{250}}}{E \rightarrow \text{Elastic modulus.}}$$

u. If not mentioned, assume hinge connection (for K_1, K_2, K_3)

→ Solution:-

Single angle strut with single bolted connection (hinged)

From table 12

constants: $K_1 = 1.25$, $K_2 = 0.50$, $K_3 = 60$

From Cl. 7.5.1.2

$$\lambda_w = \left(\frac{l}{r_{vv}} \right)$$

$$\frac{E \sqrt{\frac{\pi^2 E}{250}}}{E \rightarrow \text{Elastic modulus.}}$$

For steel, $E = 2 \times 10^5 \text{ N/mm}^2$ (Remember)

$$E = \left(\frac{250}{f_y} \right)^{0.5} \text{ [For E250, } f_y = 250 \text{ MPa]}$$

$$\text{So, } E = 1$$

From IS 808: 1989

$$a = 25.1 \text{ cm}^2$$

$$r_w = r_v(\text{mm}) = 2.57 \text{ cm} = 25.7 \text{ mm}$$

$$\lambda_w = \left(\frac{3000}{25.7} \right) = 1.31$$

$$1 \times \sqrt{\frac{\pi^2 \times 2 \times 10^5}{250}}$$

$$\lambda_\phi = \frac{(b_1 + b_2)/2t}{E \sqrt{\frac{\pi^2 E}{250}}}$$

$$= \frac{(130 + 130)/2 \times 10}{1 \times \sqrt{\frac{\pi^2 \times 2 \times 10^5}{250}}}$$

$$= 0.146$$

Thus,

Equivalent slenderness ratio, λ_e

$$\lambda_e = \sqrt{k_1 + k_2 \lambda_w^2 + k_3 \lambda_\phi^2}$$

$$= \sqrt{0.25 + 0.50 \times 1.31^2 + 60 \times 0.146^2}$$

$$= 1.84$$

 f_{cd}

Cl. 7.4.2.1.

Design compressive stress,

$$f_{cd} = \frac{f_y}{\gamma_{m_0}}$$

$$\phi + [\phi^2 - \lambda_e^{2.05}]$$

where,

$$\phi = 0.5 [1 + \alpha (\lambda_e - 0.2) + \lambda_e^2]$$

equivalent

 α = Imperfection factor (Table 7)

For angle section $\rightarrow$ class 'c' = (Table 10)

$$[\alpha = 0.49]$$

$$\phi = 0.5 [1 + 0.49 (1.84 - 0.2) + 1.84^2]$$

$$[\phi = 2.59]$$

$$f_{cd} = \frac{250/1.1}{2.59 + [2.59^2 - 1.84^2]^{0.5}}$$

$$= 51.50 \text{ N/mm}^2$$

From Cl. 7.1.2

Design compression strength, $P_d = f_{cd} \times A_e$

$$= 51.50 \times 2510$$

$$= 129.27 \text{ kN}$$

Lacing:

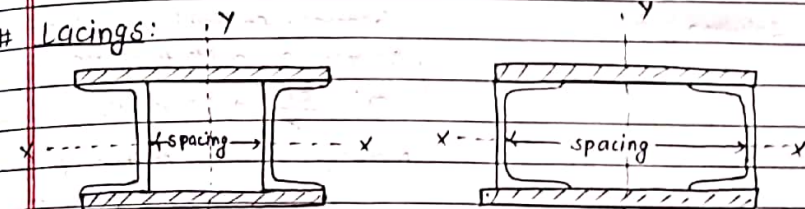


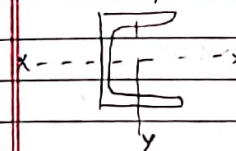
Fig 10

Two channel sections
back to back

Two channel sections
toe to toe

distance b/w channel section/spacing

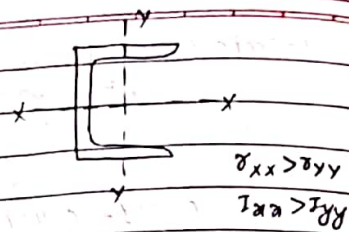
Cl. 7.6.

For any channel section, $I_{xx} \gg I_{yy}$ MOI

Lacing plane $\rightarrow$ X-X

Lacing plane $\rightarrow$ Y-Y (if I_{xx} MOI)

(यदि I_{xx} मोमेंट ऑफ इनरिया है तो)
7.6.1.1 $\rightarrow$ Relating rad. of gyration with MOI

MOI Axis $\perp$ to plane of lacing $\geq$ MOI about Axis $\parallel$ to plane of lacing



For fig ①
Maintain spacing s.t.

$$[\sigma_{yy} \geq \sigma_{xx}]$$

↓ means

$$[I_{yy} \geq I_{xx}]$$

⑧ Design a laced column with two channels back to back of length 5m carrying an axial factor load of 1450kN. The column is restrained in position but not in direction at both the ends

→ Solution:

Generally for built-up section
Assume, $f_{cd} \approx 110$ to 150 MPa
'or' $\frac{KL}{r} \rightarrow$ around 80
Normally, assume 130 MPa (or 100 MPa) (but not lower value).

① Assume $f_{cd} = 130 \text{ N/mm}^2$

Approximate area of section,

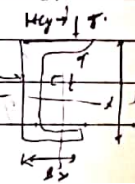
$$A_{approx} = \frac{1450 \times 10^3}{130} = 111.53 \text{ cm}^2$$

[choose single channel section of $> 60 \text{ cm}^2$]

② From IS 808: 1989

For ISMC 400, $a = 63.8 \text{ cm}^2$

$D = 400 \text{ mm}$
 $B = 100 \text{ mm}$
 $t = 8.6 \text{ mm}$
 $T = 15.1 \text{ mm}$
 $r_x = 15.4 \text{ cm}$
 $r_y = 2.82 \text{ cm}$
 $c_x = 20.0 \text{ mm}$
 $c_y = 24.2 \text{ mm}$



let's adopt ISMC 400 connected back to back,
 $A = 63.8 \text{ cm}^2 = 6380 \text{ mm}^2$

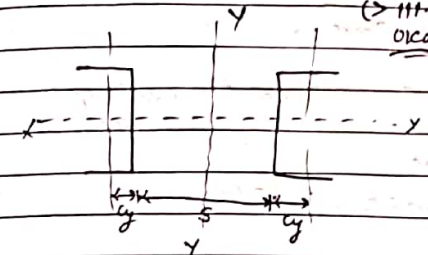
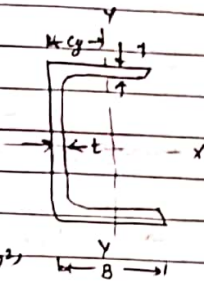
$$I_{x-x} = 15200 \text{ cm}^4$$

$$I_{y-y} = 508 \text{ cm}^4$$

$$c_y = 24.2 \text{ cm} = 242 \text{ mm}$$

$$A_{provided} = 2 \times 63.8 = 127.6 \text{ cm}^2$$

($> 111.53 \text{ cm}^2$)
OK



③ Spacing b/w channel section

$$C1-7-6-1.1$$

$$\sigma_{yy} \geq \sigma_{xx}$$

$$I_{yy} \geq I_{xx}$$

or,

$$[I_{yy} + A(\frac{s}{2} + c_y)^2] \times 2 \geq 2 \times I_{x-x}$$

i.e.

$$[508 \times 10^4 + 6380(\frac{s}{2} + 24.2)^2] \times 2 \geq 2 \times 15200 \times 10^4$$

$$\rightarrow [s \geq 255.1 \text{ mm}]$$

[Adopting this spacing $\Rightarrow I_{yy} \geq I_{xx}$
 $\& \sigma_{yy} \geq \sigma_{xx}$]

Adopt spacing between channels,
 $s = 260 \text{ mm}$

(check λ for slenderness)

IV Check for slenderness ratio & compressive strength
C1-7-6.1-5

$$\Rightarrow \lambda_{eff} = \left(\frac{KL}{r_{min}} \right)_0 \times 1.05$$

(As, r_{min} is always r_{xx}) For built-up section
(so designed)

Thus,

$$r_{min} = r_{xx} = 154 \text{ mm}$$

Restoring position but not direction $\Rightarrow$ hinged
(both)

Thus,

(KL = 1.0L) $\rightarrow$ Table 11

Thus,

$$\lambda_{eff} = \left(\frac{1.0 \times 10000}{154} \right) \times 1.05$$

$$= 68.18$$

Design compressive stress,

$$\Rightarrow f_{cd} = 154.91 \text{ MPa}$$

$\frac{KL}{r}$	f_{cd}
60	168
70	152

68.18

For E250

Table 9(c)

As, channel $\rightarrow$ class 'C'

Buckling class.

Design compressive strength, $P_d = f_{cd} \times A_g$

$$= 154.91 \times 127.6 \times 10^3$$

$$= 1976.65 \text{ kN}$$

($> 1450 \text{ kN}$)

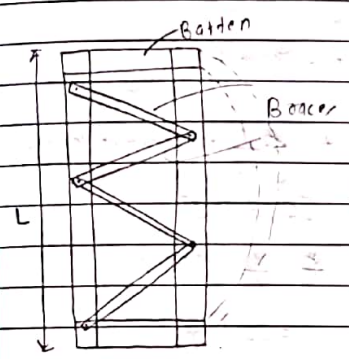
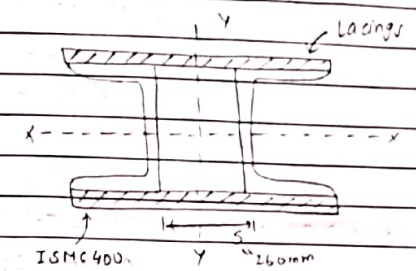
Okay

[Overall section is safe]

[Design of channel section] $\rightarrow$ Done

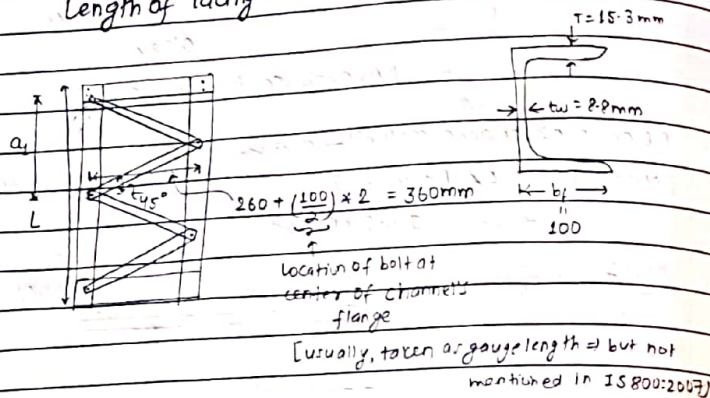
[Now, Design of lacing $\Rightarrow$]

7-6.2 onward,



② Lacings
Let's keep lacings at 45° inclination [CI. 7.6.4] $\Rightarrow 46 \text{ (t/b)}$

Length of lacing = $360\sqrt{2} = 509.12 \text{ mm}$ (45° inclination)



Width of lacing flats $\times 3d$ [CI. 7.6.2.]
(Assume 20mm dia bolts)

Thus,

width of lacing flat = 60mm

Thickness of lacing flats, $t \propto \frac{1}{40} \times \text{effective length}$

[CI. 7.6.3]

i.e. $t \propto \frac{1}{40} \times 509.12$
 $= 12.7 \text{ mm}$

Adopt lacing of size 60mm $\times$ 13mm

Next, check for slenderness ratio (Buckling tendency) in component level (local buckling & inclined lacing bar buckling)

③ Check for slenderness of component of main member.

a_1 = Unsupported length between lacing points
 $= 360 \times 2$
 $= 720 \text{ mm}$

$\frac{a_1}{r_{\min}}$

$r_1 = r_{\min} \rightarrow$ seen for individual component (not as a whole)

i.e. For ISMC 400,

$r_{y-y} = 28.2 \text{ mm} \rightarrow r_{\min}$

$r_{x-x} = 154 \text{ mm}$

Thus,

[considering unit value of k]

$\frac{a_1}{r_{\min}} = \frac{720}{28.2} = 25.53$

As per CI. 7.6.5.1,

Max. slenderness ratio of component of main member ($\frac{a_1}{r_1}$)

≤ 50
or

0.7 $\times$ most unfavourable
slenderness ratio of
member as a whole

i.e. $0.7 \times 68.18 = 47.7$

Taking lesser value 47.7.

Thus,

$\frac{a_1}{r_1} = 25.53 (< 47.7)$
 OKAY.

⑦ Check for slenderness ratio of lacing flat

length of lacing = 509.12 mm

$$\text{Radius of gyration, } r_{\text{lacing}} = \sqrt{\frac{I_{\min}}{A}} = \sqrt{\frac{bt^3}{12}} \div bt$$

$$= \frac{t}{\sqrt{12}}$$

$$= \frac{13}{\sqrt{12}}$$

$$= 3.75 \text{ mm}$$

Bolted
both pinned

$$\frac{KL}{r} = \frac{\text{lacing}}{r_{\text{lacing}}} = \frac{509.12}{3.75} = 135.76 (< 145)$$

[C-7.6.6.3.]

∝ In case of corner unsafe increase thickness of lacing flat (t)

⑧ Check for strength of lacing member

not used in calculation before

$$\text{Transverse shear, } V_t = 2.5\% \text{ of } 1450 = 36.25 \text{ kN}$$

Compressive force in lacing = F_{lacing}

$$= \frac{V_t}{2 \sin 45^\circ} = 25.63 \text{ kN}$$

Now,

$$\text{For } \lambda_{\text{lacing}} = 135.76, f_{cd} = ?$$

For buckling class C?

→ plates / Angles ⇒ Buckling class 'C'

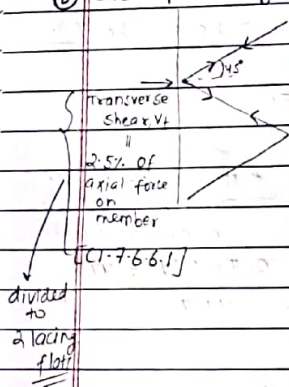


Table 9(c)

$$\begin{array}{l} 130 \rightarrow 74.3 \\ 140 \rightarrow 66.2 \end{array} \quad \left. \begin{array}{l} 135.76 \rightarrow 69.63 \\ 74.3 - 66.2 \end{array} \right\} \times 5.76 \div 140 - 130$$

Thus,

From table 9(c)

$$f_{cd} = 69.63 \text{ N/mm}^2$$

Now,

Design compressive strength of lacing flat,

$$F_{d \text{ lacing}} = f_{cd} \times (60 \times 13)$$

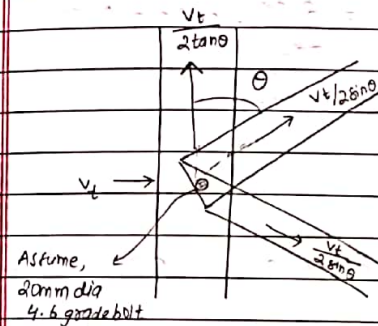
$$= 69.63 \times 60 \times 13$$

$$= 54.31 \text{ kN} (> F_{\text{lacing}})$$

Safe ok

→ Next, is design of connections.

⑨ Design of connection:-



theta angle → member at 45°
lacing at 45° angle

Assume,
20mm dia
4.6 grade bolt

The bolt will be in double shear.

(Two lacing s connected together)

Single shear

Strength of bolt in double shear
[Cl. 10.3.3]

$$\begin{aligned} V_{dsb} &= \frac{V_{nsb}}{\gamma_{mb}} \\ &= \frac{f_{ub}}{\gamma_{mb} \sqrt{3}} (n_s A_{nb} + n_c A_{sb}) \\ &= \frac{400}{\sqrt{3} \times 1.25} \times 2 \times 0.78 \times \pi \times 20^2 \\ &= 90.54 \text{ kN} \end{aligned}$$

Strength of bolt in bearing
[Cl. 10.3.4]

$$\begin{aligned} V_{dph} &= \frac{V_{nph}}{\gamma_{mb}} \\ &= 2.5 K_b d t f_u \end{aligned}$$

$$\begin{aligned} (K_b) \rightarrow \frac{e}{3d_0} &= \frac{1.5d_0}{3d_0} = 0.5 \\ \rightarrow \frac{p}{3d_0} &= 0.25 = \frac{2.5d}{3d_0} - 0.25 = 0.508 \\ \rightarrow \frac{f_{ub}}{f_u} &= \frac{400}{410} = 0.975 \\ &= 1.0 \end{aligned}$$

$$\therefore K_b = 0.5$$

t = minimum of thickness of lace plate & t_{flange}
= 13mm

$$V_{dph} = \frac{2.5 \times 0.5 \times 20 \times 13 \times 410}{1.25}$$

$$V_{dph} = 106.60 \text{ kN}$$

Thus,

$$\text{Bolt value} = 90.54 \text{ kN}$$

$$\text{Force on bolt from lacing} = \frac{V_t}{2 \tan \theta} \times 2 = 36.25 \text{ kN} \quad [< 90.54 \text{ kN}]$$

[Most critical condition at $\frac{V_t}{2 \tan \theta}$]

2) Component of each lacing that will develop in lacing i.e. both upward?

$$\text{No. of bolts required} = \frac{36.25}{90.54} \approx 1 \text{ bolts.}$$

9. Design a column of effective length 6m subjected to a factored axial load of 1200kN. Design the system with battens and bolted connections. Use two channel sections toe-to-toe and steel of grade E250.

→ Solutions:

Step I:

Assume $f_{cd} = 130 \text{ N/mm}^2$

Approximate area of sections: $\frac{1200 \times 10^3}{130}$

$$= 9230.77 \text{ mm}^2$$

Approx. required = 92.308 cm^2

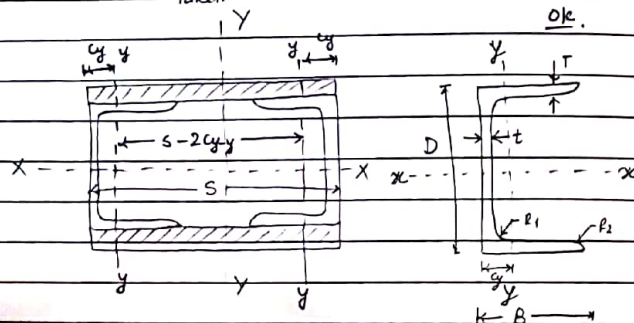
Choose single channel section of size area greater than 46.15 cm^2 .

Choose ISMC 350 @ 42.5 kg/m placed toe to toe.

$$A_{gross} = 54.40 \text{ cm}^2$$

Thus,

$$A_{taken} = 54.40 \times 2 = 108.80 \text{ cm}^2 > 92.308 \text{ cm}^2$$



For ISMC 350 (from IS 808:1989)

$$A = 54.4 \text{ cm}^2$$

$$t = 8.3 \text{ mm}$$

$$I_{x-x} = 100000 \text{ cm}^4$$

$$D = 350 \text{ mm}$$

$$r = 13.5 \text{ mm}$$

$$I_{y-y} = 434 \text{ cm}^4$$

$$B = 100 \text{ mm}$$

$$c_{y-y} = 24.4 \text{ mm}$$

$$\sigma_{x-x} = 13.6 \text{ cm}$$

$$\sigma_{y-y} = 282 \text{ cm}$$

③ Spacing between channel sections

$$[C1.7.7.1.1] \quad r_{y-y} \geq r_{x-x}$$

$$I_{y-y} \geq I_{x-x}$$

or,

$$[I_{yy} + A \left(\frac{s}{2} + y \right)^2] \times 2 \geq 2 \times I_{x-x}$$

$$\text{or, } [434 + 54.4 \times \left(\frac{s}{2} - 24.4 \right)^2] \times 2 \geq 2 \times 10000$$

$$\text{solving, } s = 31.401 \text{ cm} \quad \left\{ \begin{array}{l} \text{adopt } s \text{ greater} \\ \text{than this} \end{array} \right.$$

$$\text{i.e. } [s = 314.01 \text{ mm}]$$

Let's adopt spacing between channels, $s = 320 \text{ mm}$.

④ Slenderness ratio of whole section:

$$\left(\frac{KL}{r_{min}} \right)_0 = \frac{\text{effective length}}{r_{x-x}} = \frac{6000}{13.6 \text{ mm}} = 44.11$$

As per clause 7.7.1.4.

$$\left(\frac{KL}{r_{min}} \right)_{eff} = 1.1 \times \left(\frac{KL}{r_{min}} \right)_0 = 1.1 \times 44.11 = 48.53$$

From table 9(c), [for buckling class c]

$$f_{cd} = 185.205 \text{ N/mm}^2 \left\{ \begin{array}{l} 40 \rightarrow 198 \\ 50 \rightarrow 183 \end{array} \right\} 48.53 \rightarrow 185.205 \text{ N/mm}^2$$

Design compressive strength, $F_d = f_{cd} \times 2 \times 5440$
 $= 185.203 \times 2 \times 5440$
 $= 2015.03 \text{ kN} > 1200 \text{ kN}$
 (Applied) OK

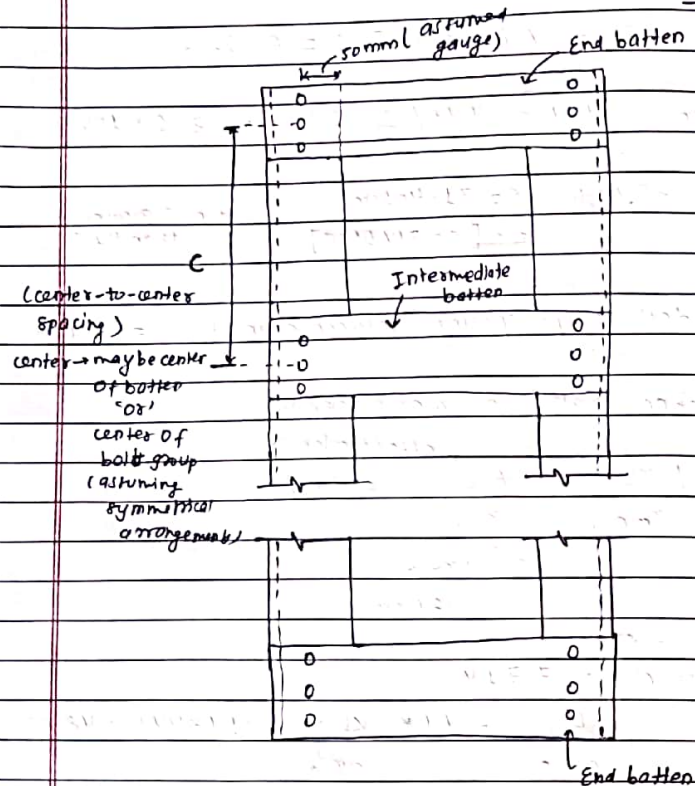


Fig: Batten with assumed number of bolts.

(IV) Spacing of battens (C)

$$\frac{C}{r_{min}} < 50 \quad \text{'or'} \quad \frac{C}{r_{min}} < 0.7 \times \lambda_{wholesection} \quad \text{(taking lesser one for safety)}$$

[This slenderness ratio is checked for spacing b/w battens i.e. to observe component level buckling thus component level λ].

Thus, $r_{min} = r_{y-y} = 28.2 \text{ mm}$ } Minimum r for member level buckling i.e. y-y.

$$\Rightarrow \frac{C}{28.2} < 50 \quad \text{'or'} \quad \frac{C}{28.2} < 0.7 \times 44.1$$

$$\Rightarrow C < 1410 \text{ mm} \quad \text{'or'} \quad C < 870.5 \text{ mm}$$

Thus, C should be $< 870.5 \text{ mm}$
 [lessen the spacing b/w battens $\Rightarrow$ more safe].

Provide battens at 850mm spacing.

[Members divided into more than 3 bays (1.7.7.1.3)] OK

$\Rightarrow$ As, minimum 3 bays of battens i.e. 4 battens are to be provided check for it.

[Cl. 7.7.1.3]

{ If < 3 bays for given length, decrease C value }
 s.t. to incorporate 3 bays }

{ At least 3 bays $\rightarrow$ to use the code (thus take care of it). }

⑤ size of battens: [Use 20mm dia bolts]

End battens:

[CI. 7.7.2.3] $\rightarrow$ effective depth, longitudinally,
not less than perpendicular distance b/w
the centroids of main member.

i.e.

Effective depth, $d_{eff} \geq 5 - 2 \times C_{y-y}$

(top bolt to center)

दूरी $\geq 320 - 2 \times 24.4$
bolit सामग्री
distance) $\geq 271.2 \text{ mm}$.

But also,

$\geq 2 \times$ width of one member
in plane of battens

2. e.

$$\geq 2 * b_f$$

$$\geq 2 * 100 = 200 \text{ mm}$$

$(d_{ena} \geq 271.2 \text{ mm})$

Governed by 271.2mm

Intermediate battens:

[C1 7.7.2.3]

Effective depth, $d_{eff} \geq \frac{3}{4} (s - 2 * c_{yg})$

$$d_{\text{intermediate}} \geq \frac{3}{4} (320 - 2 \times 24.4) = 203.4 \text{ mm}$$

But also,

$$\geq 2 * b_f = 2 * 100 = 200 \text{ mm}$$

[d intermediate $\geq 203.4 \text{ mm}$]

Governed by 203.4mm.

Overall depths.

For end battens,

$$D_{end} = 271.2 + 2 \times \underbrace{\text{edge distance}}_{1.5 \times d_0} = 271.2 + 2 \times 33 = 271.2 \text{ mm}$$

For intermediate battens,

$$D_{\text{intermediate}} = 203.4 + 2 \times 33 = 269.4 \text{ mm.}$$

Thus,

Adopt overall depths.

$D_{end} = 340\text{mm}$

Diameter = 270 mm

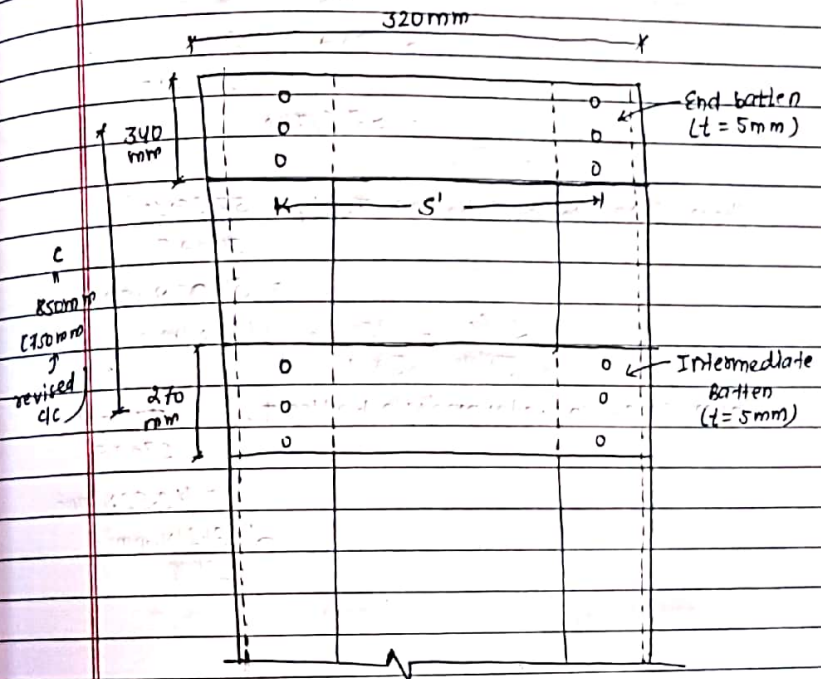
Now,

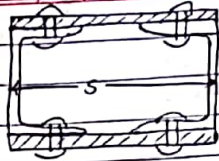
Thickness of batten, $t \geq \frac{1}{50} (s - 2 \times 2)$
[Cl 7.7.2.3]

$$\geq \frac{1}{50} (320 - 2 \times 50)$$

$$\geq 4.4 \text{ mm}$$

Thus, Adopt thickness of 5mm.





⑤ Check for shear & Moment:

(Cl. 7.7.2.1.)

Transverse shear,

$$V_t = 2.5\% \text{ of } 1200 \\ = 30 \text{ kN}$$

Longitudinal shear, $V_b = \frac{V_t C}{N S'}$
(Cl. 7.7.2.1.)

$$= \frac{(30 \times 10^3) \times (850)}{(2) \times (320 - 2 \times 50)} \\ = 57.95 \text{ kN}$$

Shear stress in end batten, $T_{\text{end}} = \frac{57.95 \times 10^3}{340 \times 5}$
 $= 34.09 \text{ N/mm}^2$

$$\left(\frac{f_y}{\sqrt{3} \gamma_{m0}} = \frac{250}{\sqrt{3} \times 1.1} = 131.21 \text{ N/mm}^2 \right) \text{ okay}$$

Shear stress in intermediate batten, $T_{\text{int}} = \frac{57.95 \times 10^3}{270 \times 5}$
 $= 42.92 \text{ N/mm}^2$
 $(\leq 131.21 \text{ N/mm}^2)$
okay

Moment, $M = \frac{V_t C}{2N}$
(Cl. 7.7.2.1.)
 $= \frac{30 \times 850 \times 10^3}{2 \times 2}$
 $= 6375 \text{ kNmm}$

Bending stress in end batten, $\sigma_{\text{end}} = \frac{M}{Z}$

$$= \frac{6.375 \times 10^6}{\frac{1}{6} \times 5 \times 340^2}$$

Bending stress in Intermediate batten, $\sigma_{\text{bint}} = \frac{M}{Z}$ ($\leq 227.27 \text{ N/mm}^2$)
okay

$$= \frac{6.375 \times 10^6}{\frac{1}{6} \times 5 \times 270^2}$$

$$= \frac{6.375 \times 10^6}{\frac{1}{6} \times 5 \times 270^2}$$

$$= 104.94 \text{ N/mm}^2 \left(\frac{f_y}{\gamma_{m0}} = \frac{250}{1.1} = 227.27 \text{ N/mm}^2 \right) \text{ okay}$$

(vii) Design of connection:-

let us provide 20mm dia bolts of grade 4.6

$$\begin{aligned} \text{Strength in single shear} &= \frac{f_{ub} (A_{nb} \times t_n + 0.5 A_{sb})}{\gamma_{mb} \sqrt{3}} \\ [C1. 10.3.3] \quad &= \frac{400 \times 1 \times 0.75 \times 20^2 \times 1.25}{1.25 \sqrt{3}} \\ &= 45.27 \text{ kN} \end{aligned}$$

$$\text{Strength in bearing} = \frac{2.5 K_b d t f_u}{\gamma_{mb}}$$

$$\begin{aligned} K_b &\rightarrow \frac{e}{3d_0} = \frac{50}{3 \times 50} = 0.33 \\ &\rightarrow \frac{P}{3d_0} - 0.25 = \frac{2.5d}{3d_0} - 0.25 = 0.51 \\ &\rightarrow \frac{f_{ub}}{f_u} = \frac{400}{410} = 0.976 \end{aligned}$$

Adopt $K_b = 0.51$

$$V_{dpb} = 2.5 \times 0.51 \times 20 \times 5 \times 410$$

$$= 41.82 \text{ kN}$$

Bolt value = 41.82 kN

$$\text{No. of bolts required} = \frac{57.95}{41.82} = 1.39 \approx 3$$

(keeping it 3 s.t. the central bolt will be in c/b)

Let's provide 3 bolts in single vertical row. (Edge distance = 50mm, Pitch = 50-50mm)

$$\text{Direct shear in bolt, } F_1 = 57.95 = 19.32 \text{ kN}$$

(3)
no of bolt

Actual provided

$$\text{Force due to moment, } F_2 = \frac{(P \times e) \times x}{\sum x^2}$$

$\Rightarrow E_b \uparrow$

$\Rightarrow BV \uparrow$

$\Rightarrow$ 1st bolt

$\Rightarrow$ Thus 3 bolts

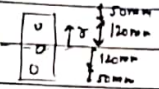
will keep

it safe in

any case

$$= \frac{6375 \times 120}{2 \times 120^2}$$

$$= 26.55 \text{ kN}$$



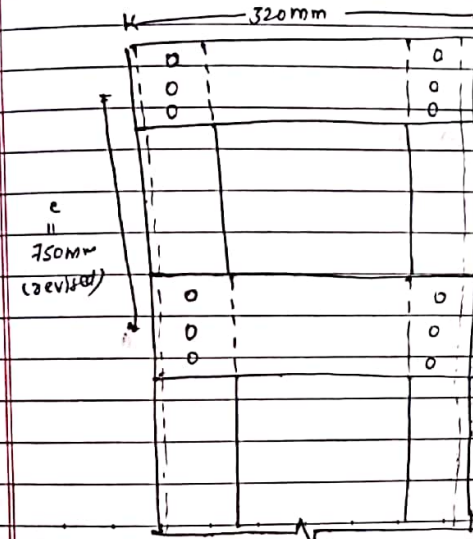
Resultant Force, in extreme bolt,

$$F_R = \sqrt{F_1^2 + F_2^2 + 2F_1F_2 \cos 90^\circ}$$

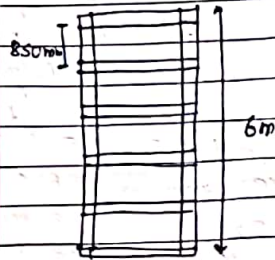
$$= 37.83 \text{ kN} \leq (BV = 41.82 \text{ kN})$$

Int. for mod. bolt or end

Fig



Number of battens =

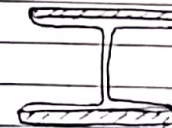
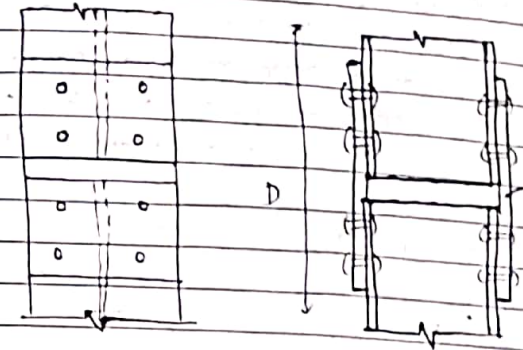


$$\begin{aligned} \text{No. of battens} &= \frac{6000}{850} + 1 \\ &= 7.05 + 1 \\ &= 8.05 \\ &\approx 9 \end{aligned}$$

Revised c/c spacing between the battens

$$\begin{aligned} &= \frac{6000}{9} \\ \{ \text{1 c/c spacing} &= 2 \text{ battens} \} \\ &= 750 \text{ mm} \end{aligned}$$

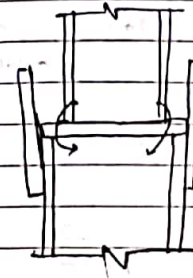
Splicing



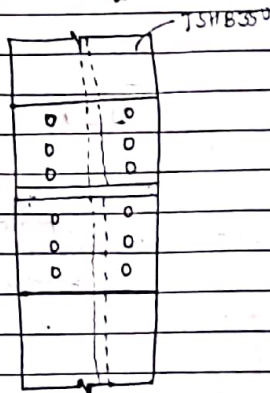
Load taken by splice plate depends whether it is well machined or not.

Column Splicing

Two Different Size Column

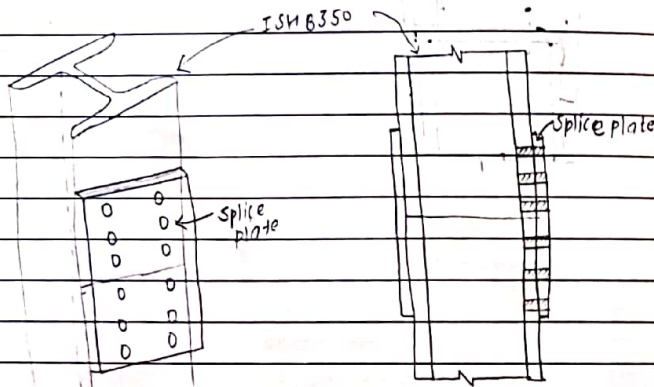


- Q. A column section ISHB 350 is required to support a factored axial load of 1200 kN. The section is to be spliced at a height of 2.5 m. Design the splice plate & the connection using M16 bolts of grade 4.6. Assume the column ends are machined.



Machined → Force to be carried by splice plate = 50% of factored axial load

Non-machined → Force to be carried by splice plate = 100% of factored axial load



$$\text{Load in each splice plate, } P_s = \frac{50\% \text{ of } 1200}{2} = 300 \text{ kN}$$

$$\text{Cross-section required for each splice plate} = \frac{P_s}{\left(\frac{f_y}{\gamma_{m0}}\right)}$$

$$= \frac{300 \times 10^3}{\left(\frac{250}{1.1}\right)} = 1320 \text{ mm}^2$$

$$\text{Width of splice plate } (b_s) = \text{Flange width of ISHB 350} = 250 \text{ mm} \quad (\text{IS 808 : 1989})$$

$$\text{Thickness of splice plate } (t_s) = \frac{1320}{250} = 5.28 \text{ mm} \approx 6 \text{ mm}$$

$$\text{Adopt, } t_s = 6 \text{ mm}$$

* Connection design:

$$\begin{aligned} \text{Strength of bolt in shear} &= \frac{f_{ub}}{\sqrt{3} \gamma_{mb}} (A_{nb} n_n + n_s A_{s-b}) \\ &= \frac{400}{\sqrt{3} \times 1.25} \times 1 \times 0.78 \times \pi \times 16^2 \\ &= 28.97 \text{ kN} \end{aligned}$$

• For bearing,

$$\text{Adopt, pitch, } p = 50 \text{ mm}$$

$$\text{end-distance, } e = 30 \text{ mm}$$

$$\text{Strength of bolt in bearing} = 2.5 k_b d \frac{f_{ub}}{\gamma_{mb}}$$

$$[k_b] \rightarrow \frac{e}{3d_0} = \frac{30}{3 \times 18} = 0.56$$

$$\rightarrow \frac{p}{3d_0} = \frac{50}{3 \times 18} = 0.97$$

$$\text{Adopt, } k_b = 0.56$$

$t \rightarrow$ smaller of splice thickness and flange thickness

$\min(6\text{mm}, 11.6\text{mm})$

Thus, $t = 6\text{mm}$ governs the bearing

$$V_{dpb} = \frac{2.5 \times 0.556 \times 16 \times 6 \times 410}{1.25}$$

$$= 43.77\text{ kN}$$

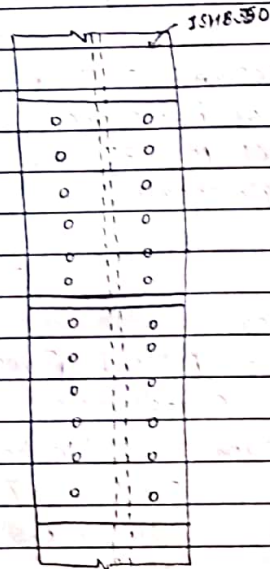
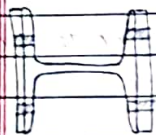
Thus,

Bolt value = 28.97 kN

$$\text{No. of bolts required} = \frac{300}{28.97} = 10.35 \approx 12$$

Let's provide 12 no. of bolts.

Plan



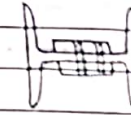
$$\text{Length of splice plate} = L_s = 4e + 10 \times p$$

$$= 4 \times 30 + 10 \times 30$$

$$= 620\text{mm}$$

Provide two splice plates of size $620\text{mm} \times 250\text{mm} \times 6\text{mm}$

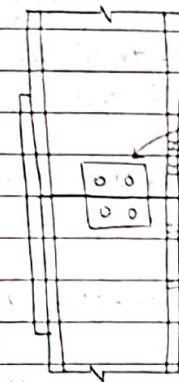
(5) Web splice:



Here, bolts will be in double shear

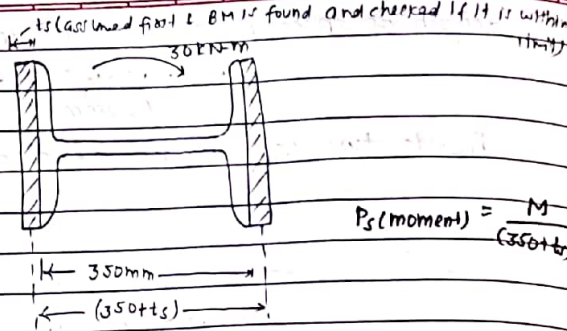
A column section ISHB 350 is required to support a factored axial load of 800 kN, bending moment of 30 kNm and shear force of 100 kN. The section is to be spliced at the height of 2.5m. Design the splice plates and the connection using M16 bolt of grade 4.6. Assume the column ends are machined.

web splice needed



Web splice.

splice plate



$$P_s(\text{moment}) = \frac{M}{(350 + t_s)}$$

Load in each splice plate (P_s) = $P_s(\text{axial load}) + P_s(\text{moment})$

Let's assume thickness of splice plate, $t_s = 8\text{mm}$ ($> 6\text{mm}$)

$$P_s(\text{moment}) = \frac{30}{(350 + 8)} = 83.7\text{ kN}$$

$$P_s = \frac{800 \times 50\%}{2} + 83.7 = 283.7\text{ kN}$$

Cross-section area of each splice-plate,

$$= \frac{P_s}{(f_y / \gamma_{m0})} = \frac{283.7 \times 10^3}{(250 / 1.1)} = 1248.28\text{ mm}^2$$

Width of splice-plate (b_s) = Flange width of ISHB 350
= 250mm

Thickness of splice plate (t_s) = $\frac{1248.28}{250}$

$$= 4.99\text{ mm} (< t_{s \text{ adopted}} = 8\text{ mm})$$

2nd less adopted
redesign

But if greater
need to redesign

Connection design:-

Strength of bolt in shear (V_{dsb}) = $\frac{f_{ub}}{\sqrt{3} \gamma_{mb}} (n_p A_{nb} + n_s A_{sb})$
[Cl. 10.3.3]

(Single shear) = $\frac{400}{\sqrt{3} \times 1.25} (1 \times 0.785 \pi \times 16^2)$
= 28.97 kN

Strength of bolt in bearing (V_{dph}) = $\frac{2.5 k_b d t f_u}{\gamma_{mb}}$
[Cl. 10.3.4]

(Cb) Adopt $t = 50\text{mm}$ & $e = 30\text{mm}$

$$\frac{e}{3d_0} = \frac{30}{3 \times 18} = 0.556$$

$$\frac{p}{3d_0} = 0.25 = \frac{50}{3 \times 18} = 0.25 = 0.67$$

$$\frac{f_u}{f_{ub}} = \frac{410}{400} = 0.975$$

$$1.0$$

Adopt, $k_b = 0.556$

$t \rightarrow$ governed by $t = 8\text{mm}$ (min of t & t_r)

$$V_{dph} = 2.5 \times 0.556 \times 16 \times 8 \times 410$$

$$= 58.36\text{ kN}$$

Bolt value = 28.97 kN

$$n \text{ NO. of bolts} = \frac{283.7}{28.97} = 9.79 \approx 10$$

Length of flange splice plate, $l_s = 4 \times 30 + 8 \times 50$
= 520mm

Use 2 splice plates (flange) of size 520 x 250 x 8mm

* Web splice-plate

Design of web splice plate:

Here,

$$D - 2t_f$$

$$= 350 - 2 \times 11.6$$

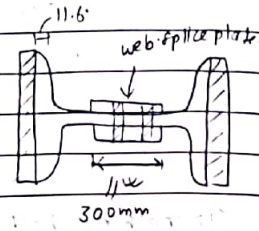
$$= 326.8 \text{ mm}$$

Let's adopt width of

splice plate, $b_w = 300 \text{ mm}$

(web)

(D - t_f) in 30-40 mm with edge distance



Shear force, $V_u = 100 \text{ kN} = \frac{f_y}{\sqrt{3} \gamma_{m0}} \times \text{Area of X-section of web-splice.}$

$$\text{Area of web-splice} = \frac{100 \times 10^3 \times \sqrt{3} \times 1.1}{250}$$

$$= 762.10 \text{ mm}^2$$

$$\text{Thickness of web-splice} = \frac{762.10}{300} = 2.54 \text{ mm} \approx 6 \text{ mm}$$

[Adopt, $t_w = 6 \text{ mm}$.]

Connection design (Web-splice):

$$\text{Strength of bolt in double shear} = \frac{f_{ub} (n_n A_{nb} + n_s A_{sb})}{\sqrt{3} \gamma_{mb}}$$

$$(C1. 10.3.3) = \frac{400 \times 2 \times 0.78 \times 116^2}{\sqrt{3} \times 1.25}$$

$$= 57.95 \text{ kN}$$

$$\text{Strength of bolt in bearing} (V_{dpb}) = \frac{2.5 k_b d t f_u}{\gamma_{mb}}$$

(C1. 10.3.4)

Adopt, $p = 50 \text{ mm}$ & $e = 30 \text{ mm}$

Similar as before,

Adopt, $k_b = 0.556$

$$t = \text{Minimum of } (2 \times t_s, t_w)$$

$$= \text{Min. } (2 \times 6, 8.3)$$

$$= 8.3 \text{ mm}$$

$$V_{dpb} = \frac{2.5 \times 0.556 \times 16 \times 8.3 \times 410}{1.25}$$

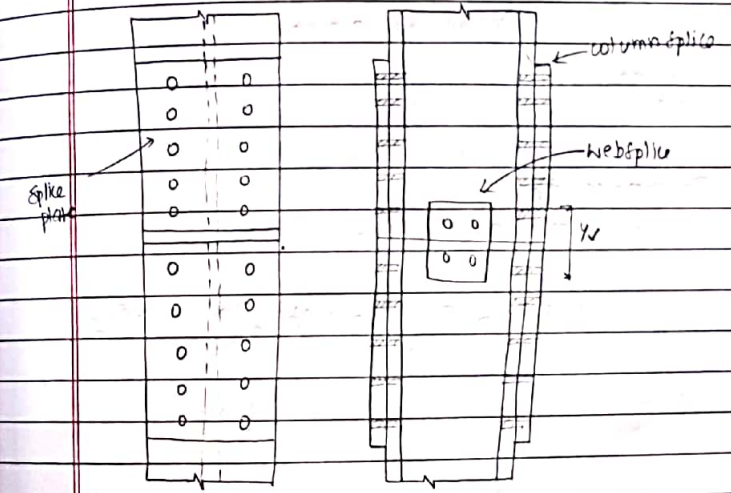
$$= 60.55 \text{ kN}$$

$$\text{Bolt value} = 57.95 \text{ kN}$$

$$\text{No. of bolts} = \frac{100}{57.95} = 1.72 \approx 2$$

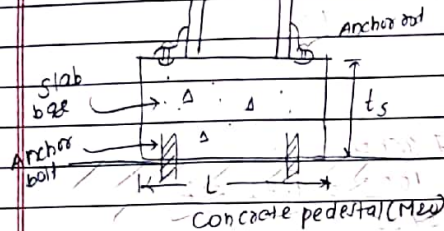
$$\text{Length of web splice, } l_w = 4 \times 30 = 120 \text{ mm}$$

Use 2 web-splice plates in either side of web of size $120 \times 300 \times 6 \text{ mm}$.



Column Bases

(add)
Projection in
longer &
shorter
direction



(u) Cl. 7.4.1
Max^m Bearing
capacity

$$0.6 \times f_{ck}$$

Characteristic
strength
of concrete
cube

(u) Approximate area of column base = $\frac{\text{Factored Load}}{\text{Max^m Bearing capacity}}$
 $L \times B$

(u) Gen. $\left\{ \frac{L}{B} = \frac{D}{b_f} \right.$ $\left. \begin{array}{l} \text{depth of I-section} \\ \text{width of flange} \end{array} \right\}$
column base.

(u) Thickness, t_f
(Cl. 7.4.3.1.)

$$t_f = \sqrt{2.5 w (a^2 - 0.3b^2)} \frac{\gamma_{mo}}{f_y} > t_f$$

(9) A column ISHB350 carries an axial compressive factored load of 1000 kN. Design a suitable slab base & the base rests on M20 grade concrete pedestal & use steel of grade 4.6.

→ Solⁿ:

For ISHB350, [Steel code]

$$D = 350 \text{ mm}$$

$$b_f = 250 \text{ mm}$$

$$t_f = 11.6 \text{ mm}$$

For M20 grade conc, $f_{ck} = 20 \text{ MPa}$

$$\text{Max^m bearing capacity} = \frac{0.6 \times f_{ck}}{(Cl. 7.4.1.)} = \frac{0.6 \times 20}{(0.45 \text{ to } 0.6)} = 12 \text{ MPa} = 12 \text{ N/mm}^2$$

$$\text{Approximate area of base slab} = \frac{\text{Factored Load}}{\text{Max^m Bearing capacity}} = \frac{1000 \times 10^3}{12} = 83333.33 \text{ mm}^2$$

$$\left[\frac{L}{B} = \frac{350}{250} = 1.4 \right] \rightarrow \text{ratio proportion to } \frac{D}{b_f}$$

$$\text{Thus, } 1.4 B^2 = 83333.33 \Rightarrow B = 243.97 \text{ mm} < 250 \text{ mm}$$

$$L = 1.4 \times 243.97 = 341.57 \text{ mm} < 350 \text{ mm}$$

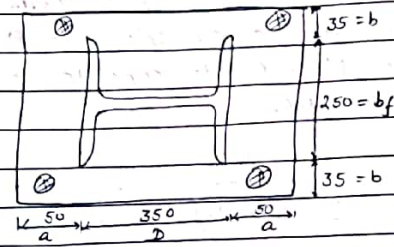
(Adopt L & B such that to keep I-section & anchor plate)

$$\text{Adopt, } L = 350 + 50 + 50 = 450 \text{ mm}$$

$$B = 250 + 35 + 35 = 320 \text{ mm}$$

(Longer projection → a → 40-50 mm)
shorter " → b → 30-35 mm

Max = bending stress = $(0.45 \text{ to } 0.6) \text{ N/mm}^2$
 0.45 N/mm² is L₂ B greater
 But can do 0.6 N/mm² then later increase L₂ B as per requirement to keep it in safer side

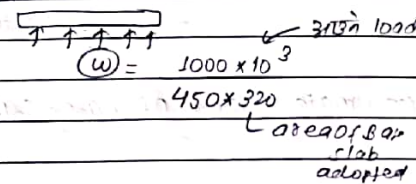


Now

Thickness of base slab

$$t_s = \sqrt{2.5(w)(a^2 - 0.3b^2)} \gamma_{mo}/f_y > t_f$$

(Cl. 7.4.3.1)



$$w = \frac{1000 \times 10^3}{450 \times 320} = 6.94 \text{ N/mm}^2$$

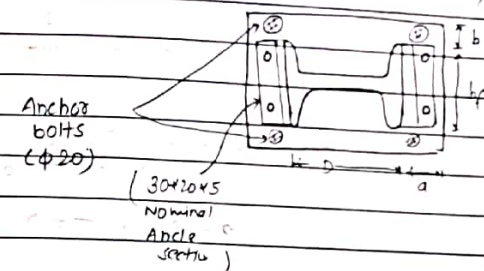
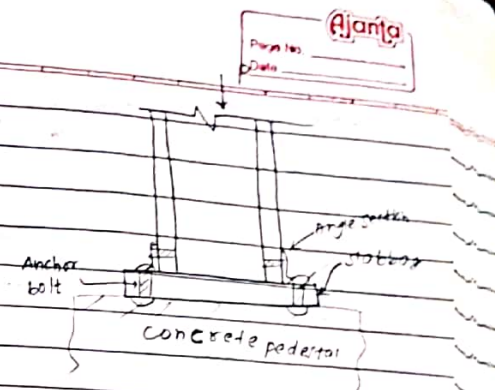
$$t_s = \frac{\sqrt{2.5 \times 6.94 \times (50^2 - 0.3 \times 35^2)} \times 1.1}{250}$$

$$= 12.76 \text{ mm} > (t_f = 11.6 \text{ mm})$$

O.K.

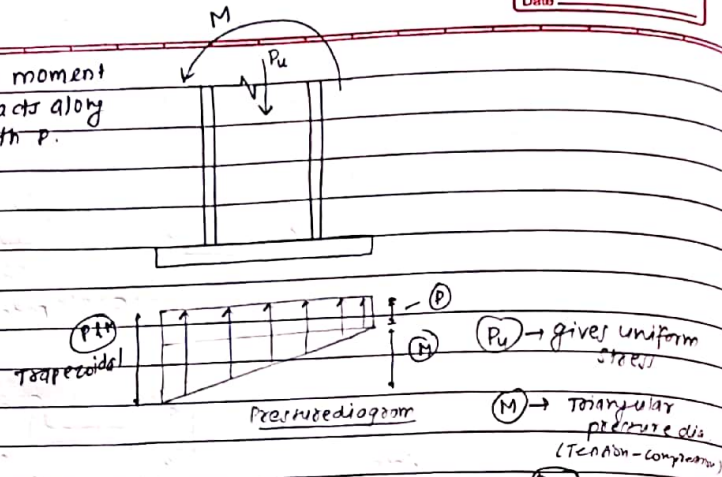
let's a', Adopt $t_s = 13 \text{ mm}$

→ [let's provide slab base of size $450 \times 320 \times 13 \text{ mm}$]



- let's provide 4 nos. of 20mm diameter anchor bolts to connect slab base with concrete pedestal.
- To connect slab base of ISHB 350, nominal angle sections of size 30x20x5 are used.

* When moment also acts along with P.



$$\text{Total stress} = \frac{P}{L \times B} \pm \frac{6M}{BL^2} - P \times e$$

$$e = \frac{L}{6}, \sigma = 0$$

$$e < L/6, \text{ total stress} = \text{compressive}$$

Design of Flexure Members

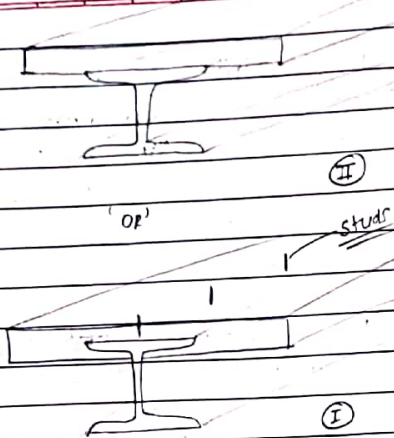


Fig: Methods of casting slab to the beam

Two cases

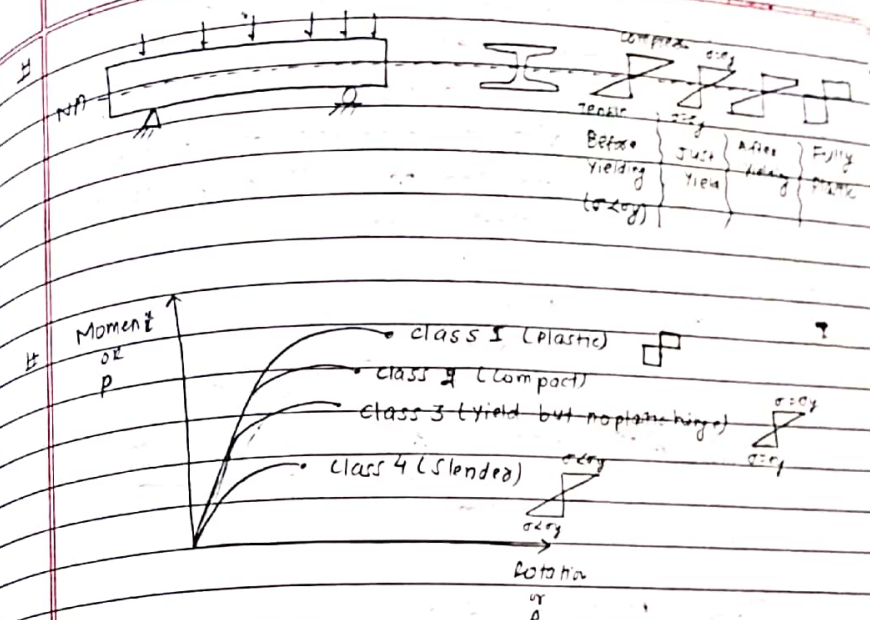
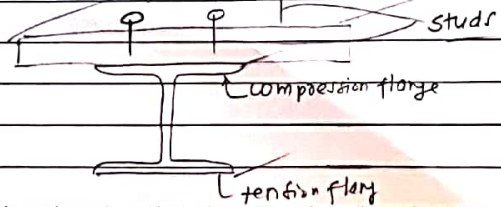
(I) Laterally restrained beams

→ Slabs integrally cast into compression flange of beam

(II) Laterally non-restrained beams:

→ Slabs resting on beams

But, if studs are kept in fig (II) & welded to compression flange then the case becomes completely restrained case



→ In class 4 case, the web might undergo local buckling or crippling failure mode

Section 8

Shear force → High shear → $> 0.6V_d$
 → Low shear → $\leq 0.6V_d$ ($V_d = \text{design shear strength}$)

(diff. design procedures)

(8-4) High shear & low shear

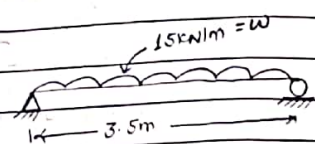
column
↓
CSA

Section Modulus (in beam) → Moment

Design an appropriate joist section supported with 3.5m eff. span and laterally supported throughout. The member carries a uniformly distributed load of 10 kN/m including its self weight. The beam is supported on walls of width 100mm thick. Use E250 Grade steel.

→ Soln:-

Factored load = 1.5×10 (UDL) = 15 kN/m (Laterally restrained)

$$(BM)_{max} = \frac{wl^2}{8} = \frac{15 \times 3.5^2}{8} = 22.97 \text{ kNm}$$


$$(SF)_{max} = \frac{15 \times 3.5}{2} = 26.25 \text{ kN}$$

Plastic Section modulus required (Z_{reqd}) = $\frac{M}{(\sigma_y / \gamma_m)}$

$$= \frac{22.97 \times 10^6}{(250 / 1.1)} = 101068 \text{ mm}^3$$

$$= 101.068 \times 10^3 \text{ mm}^3$$

[ANNEX H → plastic properties of beam]

For ISWB150 section modulus both plastic & elastic exceeds 101.068 cm³

Let's adopt ISWB 150 @ 17.0 kg/m (Annex H, IS 800:2007)

Plastic section modulus, $Z_p = 126.86 \text{ cm}^3$

Elastic section modulus, $Z_e = 111.90 \text{ cm}^3$

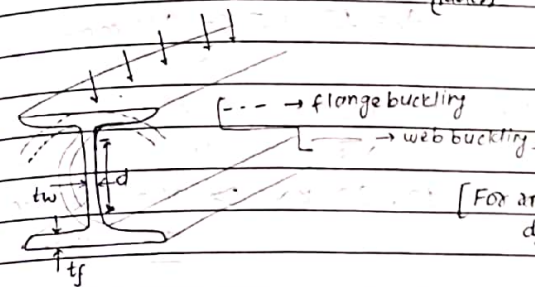
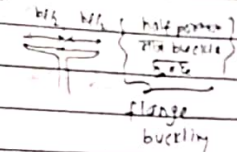
$b_f = 100 \text{ mm}$, $t_f = 7 \text{ mm}$, $t_w = 5.4 \text{ mm}$, $D = 150 \text{ mm}$
Steel table → $[x_1 = 8 \text{ mm}, I_{xx} = 839 \text{ cm}^4]$ ← (IS 800:1989)

Section classification:-

Flange outstand, $b = \frac{b_f}{2} = 50 \text{ mm}$

$$\frac{b}{t_f} = \frac{50}{7} = 7.14 < 9.4 \text{ (Table 2)}$$

flange



Outstand width $\frac{b_f}{2}$ (flange) center to end of flange

[For ratio limit of b/t_f & d/t_w see Table 2]
Limiting width to thickness ratio (max, see 9.4 & 8.4)

Fig:

Depth of web, $d = D - 2t_f - 2x_1 = 150 - 2 \times 7 - 2 \times 8$

$$[d = 120 \text{ mm}]$$

Web $\frac{d}{t_w} = \frac{120}{5.4} = 22.22 < 84 = 84$ (Table 2)

$$\rightarrow E = \sqrt{\frac{250}{f_y}} = \sqrt{\frac{250}{250}} = 1$$

$$\rightarrow 9.4E = 9.4$$

$$\rightarrow 8.4E = 8.4$$

⇒ Section classified as plastic
(class I, plastic) (table 2)

③ Check for design shear

→ Factored shear force = 26.25 kN
⇒ [Clause 8.4] (V_u)

→ Design shear strength, $V_d = \frac{A_w f_y w}{\sqrt{3}} \times \frac{1}{\gamma_{m0}}$
[Cl. 8.4]

[8.4.1] → A_v = shear area

For hot rolled: $A_v = h \times t_w$ (8.4.1)

$$A_v = 150 \times 5.4 = 810 \text{ mm}^2$$

$$V_d = \frac{810 \times 250}{\sqrt{3}} \times \frac{1}{1.1}$$

$$= 106.284 \text{ kN} > (V = 26.25 \text{ kN})$$

OK (safe)

Now, shear classification $\begin{cases} \text{low-shear} \\ \text{high-shear} \end{cases}$ [8.2.1.2]

→ High/Low shear condition [Cl. 8.2.1.2]

$$0.6 V_d = 0.6 \times 106.284 = 63.76 \text{ kN} > 26.25 \text{ kN}$$

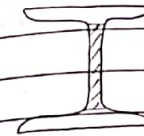
The section is in low-shear condition

low-shear → whole section can be used → to resist shear
high-shear → only web portion in use



$V_u < 0.6 V_d$ (low-shear)

↑
Full section modulus in use



$V_u > 0.6 V_d$ (high-shear) ⇒ [Cl. 8.2]

↑
Section modulus of
web portion only in use
(Z_w)

④ Check for design moment
[Cl. 8.2.1.2]

$$\text{Design moment, } M_d = \frac{P_b Z_p f_y}{\gamma_{m0}} \leq \frac{1.2 Z_e f_y}{\gamma_{m0}}$$

$P_b = 1.0$ for plastic section

$$M_d = \frac{1.0 \times 126.86 \times 10^3 \times 250}{1.1} \quad (\text{Design Moment})$$

$$= 28.83 \text{ kNm} > 22.97 \text{ kNm}$$

(OK)

$$\frac{1.2 Z_e f_y}{\gamma_{m0}} = \frac{1.2 \times 111.9 \times 10^3 \times 250}{1.1}$$

$$= 30.5 \text{ kNm} > M_d$$

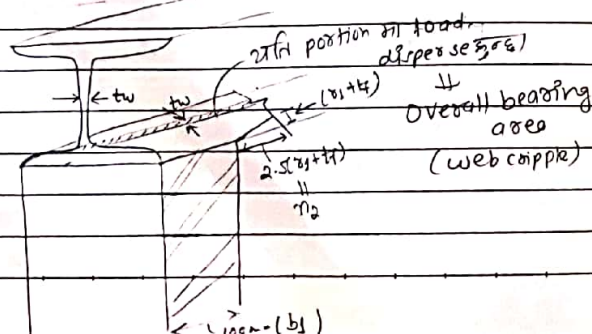
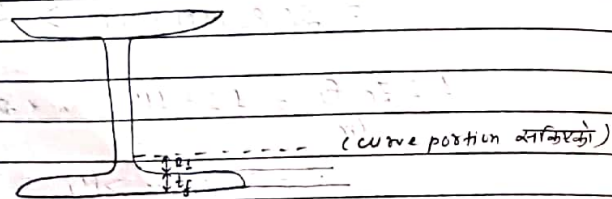
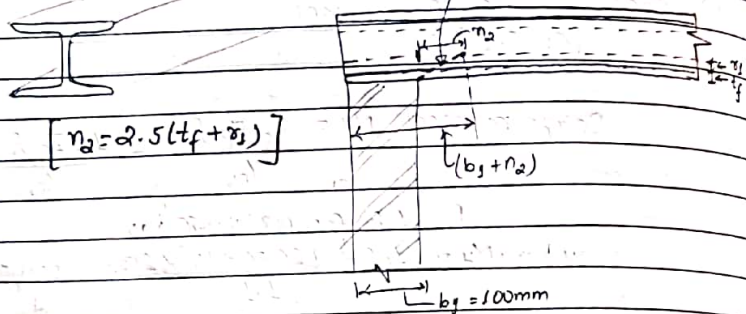
check for buckling 'OR' lateral stability and crippling

⑤ Check for web buckling and web crippling:-
[C1. 8.2.1.1.] ← web buckling.

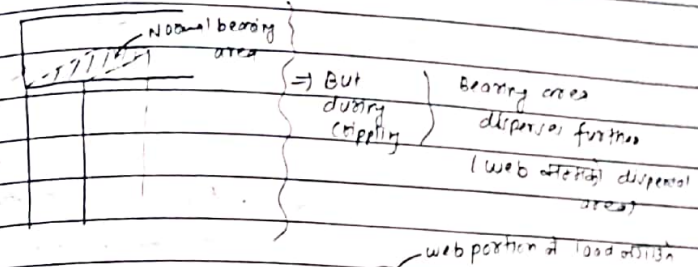
$$\frac{d}{t_w} = \frac{120}{5.4} = 22.22 < 67E \text{ (No check required for web buckling)} \\ \text{[C1. 8.2.1.1.]}$$

- Possible section for web buckling & web crippling ⇒ supports
- If point load applied then at the position of point load [slope 1:2.5]

• web crippling



$$n_2 = 2.5(t_f + r_s) = 2.5(7 + 8) = 7.5 \text{ mm}$$



$$F_{\text{web crippling}} = (b_f + n_2) \times (t_w) \frac{F_u}{\gamma_{m_0}} \\ = \frac{(100 + 7.5) \times 5.4 \times 250}{1.1} \\ = 168.7 \text{ kN} > V_u = 26.25 \text{ kN} \text{ (OK)}$$

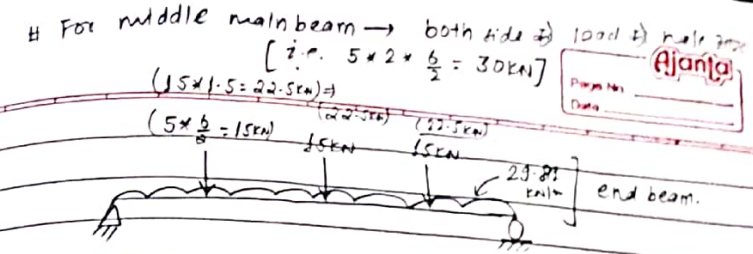
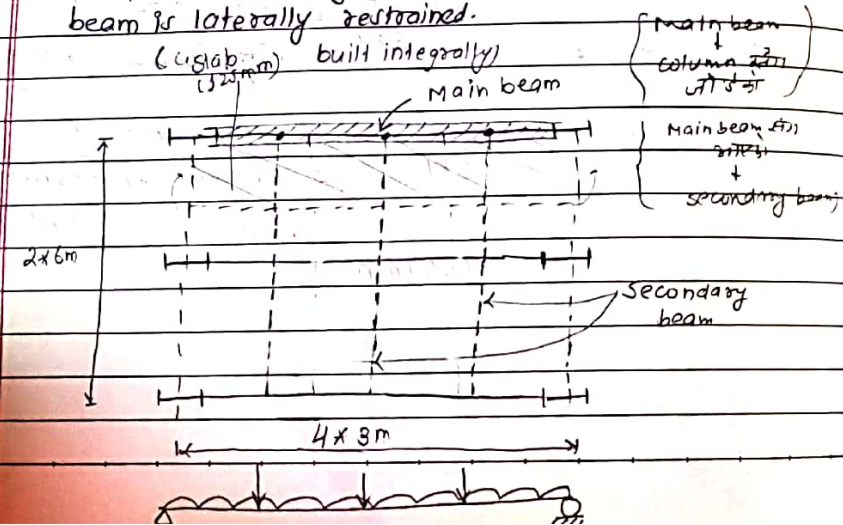
⑥ check for deflection:- [deflection check done for serviceable load] [Applied load → 10kN] [safety load] (timber code)

$$\text{Maximum deflection, } \Delta_{\text{max}} = \frac{5}{384} \times \frac{w_s l^4}{EI} \\ = \frac{5}{384} \times \frac{(15/1.5) \times (3500)^4}{(2 \times 10^5 \text{ N/mm}^2) \times (839 \times 10^{-4} \text{ mm}^4)} \\ = 11.64 \text{ mm}$$

$\Delta_{\text{permissible}} (\text{for elastic cladding}) = \frac{\text{Span}}{240}$
 [table 6] $= \frac{3500}{240}$
 (Live load $\Rightarrow$ simple span)
 $\downarrow$
 Elastic cladding $= 14.58 \text{ mm} > \Delta_{\text{max}}$
 (OK)

$\Rightarrow$ [If $\Delta_{\text{max}} < \Delta_{\text{permissible}}$, Δ can be changed here.]

(Q) A floor $12\text{m} \times 12\text{m}$ in plan as shown in figure below is to be covered with a floor made of secondary and main beams. The secondary beams of 5 kN/m are spaced at 3m intervals. It supports reinforced concrete slab 125mm thick and floor finish 0.5 kN/m^2 . If the live load on the floor is 3 kN/m^2 . Design main beam located at end of the floor for bending. The compression flange of main beam is laterally restrained.



$\rightarrow$ Secondary beam = $5 \times \frac{6}{2} = 15\text{ kN}$
 (Load)

Slab load, $w_{\text{slab}} = (25 \times 0.125 \times 3) = 9.375\text{ kN/m}$
 $\uparrow$
 Rec (2.5 kN/m³)
 $\uparrow$
 thickness of slab ($\frac{6}{2}\text{ m}$)
 $\uparrow$
 (Only half of slab gives load to end beam)

$w_{\text{floor finish}} = 0.5 \times 3 = 1.5\text{ kN/m}$
 $\uparrow$
 ($\frac{6}{2}$)

$w_{\text{live load}} = \frac{3 \times 3}{\left(\frac{\text{m}}{\text{m}^2}\right)} = 9\text{ kN/m}$
 $\uparrow$
 ($\frac{6}{2}$)

Factored UDL = $(9.375 + 1.5 + 9) \times 1.5 = 29.81\text{ kN/m}$

$\rightarrow$ If intermediate beam है तो फिर से उसे गारिको सर्वे value $\times 2$ हुआ।

(अब) exact value मिले हुए है (अब) chart में use करें।

(Q) Design a simply supported beam of 6m span carrying a reinforced concrete floor capable of providing lateral restraint to the top compression flange. The beam carries maximum factored moment of 150 kNm & maximum factored shear load of 210 kN near supports

→ Solution:-

① For E250 grade of steel:

$$f_y = 250 \text{ MPa}$$

$$(web) f_{yw} = 250 \text{ MPa}$$

$$\text{Partial safety factor, } \gamma_{m0} = 1.1$$

$$\text{Factored Bending moment} = 150 \text{ kNm} = (BM)_{\max}$$

$$\text{Factored Shear load} = 210 \text{ kN} = (SF)_{\max}$$

$$\begin{aligned} \text{plastic section modulus required } (Z_{\text{reqd.}}) &= \frac{M}{(f_y / \gamma_{m0})} \\ &= \frac{150 \times 10^6 \text{ Nmm}}{(250 \text{ N/mm}^2) / 1.1} \\ &= 660000 \text{ mm}^3 \\ &= 660 \times 10^3 \text{ mm}^3 \\ &= 660 \text{ cm}^3 \end{aligned}$$

let's adopt I SL 350 @ 38.8 kg/m (Annex H, IS 800:2007)

$$\text{Plastic section modulus } (Z_p) = 622.95 \text{ cm}^3$$

$$\text{Elastic section modulus } (Z_e) = 532.1 \text{ cm}^3$$

$$b_f = 100 \text{ mm}, t_f = 12.5 \text{ mm}, t_w = 7.4 \text{ mm}, D = 350 \text{ mm}$$

$$[r_x = 13 \text{ mm}, I_{xx} = 9330 \text{ cm}^4] \leftarrow \text{Steel table (IS 808:1989)}$$

$$\left[\begin{array}{l} \text{I adopted} \\ \text{IS 808} \\ \text{@ 51 kg/m} \end{array} \right] \Rightarrow Z_p = 678.73 \text{ cm}^3, Z_e = 618.9 \text{ cm}^3, b_f = 250 \text{ mm}, t_f = 9.7 \text{ mm}, t_w = 6.9 \text{ mm}, D = 250 \text{ mm}$$

$$[r_x = 10 \text{ mm}, I_{xx} = 7740 \text{ cm}^4]$$

def. adopt ISLB 350 @ 49.5 kg/m (Annex H: IS: 800: 2009)

Relevant properties of the sections are:-

$D = 350 \text{ mm}$, $b_f = 165 \text{ mm}$, $t_f = 11.4 \text{ mm}$, $t_w = 7.4 \text{ mm}$

$r_{xx} = 16 \text{ mm}$, $r_{yy} = 13200 \text{ cm}^4$ (IS 808: 1989)

Plastic section modulus (Z_p) = 851.11 cm^3

Elastic section modulus (Z_e) = 751.9 cm^3

II Section classification.

Flange outstand, $b = \frac{b_f}{2} = \frac{165}{2} = 82.5 \text{ mm}$

$$\frac{b}{t_f} = \frac{82.5}{11.4} = 7.24 < 9.4 \epsilon = 9.4 \quad \text{flange (OK)}$$

$$\epsilon = \sqrt{\frac{250}{f_y}} = 1 \quad \text{(Table 2)}$$

Depth of web, $d = D - 2t_f - 2r_s = 350 - 2 \times 11.4 - 2 \times 16 = 295.2 \text{ mm}$

$$\frac{d}{t_w} = \frac{295.2}{7.4} = 39.85 < 84 \epsilon = 84 \quad \text{web (OK) (Table 2)}$$

Section classified as class I, plastic.

III Check for design shear

→ Factored shear force (V_u) = 250 kN

→ Design shear strength, $V_d = \frac{A_w f_{yw}}{\sqrt{3}} \times \frac{1}{\gamma_{m0}}$ [Cl 8.4]

[8.4.1] → A_w = shear area

For hot rolled, $A_w = h \times t_w$ (8.4.1)

$$= 350 \times 7.4$$

$$= 2590 \text{ mm}^2$$

$$V_d = \frac{2590 \times 250}{\sqrt{3} \times 1.1} = 339.849 \text{ kN} \quad (> V_u = 250 \text{ kN}) \quad \text{OK}$$

→ High/Low shear condition [Cl. 8.2.1.2]

$$0.6 V_d = 0.6 \times 339.849 = 203.91 \text{ kN} \quad (< 250 \text{ kN})$$

The section is in high shear condition.

High shear

⇒ (Cl. 9.2.2. → combined shear & Moment)

High shear → check for moment

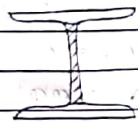
(High shear → plastic shear of web portion)
 Additional than low shear condition

IV Design moment (Moment capacity)

[Cl. 8.2.2.]

Plastic or compact section

$$M_{dv} = M_d - \beta (M_d - M_{fd}) \leq \frac{1.2 Z_e f_y}{\gamma_{m0}}$$



flange is part of EICP (or) higher shear web portion is not part

$$\beta = \left(\frac{2V_u}{V_d} - 1 \right)^2$$

$$= \left(\frac{2 \times 210}{339.85} - 1 \right)^2$$

$$= 0.0556$$

$$[Cl. 8.2.3.2] \quad M_d = \frac{Z_p f_y}{\gamma_{m0}} \leq \frac{1.2 Z_e f_y}{\gamma_{m0}}$$

for plastic ($\beta_b = 1$)

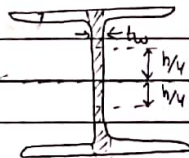
$$1 \times \frac{851.11 \times 10^3 \times 250}{1.1} \leq \frac{1.2 \times 851.11 \times 10^3 \times 250}{1.1}$$

$$193.43 \text{ kN-m} \leq 205.06 \text{ kN-m} \quad (\text{OK})$$

M_{fd} = plastic design strength or governed by web yielding or web buckling

$$M_{fd} = \frac{Z_{fd} \times f_y}{\gamma_{m0}}$$

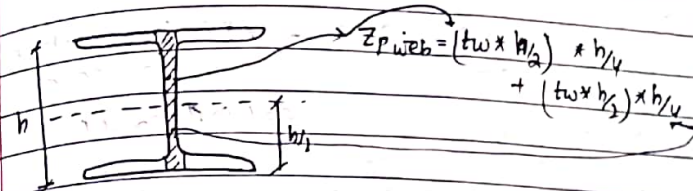
only flange $[Z_{fd} = Z_p - Z_{pw}]$



(ZP)

Plastic section modulus $[Z_p = A_e x_e + A_f y_f]$

Similarly, $Z_{pweb} = A_w x_w + A_f y_f$
 $= (t_w \times \frac{h}{2}) \times (\frac{h}{4}) + (t_w \times \frac{h}{2}) \times (\frac{h}{4})$



$$[Z_{pweb} = t_w \times \frac{h^2}{4}]$$

$$Z_{fd} = 851.11 \times 10^3 \text{ mm}^3 - (7.4) \times \frac{350^2}{4} \text{ mm}^3$$

$$= 851.11 \times 10^3 - 226.625 \times 10^3$$

$$= 624.48 \times 10^3 \text{ mm}^3$$

$$M_{fd} = \frac{Z_{fd} \times f_y}{\gamma_{m0}}$$

$$= \frac{624.48 \times 10^3 \times 250 \text{ N/mm}^2}{1.1}$$

$$= 141.93 \text{ kN-m}$$

Design moment,

$$M_{dv} = 193.43 - 0.056 (193.43 - 141.93)$$

$$= 190.546 \text{ kN-m} > 150 \text{ kN-m (applied moment)}$$

$$\leq 205.06 \text{ kN-m}$$

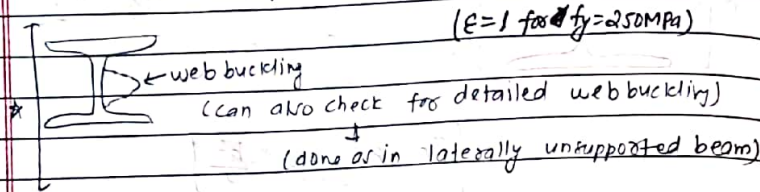
$$(\frac{1.2 Z_e f_y}{\gamma_{m0}})$$

OK

⑤ Check for web buckling & web crippling
(lateral stability)

web buckling: $d = h - 2t_f - 2r_1$
 $= 350 - 2 \times 11.4 - 2 \times 16$
 $= 295.2 \text{ mm}$

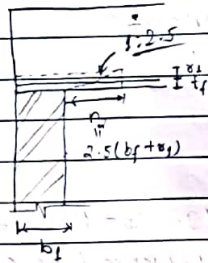
[C1.8.2.1.1]
 $\frac{d}{t_w} = \frac{295.2}{7.4} = 39.89 < 67E$ (NO need to check for web buckling)



Web crippling:

(Even if support width not given assume check for crippling)

Conflicting load dispersion: Assume bearing depth = $b_1 = 100 \text{ mm}$ (if not given)
 $n_2 = 2.5(t_f + r_1)$
 $= 2.5(11.4 + 16)$
 $= 68.5 \text{ mm}$



$F_w = (b_1 + n_2) \times t_w \times f_y$
 $= (100 + 68.5) \times 7.4 \times \frac{250}{1.1}$

$= 283.39 \text{ kN} > 210 \text{ kN (applied)}$

OK

[If this is unsafe, assume b_1 high value]

[If asked for check for deflection, Find w from moment & check for deflection]

- (9) Design a laterally unsupported beam of 4m span carrying a reinforced concrete floor. The beam carries maximum factored moment of 550 kNm & Maximum factored shear force of 200 kN near supports. Check for its lateral stability and deflection.

→ Sol:-

- (1) Assume, E250 grade steel
 $f_y = 250 \text{ N/mm}^2$
 $f_w = 250 \text{ N/mm}^2$
 $\gamma_{m0} = 1.1$

$$M_u = (BM)_{\max} = 550 \text{ kNm}$$

$$V_u = (SF)_{\max} = 200 \text{ kN}$$

Plastic section modulus required

$$(Z_{\text{reqd}}) = \frac{M_u}{(\sigma_y / \gamma_{m0})}$$

$$= \frac{550 \times 10^3 \times 10^3 \text{ Nmm}}{(250 \text{ N/mm}^2 / 1.1)}$$

For laterally unsupported
 $Z_p \rightarrow 30-40\%$ increased value
 $Z_{p, \text{adopt}} = 2.42 \times 10^6 \text{ mm}^3$
 $Z_p = 2420 \times 10^3 \text{ mm}^3$
 from Annex H table
 $Z_p = 2420 \text{ cm}^3$

[40% increased value]

Let's adopt $Z_{p, \text{reqd}} = 1.4 \times 2420 = 3388 \text{ cm}^3$

Adopt, ISMB 600, $Z_p = 3510.63 \text{ cm}^3$

(Annex H $Z_e = 3060.4 \text{ cm}^3$

IS 800:2007

Laterally unsupported $\Rightarrow$ governed by Moment
 (high $(V_u - M_{\text{near}}) \rightarrow$ not mentioned)

$t_w = 12 \text{ mm}$, $t_f = 20.8 \text{ mm}$, $b_f = 210 \text{ mm}$, $D = 350 \text{ mm}$

$[r_y = 20 \text{ mm}$, $I_{xx} = 91800 \text{ cm}^4]$ ← Steel table (IS 800:1979)

(2) Section classification

Flange $\left[\frac{b}{t_f} = \frac{210}{20.8} = 5.05 < 9.48 = 9.4 \text{ [Plastic] (Table 2)} \right]$
 $b = \text{Flange outstand} = \frac{b_f}{2} = \frac{210}{2} = 105 \text{ mm}$
 $E = \sqrt{\frac{250}{f_y}} = \sqrt{\frac{250}{250}} = 1$
 Web $\left[\frac{d}{t_w} = \frac{(600 - 2 \times 20.8 - 2 \times 20)}{12} = 43.2 < 84 = 84 \text{ [Plastic] (Table 2)} \right]$

The adopted section is 'Plastic'

(3) Check for design moment: [Cl. 8.2.2.]

$M_d = \beta_b \times Z_p \times f_{bd}$ ← laterally unsupported beam.

$[f_{bd} \text{ (Cl. 8.2.2.)} \rightarrow f_{bd} = \frac{\sigma_y f_y}{\gamma_{m0}}]$ ← difficult to find (not appropriate)

Better

8.2.2.1 $\Rightarrow f_{cr, b}$ & or

approx calculate from table 14

[C1-8.2.2.3.7]

$f_{cr,b}$ of non-slender rolled steel sections

$$f_{cr,b} = \frac{1.1 \pi^2 E}{(L_T/\alpha_y)^2} \left[1 + \frac{1}{20} \left\{ \frac{L_T/\alpha_y}{h_f/t_f} \right\}^2 \right]^{0.5}$$

$L_T \Rightarrow$ table 15 (2.3)

acc. to condition of restraint
(here, laterally unsupported)

(i) to (iv)

laterally
restrained

(v) warping not
restrained in both
flanges
(if not mentioned
in question)

Adopt,

effective length $L_T = 1.0L$ (for restrained in torsion and
not restrained for warping)

$$= 1.0 \times 4000$$

$$= 4000 \text{ mm}$$

$h_f =$ c/c distance between flanges

$$= D - t_f \times 2 = 600 - 20 \times 8$$

$$h_f = 579.2 \text{ mm}$$

$\alpha_{LT} = 0.21$ for rolled steel section (imperfection factor)

[2.2]

table 13(a), $f_{cr,b}$
(for $\alpha_{LT} = 0.21$)

for f_{bd}

$$f_{cr,b} = \frac{1.1 \pi^2 \times 20 \times 10^6}{(4000/41.2)^2} \left[1 + \frac{1}{20} \left\{ \frac{4000/41.2}{579.2/20.8} \right\}^2 \right]^{0.5}$$

$\alpha_y \rightarrow$ Min. 204 (Annex H)

$$= 306.69 \times 10^6 \text{ N/mm}^2 = 292.08 \times 10^6 \text{ N/mm}^2$$

$$= 306.69 \text{ N/mm}^2 = 292.08 \text{ N/mm}^2$$

From table 13(a), for $\alpha_{LT} = 0.21$

$$f_{cr,b} = 306.69 \text{ N/mm}^2 \quad 292.08 \text{ N/mm}^2$$

$$f_y = 250 \text{ MPa}$$

$f_{cr,b}$

350

300 $\rightarrow$ 163.6

250 $\rightarrow$ 152.3

$$292.08 \Rightarrow 161.81 \text{ N/mm}^2$$

$$\frac{163.6 - (163.6 - 152.3) \times \frac{292.08 - 250}{300 - 250}}{(300 - 250)}$$

$$[f_{bd} = 161.81 \text{ N/mm}^2]$$

Design bending compressive stress, $f_{bd} = 161.81 \text{ N/mm}^2$

$$M_d = (Z_p) f_{bd} \quad (\text{for plastic})$$

$$= 1 \times 3510.63 \times 10^3 \times 161.81$$

$$= 568 \text{ kN-m} > 550 \text{ kN-m (OK)}$$

(benefit of taking 40% excess)

IV Check for shear:-

Design shear,

$$V_d = \frac{A_w}{\sqrt{3} \gamma_m}$$

$$[C1.8.4]$$

$$[C1.8.4.1] \Rightarrow A_w = h \times t_w$$

$$V_d = \frac{(12 \times \frac{600}{1.1}) \times \frac{250}{\sqrt{3} \times 1.1}}$$

$$= 944.75 \text{ kN} > (V_u = 200 \text{ kN})$$

V Check for lateral stability

web crippling:-

bearing area

$$F_w = (b_1 + n_2) \times t_w \times \frac{f_y}{\gamma_{m0}}$$

$$n_2 = 2.5(t_f + s_1) = 2.5(20.8 + 20) = 102 \text{ mm}$$

$$F_w = \frac{(100 + 102) \times 12 \times 250}{1.1}$$

[Assume support width, $b_1 = 100 \text{ mm}$]

$$= 550.91 \text{ kN} > 200 \text{ kN (OK)}$$

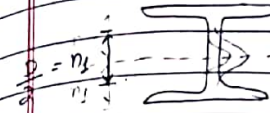
coupling $\rightarrow$ web को ठीक ठीक से (flange को ठीक ठीक से)
buckling $\rightarrow$ Laterally.

web buckling (detailed not as previous check of 67E)

$$\frac{d}{t_w} = \frac{518.4}{12} = 43.2 < 67E = 67 \quad \left[\text{OK} \right]$$

$$[C1.8.2.1.1]$$

$$(E = \sqrt{\frac{250}{f_y}} = 1)$$



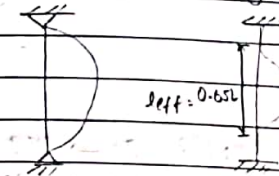
(buckling $\Rightarrow$ tendency $\Rightarrow$ max of width of web)

$$F_w = (b_1 + n_1) \times t_w \times f_{cd}$$

$\leftarrow$ compression
(or specifically tension or compression for buckling)

$$n_1 = \frac{600}{2} = 300 \text{ mm}$$

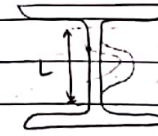
(web को buckling both end fixed उत्तरा हुआ)



So,
Use $l_{\text{effective}}$ for both end fixed.

(table 11 for both end fixed)

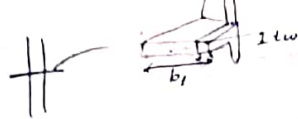
$$\text{For web, } l_{\text{eff}} = 0.65(600 - 2t_f - 2s_1)$$



$$= 0.65(600 - 2 \times 20.8 - 2 \times 20)$$

$$= 336.96 \text{ mm}$$

[web $\Rightarrow$ not directly $I_{\text{web}}/A_{\text{web}}$]



$$r = \sqrt{\frac{I}{A}}$$

$$I = \frac{b_1 \times t_w^3}{12} = \frac{100 \times 12^3}{12} = 14400 \text{ mm}^4$$

$$A = b_1 \times t_w = 100 \times 12 = 1200 \text{ mm}^2$$

$$r = \sqrt{\frac{14400}{1200}} = 3.464 \text{ mm}$$

$$\lambda = \frac{l_{eff}}{r} = \frac{336.96}{3.464} = 97.27 \left(\frac{KL}{r} \right)$$

Table 9.4 f_{cd}

(Buckling class $\rightarrow$ just web ko jaagi matra)

$\rightarrow$ web $\rightarrow$ as a plate element considered $\rightarrow$ class 'c'

$\rightarrow$ But overall section hgi its $\rightarrow$ class 'a'

class I,
plastic section)

Table 9.4, $f_{cd} = 136.64 \text{ N/mm}^2$

90 $\rightarrow$ 149	97.27 $\rightarrow$ 136.64
100 $\rightarrow$ 132	

If considered, (C)

9.4, $f_{cd} = 110.822 \text{ N/mm}^2$

90 $\rightarrow$ 121	97.27 $\rightarrow$ 110.822
100 $\rightarrow$ 107	

Can adopt any

(more safer $\rightarrow$ gtm (ratio) $\rightarrow$ 110.822)

If adopting (C),

$$F_w = (100 + 300) \times 12 \times 110.65 = 531.5 \text{ kN} > 200 \text{ kN} \quad (\text{OK})$$

If adopted (D),

$$F_w = (100 + 300) \times 12 \times 136.45 = 654.9 \text{ kN} > 200 \text{ kN} \quad (\text{OK})$$

(VI) check for deflection:- (deflection check $\rightarrow$ governing moment here)

$$M_u = 550 \text{ kN}$$

$$(M_{max} = \frac{w_u l^2}{8})$$

Assuming UDL, $w_u = \frac{550 \times 4^2}{8} = 275 \text{ kN/m}$

Safe, $w_r = \frac{w_u}{1.5} = 183.33 \text{ kN/m}$

factor

$\Delta_{max} = \frac{5}{384} \frac{w_u l^4}{EI}$

$\Delta_{permissible} = \frac{L}{240}$

$$\Delta_{max} = \frac{5}{384} \times \frac{183.33 \times 4^4}{2 \times 10^8 \times (91800 \times 10^4)} = 3.328 \text{ mm}$$

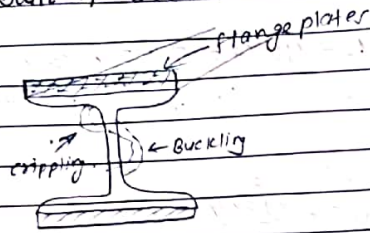
(Ixx)

$$\Delta_{permissible} = \frac{4000}{240} = 16.67 \text{ mm} > \Delta_{max} \quad (\text{OK})$$

(Table 6)

(Deflection limit).

Built-up section



• Providing flange plates & web stiffeners (Vertical & H₂)

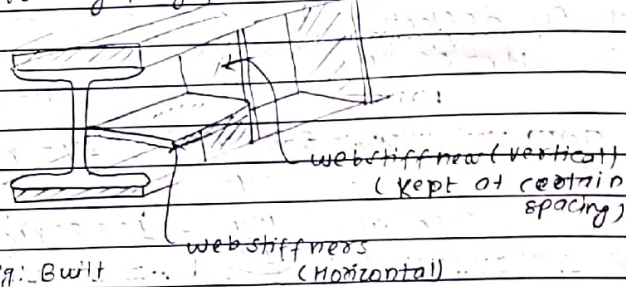


Fig: Built

• Plate girder

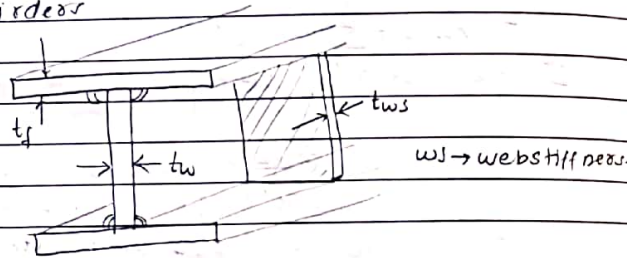


Plate girder

• For built-up section:-

$$Z_p \text{ required} = Z_{ip} + Z_{\text{flange plate}}$$

$$\frac{M_u}{f_y / \gamma_{m0}}$$

(9) Design a steel beam section for supporting roof of a big hall for a data given below:-

clear span = 7m

End-bearing = 150mm (Support width)

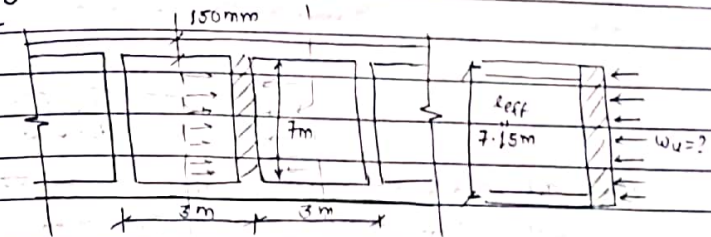
c/c spacing of beams = 3m

Imposed load on beam = 10 kN/m²

Dead load including self weight = 4 kN/m²

The depth of the beam is restricted to 375mm. The compression flange of the beam is laterally supported throughout.

→ Soln:-



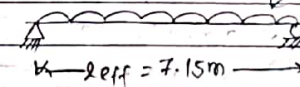
Factored imposed load = 1.5 × 10 × 3 = 45 kN/m

Factored dead load = 1.5 × 4 × 3 = 18 kN/m

(3 m span load on each side of beam)

• Total factored load, $w_u = 63 \text{ kN/m}$

$w_u = 63 \text{ kN/m}$



$$i) M_u = (BM)_{max} = \frac{wl^2}{8} = \frac{63 \times (7.15)^2}{8} = 402.59 \text{ kNm}$$

$$V_u = (SF)_{max} = \frac{wl}{2} = \frac{63 \times 7.15}{2} = 225.22 \text{ kN}$$

Required plastic section modulus

$$Z_{p reqd.} = \frac{M_u}{(f_y / \gamma_{mo})} = \frac{402.59 \text{ kNm}}{(250 \text{ N/mm}^2) / 1.1} = 1771396 \text{ mm}^3$$

(beam depth restricted to 375mm but for this size $Z_{p reqd.}$ as above cannot be provided. Additionally, we need

to provide flange plate as well)

So, choose beam of depth $< 375 \text{ mm}$

say 350mm s.t. remaining

space provided for flange plates)

Since, the depth of beam is limited to 375mm

Let's adopt ISHB 350 @ 72.4 kg/m

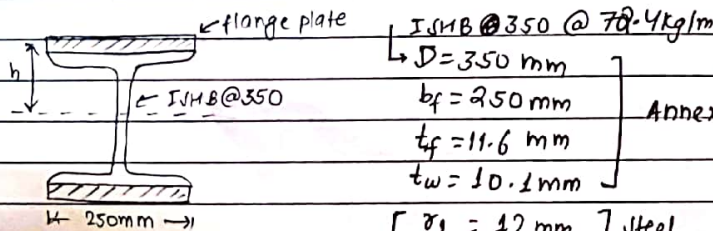
highest unit wt. of available

For ISHB 350, @ 72.4 kg/m (From Annex H: IS 800:2007)

$$(Z_p) = 1268.69 \times 10^3 \text{ mm}^3$$

Required plastic section modulus for plate

$$(Z_p)_{plate} = 1771.35 \times 10^3 - 1268.69 \times 10^3 = 502.71 \times 10^3 \text{ mm}^3$$



$$[I_{xx} = 19800 \text{ cm}^4] \text{ Steel Plate.}$$

Now,

$$\text{Area of flange plate} = \frac{(Z_p)_{plate}}{D}$$

(Neglecting thickness of flange plate, t_p)

$$\text{or, } 250 \times t_p = \frac{502.71 \times 10^3}{350} \Rightarrow [t_p = 5.74 \text{ mm}] < 6 \text{ mm}$$

$$\Rightarrow (I_p)_{plate} = \left(\frac{b_f \times t_p^3}{12} + A_{plate} \times h^2 \right) \times 2 \quad [t_p \rightarrow \text{plate thickness}]$$

MoI of plate about centroidal axis (---)

$$= A_{plate} \times h^2 \times 2$$

$$= A_{plate} \times \left[\frac{D}{2} + \frac{t_p}{2} \right]^2 \times 2 \quad [D \rightarrow \text{depth of I-section}]$$

$$= A_{plate} \times \frac{D^2}{2}$$

$$\text{Thus, } (Z_p)_{plate} = \frac{(I_p)_{plate}}{y} = \frac{A_{plate} \times D^2 / 2}{D/2}$$

$$[(Z_p)_{plate} = A_{plate} \times D]$$

But, $[t_p \geq 6 \text{ mm}]$ } t_p such that the given depth 375mm doesn't exceed } Here, can provide t_p upto 12.5mm

Adopt, thickness

Let's provide 8mm thick flange plate on both sides

$$(Z_p)_{provided} = (Z_p)_I + (Z_p)_{plate}$$

$$\uparrow \text{ centroidal axis } = 1268.69 \times 10^3 + \left[\frac{250 \times 8^3}{12} + (250 \times 8) \times \left(\frac{350 + 8}{2} \right)^2 \right] \times 2$$

$$= 1990.0 \times 10^3 \text{ mm}^3$$

$$\text{Total depth of beam} = 350 + 2 \times 8 = 366 \text{ mm} < 375 \text{ mm}$$

OK

(Laterally supported $\rightarrow$ check for shear flow)

II Section classification:-

ISHB 350 @ 92.4 kg/m

$$b_f = 250 \text{ mm}, t_f = 11.6 \text{ mm}, t_w = 10.1 \text{ mm}, D = 350 \text{ mm}$$

$$r_f = 12 \text{ mm}, I_{xx} = 19800 \text{ cm}^4$$

$$\text{Flange: } \frac{b}{t_f} = \frac{250/2}{11.6} = 10.77 < 15.7 \epsilon = 15.7 \quad (\text{Table 2})$$

$\leftarrow$ flange outstand $\left(\frac{b_f}{2}\right)$

$$\epsilon = \sqrt{\frac{250}{t_f}} = \sqrt{\frac{250}{11.6}} = 1.47$$

semi-compact

$$\text{Web: } \frac{d}{t_w} = \frac{350 - 2 \times 11.6 - 2 \times 12}{10.1} = 29.9 < 84 \epsilon \quad (\text{Table 2})$$

plastic

(Of web & flange classify the section as lower class of two here it would be semi-compact)

Section is semi-compact

III Check for design shear:-

Factored shear force, $V_u = 225.22 \text{ kN}$

$$\text{Design shear strength, } V_d = \frac{A_v f_{yw}}{\sqrt{3}} \times \frac{1}{\gamma_m}$$

[Cl. 8.4.1]

$$[8.4.1.1] \rightarrow A_v = h \times t_w = 350 \times 10.1 = 3535 \text{ mm}^2$$

$$V_d = \frac{3535 \times 250}{\sqrt{3} \times 1.1}$$

$$= 463.85 > (225.22 = V_u)$$

OK

High/Low shear condition

[8.2.1.2.7]

$$0.6 V_d = 278.3 \text{ kN} > 225 \text{ kN}$$

[Low-shear condition] $\leftarrow$

IV Check for bending strength,

[Cl. 8.2.1.2.7]

$$M_d = \beta_b Z_p f_y / \gamma_{m_0} < \frac{1.2 Z_e f_y}{\gamma_{m_0}}$$

$$\text{Elastic section modulus, } Z_e = \frac{I_{xx}}{y}$$

overall built-up section

$$I_{xx} = 19800 \times 10^4 \text{ mm}^4 + 2 \times \left[\frac{250 \times 8^3}{12} + (250 \times 8) \times \left(\frac{350+8}{2} \right)^2 \right]$$

$$= 19800 \times 10^4 + 50128.53 \times 10^4 = 12818.53 \times 10^4$$

$$= 32618.53 \times 10^4 \text{ mm}^4$$

$$Z_e = \frac{32618.53 \times 10^4}{\left(\frac{350}{2} + 8 \right)} = 1782.43 \times 10^3 \text{ mm}^3$$

$$\left(\frac{350}{2} + 8 \right) \rightarrow y$$

$$[\beta_b = \frac{Z_e}{Z_p}] \rightarrow \text{For semi-compact section (8.2.1.2.7)}$$

$$M_d = \frac{Z_e \times Z_p \times 250}{\gamma_{m_0}}$$

$$= \frac{1782.43 \times 10^3 \times 250}{1.1}$$

$$= 405.106 \text{ kNm} > 402.5 \text{ kNm}$$

(OK)

benefit of taking thicker flange plate (it would be better if adopted $t_f = 10 \text{ mm}$)

$$1.2 \frac{Z_e f_y}{\gamma_{m_0}} = 486.12 \text{ kNm} \quad (\text{like 20\% increment to } M_d \text{ for semi-compact section})$$

$$\left(M_d \leq 1.2 \frac{Z_e f_y}{\gamma_{m_0}} \right) \quad \text{OK}$$

⑤ check for web-buckling & web-crippling (lateral stability)

Web buckling

$$d = h_t - 2 \times 11.6 - 2 \times 12 = 302.8 \text{ mm}$$

[C1.8.2.1.1.7]

$$\frac{d}{t_w} = \frac{302.8}{10.1} = 29.98 \leq (67E = 67)$$

[No need to check for web buckling]

Leave space for details web buckling check if not mentioned in question no need to do bul with it

Web crippling

[C1.8.7.4]

$$F_w = \frac{(b_f + n_2) t_w f_y}{\gamma_{m_0}}$$

$$b_f = 150 \text{ mm}$$

$$n_2 = 2.5(t_f + r_1) = 2.5(11.6 + 12) = 59 \text{ mm}$$

$$F_w = \frac{(150 + 59) \times 10.1 \times 250}{1.1}$$

$$= 479.75 \text{ kN} > (225 \text{ kN} = V_u) \quad \text{OK}$$

⑥ Check for deflection

$$\Delta_{max} = \frac{5}{384} \frac{(w_s) l^4}{EI} \quad \text{[} w_s = \frac{w_u}{1.5} \text{]}$$

$$= \frac{5}{384} \frac{(63/1.5) \times 7.15^4}{2 \times 10^8 \times 3.261853 \times 10^4} \quad \text{m}$$

$$= 21.90 \text{ mm}$$

$$\Delta_{permissible} = \frac{l}{240} \quad (\text{for elastic loading}) \quad \text{Table 6}$$

$$= \frac{7.15}{240}$$

$$= 29.8 \text{ mm}$$

$$\Delta_{max} < \Delta_{permissible}$$

OK

(5) Find a design wind pressure on sloping roof of span 4m and pitch 1:4. The height of the eaves is 6m above the ground and the building is situated in Madras with low permeability.
→ (K_1, K_2, K_3) → not given so assume suitable condition)

Soln:- Use IS 875: Part 3 (1987)

①. let's assume building design life as 50 years, then risk coefficient, $K_1 = 1.0$
[Clause 5.3.1]
[Table 1]

• let's take terrain category 2 & class A for 10m high, $K_2 = 1.0$
[Table 2]
[Cl. 5.3.2.2.]

• let's assume upwind slope, $\theta < 3^\circ$, topography factor, $K_3 = 1.0$
[Cl. 5.3.3.1.]

② Basic wind speed, $V_b = 50 \text{ m/s}$ [Appendix A for Madras]

③ Design wind speed, $V_z = K_1 \cdot K_2 \cdot K_3 \cdot V_b$
[Cl. 5.3.]

$$= 1.0 \times 1.0 \times 1.0 \times 50$$

$$= 50 \text{ m/s}$$

④ Design wind pressure, $p_z = 0.6 V_z^2 = 0.6 \times 50^2$
[Cl. 5.4.]

$$= 1500 \text{ N/m}^2$$

② External and Internal pressure coefficients

• pitch = $\frac{1}{4} = \frac{\text{Rise}}{\text{Span (whole span)}}$

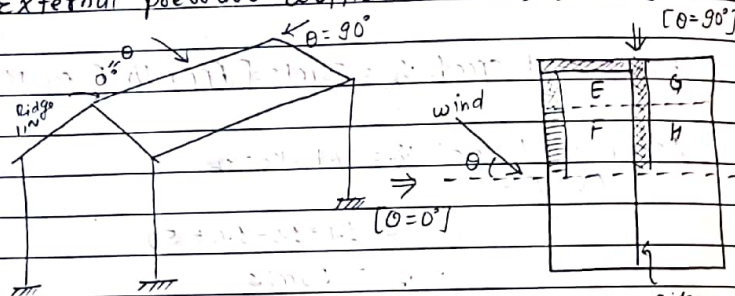
= 1 Rise = $\frac{10}{4} = 2.5\text{m}$

• Sloping roof angle, $\alpha = \tan^{-1}\left(\frac{2.5}{5}\right)$
 $= 26.56^\circ$

normal permeability less opening (gen. < 5%)

• For low permeability, internal pressure coefficient, $C_{pi} = \pm 0.2$
 [CI-6.2.3.1]

• External pressure coefficient: (C_{pe}) [Table 5]



Building height ratio:

$\frac{h}{w} = \frac{6}{10} = 0.6$

$\frac{1}{2} < \frac{h}{w} = 0.6 \leq \frac{3}{2}$

For $\theta = 0^\circ$
 EF = windward slope
 GH = leeward slope

③ Wind normal to ridge (wind angle, $\theta = 0^\circ$)

$\frac{h}{w} = \frac{6}{10} = 0.6 \quad \left\{ \frac{1}{2} < \frac{h}{w} \leq \frac{3}{2} \right\}$

Roof angle, $\alpha = 26.56^\circ$

	EF (windward)	GH (leeward)
α		
20°	-0.7	-0.5
30°	-0.2	-0.5
$\Rightarrow [26.56^\circ$	-0.372	$-0.5]$

④ Wind ~~normal~~ parallel to ridge, (wind angle, $\theta = 90^\circ$)

α	EG (windward)	FH (leeward)
20°	-0.8	-0.6
30°	-0.8	-0.8
$[26.56^\circ$	-0.8	$-0.731]$

* wind normal to ridge
 $\Rightarrow$ Wind ward slope,

Wind pressure, $P_1 = (C_{pe} - C_{pi}) \times P_z \quad \left\{ \text{i.e. } P = \frac{F}{A} \right\}$
 [CI-6.2.1] $= [-0.372 \pm 0.2] \times 1500$
 $= -858 \text{ N/m}^2 \quad \left\{ \text{taking -ve} \right\}$
 (for safe design to take max.)

Leeward slope, $P_2 = (-0.5 \pm 0.2) \times 1500$
 $= -1050 \text{ N/m}^2 \quad \left\{ \text{taking -ve} \right\}$

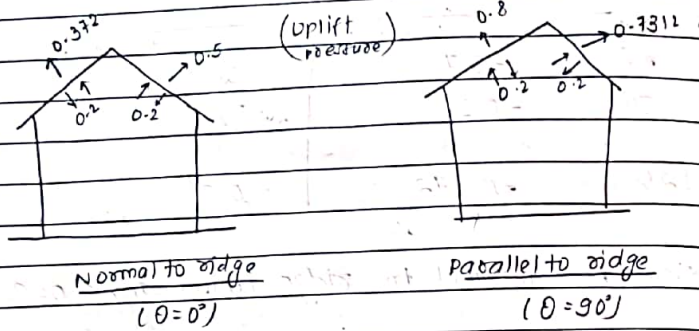
{ All $C_{pe} > C_{pi} \rightarrow$ uplift pressure
 If $C_{pe} < C_{pi} \rightarrow$ then downshift pressure
 by taking +ve C_{pi} find downshift pressure

Pressure

* wind parallel to ridge

Windward slope: $P_3 = (-0.8 \pm 0.2) \times 1500$
 $= -1500 \text{ N/m}^2$

Leeward slope: $P_4 = (-0.731 \pm 0.2) \times 1500$
 $= -1396.5 \text{ N/m}^2$



Design wind pressure

Uplift pressure = Maximum value of P for
 $\theta = 0^\circ \text{ \& } 90^\circ$
 $= -1500 \text{ N/m}^2$

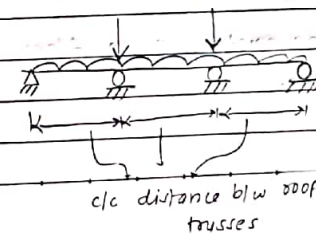
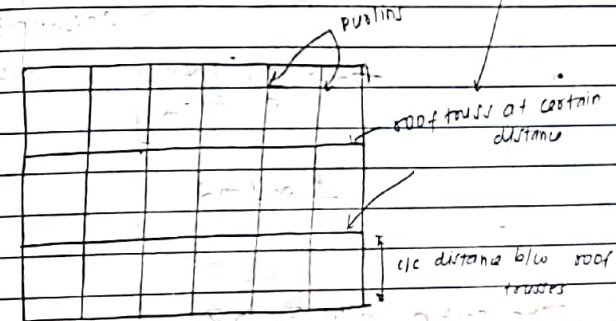
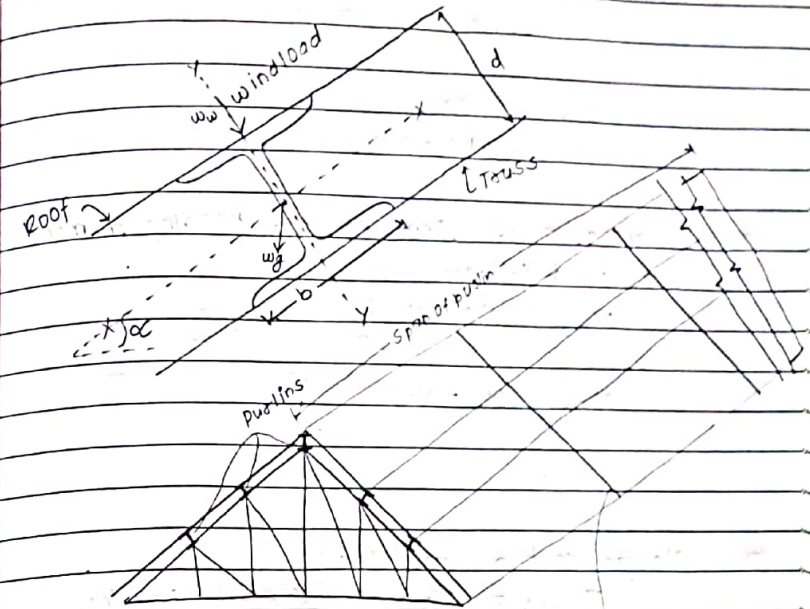
Downshift pressure = All values of P obtained
 are negative
 (when $C_{pe} < C_{pi}$)

{ If medium or high permeability then
 downshift pressure may exist

[Design force = Design wind pressure $\times$ cross-sectional area of member]

~ [Cl. 6.2.3].

Design of Purlin (vary design force)



Design steps:

- (I) $\Rightarrow$ W_g = Dead load on purlins
 W_w = Wind load
 α = sloping roof's angle

$$W_x = W_g \sin \alpha$$

$$W_y = W_w + W_g \cos \alpha$$

- (II) Determination of shear force & bending moment about x-x & y-y axis.

$$M_{x-x} = \frac{(W_g \sin \alpha) l^2}{10}$$

$$M_{y-y} = \frac{(W_w + W_g \cos \alpha) l^2}{10}$$

} For continuous support

- (III) Plastic section modulus:

$$Z_{p\text{reqd}} = \frac{M_{x-x}}{(f_y / \gamma_{m0})}$$

$$+ 2.5 \left(\frac{d}{b} \right) \frac{M_{y-y}}{f_y / \gamma_{m0}}$$

} { Biaxial Bending }
{ Bi-directional Moment }

$$\frac{d}{b} \approx 1 \text{ to } 2$$

- (IV) Take section with $Z_p > Z_{p\text{required}}$

- (V) (a) Check for all parameters as in flexural member or beam design.

- (I) M_d (Design moment check)
↳ Laterally supported
↳ Laterally unsupported

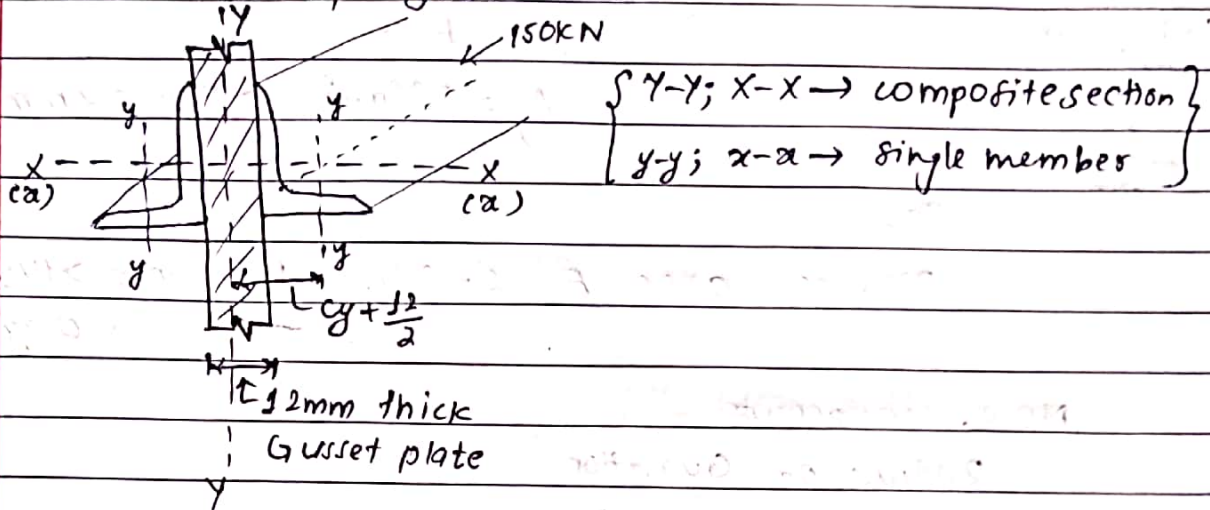
- (II) Shear design check

- (III) Deflection check (Impr)

- (IV) Buckling & crippling (web)

- (Q) Design a double angle discontinuous strut to carry a factored load of 150 kN. The length of strut is 3m between the intersection. The two angles are placed on back to back on 12mm thick Gusset plate. Take steel of grade E250.

opposite
sides of
gusset
plate



* CG of double angle section shifts

↳ so modification for radius of gyration required (Centroidal axis changes)

(For Rad. of Gyration Parallel axis theorem may be used)

X-X → same as for single angle section

- (I) Assume slenderness ratio = 100 < 180 (Table 3)

(As time
is less)

$$f_y = 250 \text{ N/mm}^2$$

For angle-section member ⇒ Buckling class 'c'
(Table 1b)

From table 9(c),

Design compressive stress, $f_{cd}^* = 107 \text{ N/mm}^2$.

$$\text{Approximate area} = A_e = \frac{P_d}{f_{cd}}$$

(for first trial *)

$$= \frac{150 \times 1000}{107}$$

$$= 1401.87 \text{ mm}^2$$

For 1-single angle section

$$A_e = \frac{1401.8}{2} = 700.54 \text{ mm}^2$$

From IS 808: 1989,

Assume angle section of $60 \times 60 \times 8 \text{ mm}$

which has,

$$A_g = 896 \text{ mm}^2. (> 700.54 \text{ mm}^2)$$

for no
complication
for section
↓
equal
area

Thus,

$$\text{Provided area, } A = 2 \times 896 = 1792 \text{ mm}^2 > 1401.8 \text{ mm}^2 \quad (\text{okay})$$

Now, (components)

Radius of Gyration

$$r_{x-x} = 18 \text{ mm} \quad (\text{From table})$$

$$I_{y-y} = 29 \times 10^4 \text{ mm}^4 \quad \{c_x = c_y = 17.7 \text{ mm}\}$$

$$I_{y-y} = \left\{ 29 \times 10^4 + 896 \times \left(\frac{17.7}{2} \right)^2 \right\} \times 2$$

$$\text{i.e. } \left\{ I_{y-y} + A_s \times \left(c_y + \frac{12}{2} \right)^2 \right\} \times 2$$

↑ Individual member

$$= 79.33 \times 10^4 \text{ mm}^4 \times 2$$

$$= 158.65 \times 10^4 \text{ mm}^4$$

Now,

$$r_{y-y} = \sqrt{\frac{I_{y-y}}{A}} = \sqrt{\frac{158.65 \times 10^4}{1792}} = 29.76 \text{ mm}$$

(for composite)

Comparing r_{x-x} & r_{y-y}

$$\text{Minimum, } r = 29.76 \text{ mm} > 18 \text{ mm}$$

Slenderness ratio
(actual)

①

From Cl. 7-5.2.1.

For effective length KL ,

$$KL = (0.7 - 0.85) \times \text{distance between intersections}$$

(NO support condition given so to be on safer side assume, $K = 0.85$)

Thus,

$$[KL = 0.85L]$$

Now,

$$\frac{KL}{r_{min}} = \frac{0.85 \times 3000}{18} = 141.67 < 180 \text{ (OK)}$$

which is okay as per Table 3.

Again,

Table 9(c), buckling class C, f_{cd}

Thus,

By interpolation,

$$f_{cd} = 65.03 \text{ N/mm}^2$$

140	→	66.2
150	→	59.2
↑		↑
$\frac{KL}{r}$		f_{cd}

②

Design compressive strength, $P_d = f_{cd} \times A_e = 65.03 \times 1792$

$$= 116.5 \text{ kN}$$

(< 150 kN)

unsafe

③ r_{min} decreases so that $KL \downarrow$ & $f_{cd} \uparrow$.

- Revise section using $70 \times 70 \times 8$ mm,

$$A_g = 1060 \text{ mm}^2$$

$$\text{Provided area, } A = 2 \times 1060 = 2120 \text{ mm}^2$$

$$r_{xx} = r_{yy} = 21.2 \text{ mm}$$

$$r_{yy} = 21.2 \text{ mm}$$

$$C_{xx} = 20.2 \text{ mm}$$

$$I_{xx} = 47.4 \times 10^4 \text{ mm}^4$$

$$I_{y-y} = [47.4 \times 10^4 + 1060 \times (20.2 + \frac{12}{2})^2] \times 2$$

$$= 2403252.8 \text{ mm}^4$$

$$= 240.33 \times 10^4 \text{ mm}^4 \leftarrow (\text{for } 2 \times)$$

Thus,

$$r_{y-y} = \sqrt{\frac{I_{y-y}}{A}} = \sqrt{\frac{240.33 \times 10^4}{2120}} = 33.67 \text{ mm}$$

Adopting minimum,

$$r_{min} = 21.2 \text{ mm}$$

From Cl. 7-5.2.1.

Effective length, $KL = 0.85 \times L$

$$= 0.85 \times 3000$$

$$= 2550 \text{ mm}$$

Thus,

$$SL = \frac{KL}{r_{min}} = \frac{2550}{21.2} = 120.28 < 180 \quad (\text{ok})$$

From table 9(c)

$$f_{cd} = \frac{72.78 \text{ N/mm}^2}{83.45 \text{ N/mm}^2} \quad \left. \begin{array}{l} 120 \rightarrow 83.7 \\ 130 \rightarrow 74.3 \end{array} \right\} 120.28$$

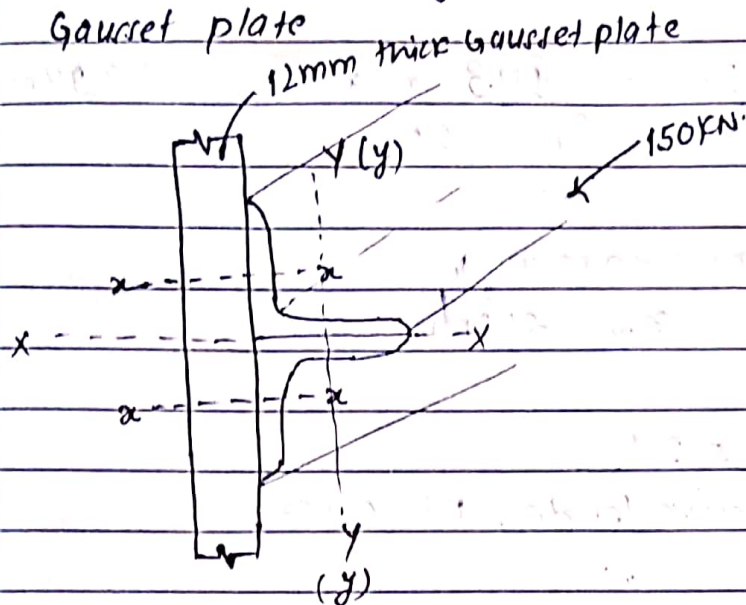
Design compressive strength, $P_d = f_{cd} \times A$

$$= 83.45 \times 2120$$

$$> 176.91 \text{ kN} > 150 \text{ kN} \quad (\text{safe})$$

Thus, adopt $70 \times 70 \times 8$ angle section on both sides of Gusset plate.

(9) Prev. qsn. but Angle sections on same side of Gusset plate



Assume slenderness ratio, $\lambda = 100 < 180$ (table 3)

From table 9(c)

$$f_{cd}^* = 107 \text{ N/mm}^2$$

$$\text{Approximate area, } A_e = \frac{P_d}{f_{cd}^*} = \frac{150 \times 1000}{107}$$

$$= 1401.87 \text{ mm}^2$$

For single angle section,

$$A_e = \frac{1401.87}{2} = 700.94 \text{ mm}^2$$

From IS 808: 1989

Assume angle section of $70 \times 70 \times 8 \text{ mm}$.

(safer one as per previous)

$$A_g = 1060 \text{ mm}^2$$

$$\text{Provided area, } A = 2 \times 1060 = 2120 \text{ mm}^2$$

$$r_{xx} = r_{yy} = 21.2 \text{ mm}$$

$$I_{xx} = I_{yy} = 47.4 \times 10^4 \text{ mm}^4$$

$$I_{xx} = 2 \times [I_{a-a} + A \bar{y}^2]$$

$$\bar{y}_{yy} = 21.2 \text{ mm}$$

$$c_a = 20.2 \text{ mm}$$

$$I_{xx} = [47.4 \times 10^4 + 1060 \times (20.2 - 0)^2] \times 2$$

$$= 130.08 \times 10^4 \text{ mm}^4 + 181.30 \times 10^4 \text{ mm}^4$$

$$\bar{y}_{xx} = \sqrt{\frac{I_{xx}}{A}} = \sqrt{\frac{181.30 \times 10^4}{2120}} = 29.24 \text{ mm}$$

Adopting minimum,

$$\bar{y}_{yy} = 21.2 \text{ mm}$$

From 0.7-5.2.1.

Effective length, $KL = 0.85 \times L$

$$SL = \frac{KL}{\pi} = \frac{0.85 \times 3000}{\pi} = 120.28 < 180$$

$$\sigma_{min} = 21.2 \text{ (Table 3)}$$

OK

From Table 9(c)

$$f_{cd} = 83.45 \text{ N/mm}^2$$

$$\left. \begin{array}{l} 120 \rightarrow 83.7 \\ 180 \rightarrow 74.3 \end{array} \right\}$$

Design compressive strength, $P_d = f_{cd} \times A$

$$= 83.45 \times 2120$$

$$= 176.91 \text{ kN} > 150 \text{ kN}$$

(Safe)